

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

D

C

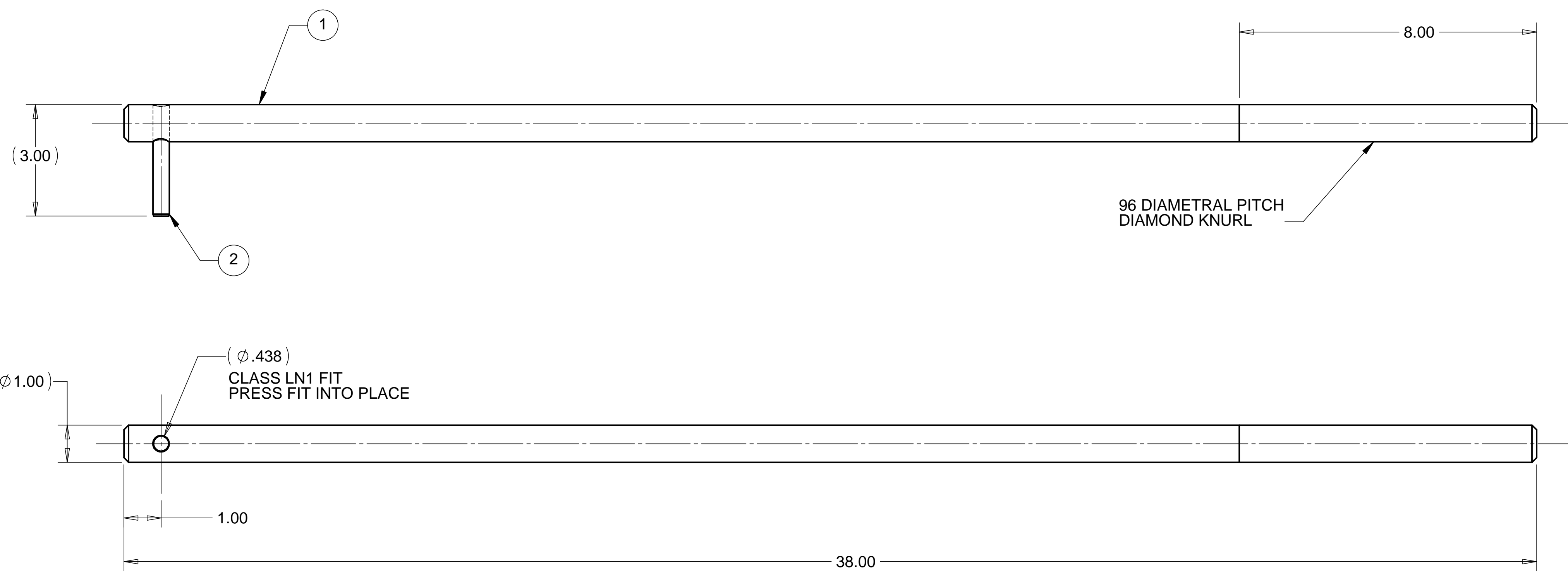
C

B

B

A

A



96 DIAMETRAL PITCH  
DIAMOND KNURL

(3.00)

8.00

( $\phi$ 1.00)

( $\phi$ .438)  
CLASS LN1 FIT  
PRESS FIT INTO PLACE

1.00

38.00

NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT, AND CHIPS.
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS 8.7 Lbs.

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1		BARSTOCK, 1.0 DIA 303 SST
2	1	McMASTER #98381A681	PIN, .4375 DIA. X 3.0 LONG

PARTS LIST

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b>	
DECIMALS .XX = +/- .06 .XXX = +/- .010	ANGULAR = +/- 30'	SURFACE FINISH = 250		TITLE TROLLEY PUSH/PULL ROD	
FINISH	DESIGNED	SIGNATURE W. K. MILLER	DATE 1/3/98	DWG. NO. D972937	
PART NO. D972937-1	DRAWN	W. K. MILLER	1/3/98	SIZE D	SHEET NO. 1 of 1
	CHECKED	HARRY SALAZAR	2/2/98	REVISION	
	ENGR.	T. THOMPSON	2/2/98	SCALE 1/2	
	APPROVED	T. THOMPSON	2/2/98		

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