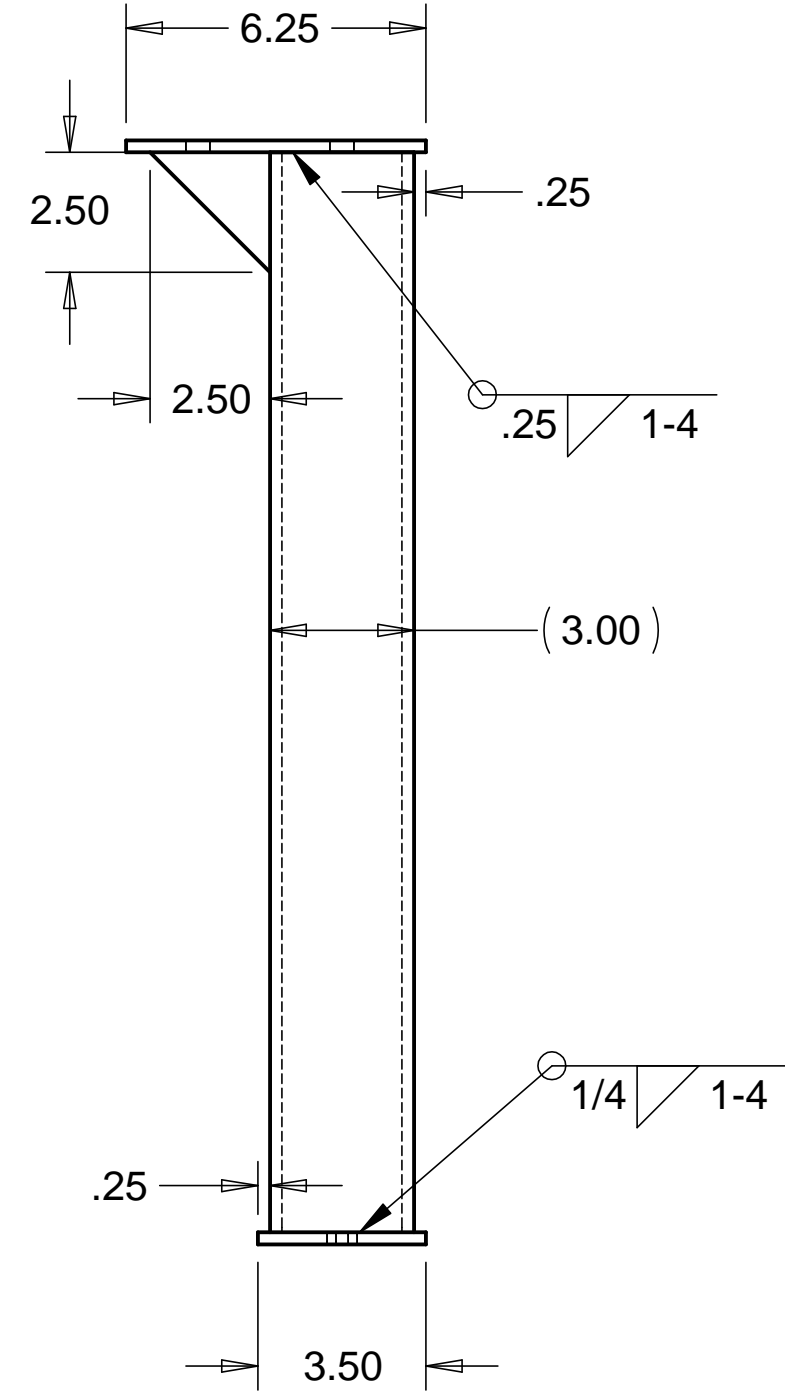
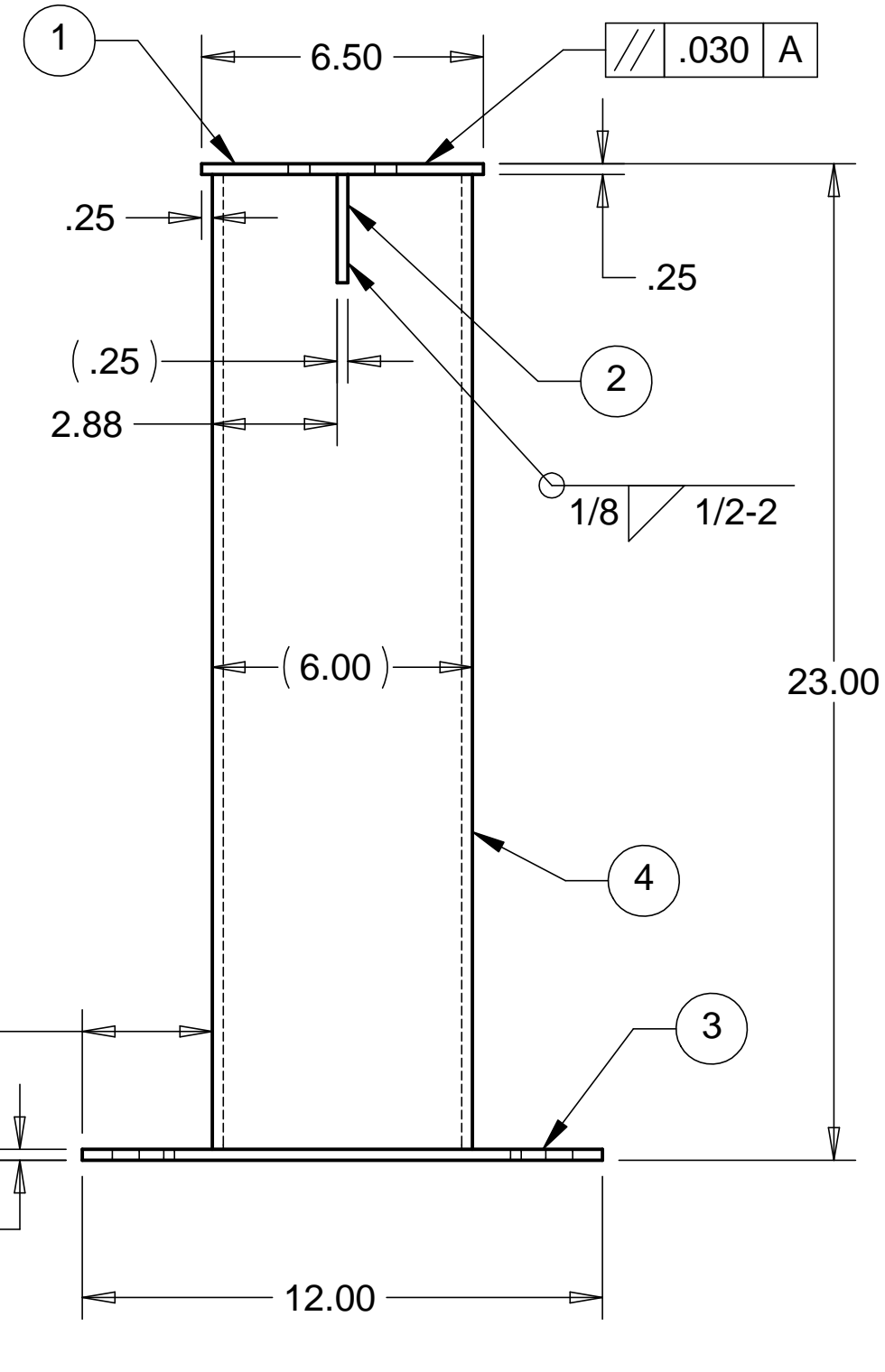
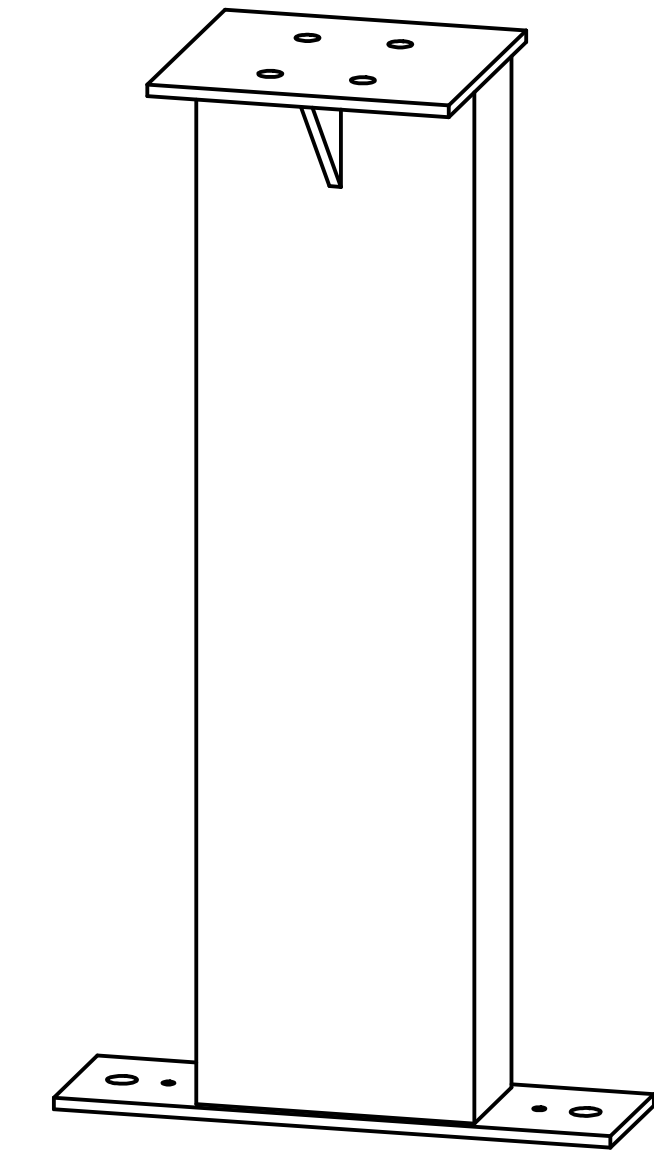
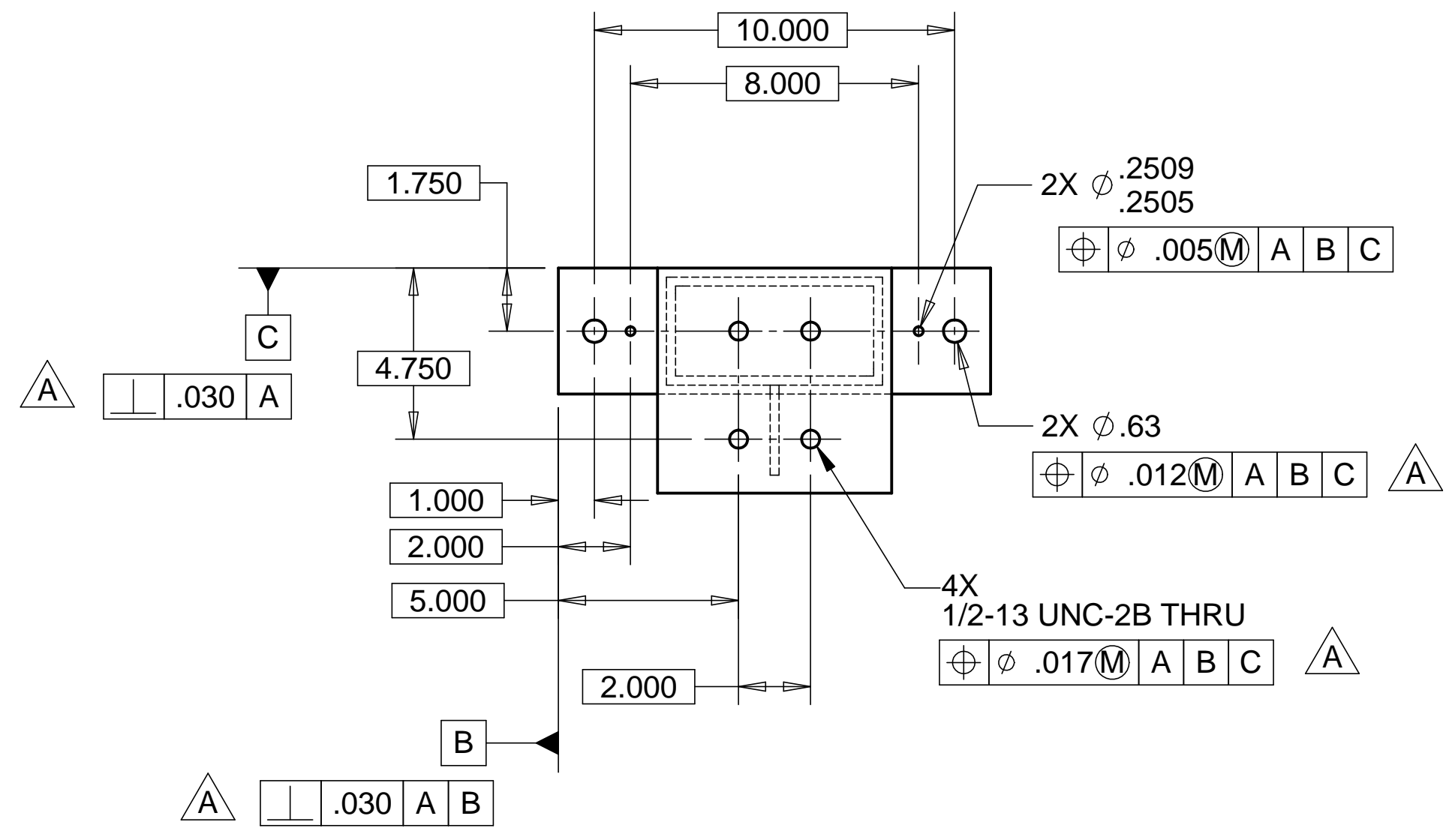


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	CHANGED PAINT SPEC, TOLERANCES, WELDING SYMBOLS	3/13/98	WKM



- NOTES: UNLESS OTHERWISE SPECIFIED
- ALL DIMENSIONS IN INCHES
  - DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
  - SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
  - REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
  - ALL INSIDE CORNERS TO BE .015 RADIUS MAX
  - COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
  - COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
  - PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT, AND CHIPS.
  - PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
  - PART WEIGHS 33.7 Lbs.
  - PRIMER (ALL VISIBLE SURFACES): SHERMAN WILLIAMS INDUSTRIAL WASH PRIMER PG062.
  - PAINT (ALL VISIBLE SURFACES): SHERMAN WILLIAMS POLANE T POLYURETHANE COLOR JUNCTION YELLOW, COLOR #F63TXY-0310-4352.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1	1	.25 THK PLATE	1010 STEEL
2	1	.25 THK PLATE	1010 STEEL
3	1	.25 THK PLATE	1010 STEEL
4	1	RECT. TUBING, 3 X 6 X .25 WALL	A36 STEEL

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b> TITLE HAM RAIL SYSTEM VERTICAL SPACER COLUMN WELDMENT		
DECIMALS .XX = +/- .03 .XXX = +/- .010	ANGULAR = +/- 30' SURFACE FINISH = 250	SIGNATURE	DATE			
FINISH	DESIGNED	W. K. MILLER	1/3/98	DWG. NO.	SIZE	
PART NO. <b>D972940-1</b>	DRAWN	W. K. MILLER	1/3/98	<b>D972940</b>	D	
	CHECKED	HARRY SALAZAR	2/2/98			SHEET NO. <b>1 of 1</b>
	ENGR.	T. THOMPSON	2/2/98			
	APPROVED	T. THOMPSON	2/2/98	SCALE	REVISION	
				1/2	A	

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