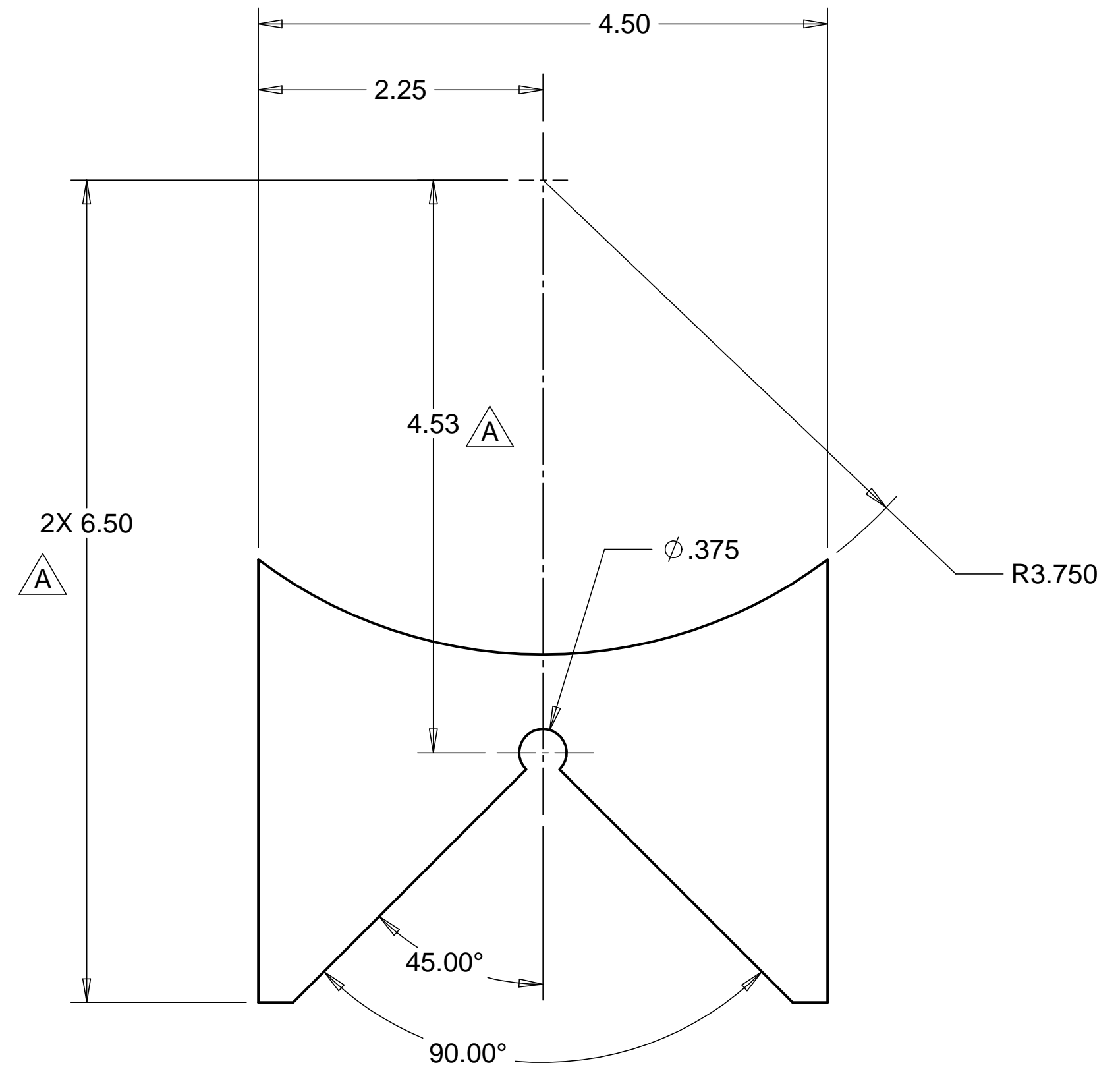


8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	CUT CORNER OFF PART	3-13-98	WKM

D

D



MATL: 3/4" THK ALUM 6061-T6 PLATE

C

C

B

B

NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO. ) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS .70 Lbs.

A

A

8 7 6 5 4 3 2 1

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-  DECIMALS      ANGULAR = +/- 30' .XX = +/- .03      SURFACE FINISH = 250 .XXX = +/- .010	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b>
	FINISH		TITLE <b>HAM ROLLER SYSTEM            TUBE SPACING JIG</b>
PART NO. <b>D972934-1</b>	DESIGNED	W. K. MILLER	12/12/97
	DRAWN	W. K. MILLER	12/12/97
DWG. NO. <b>D972934</b>	CHECKED	HARRY SALAZAR	2/2/98
	ENGR.	T. THOMPSON	2/2/98
APPROVED	T. THOMPSON	2/2/98	SCALE 1/1
SHEET NO. <b>D 1 of 1</b>			REVISION A