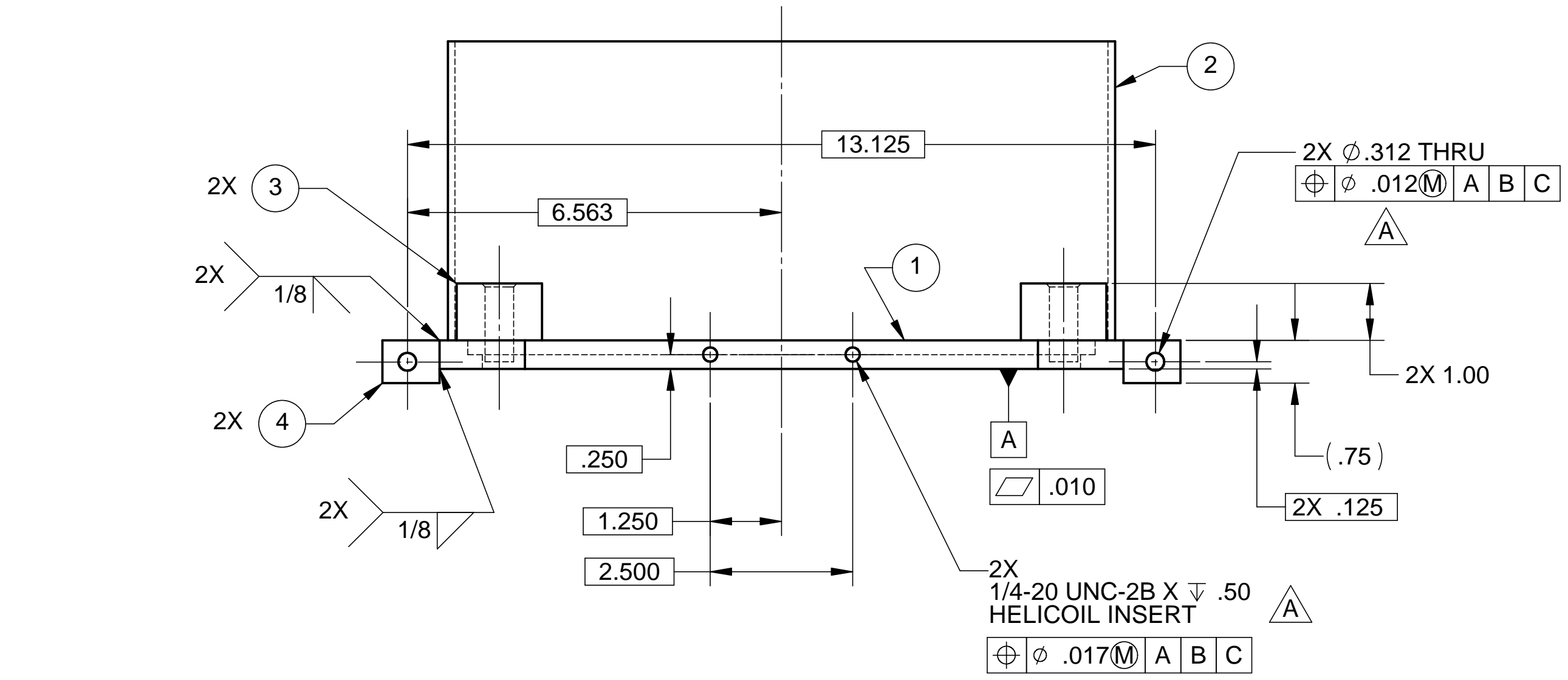
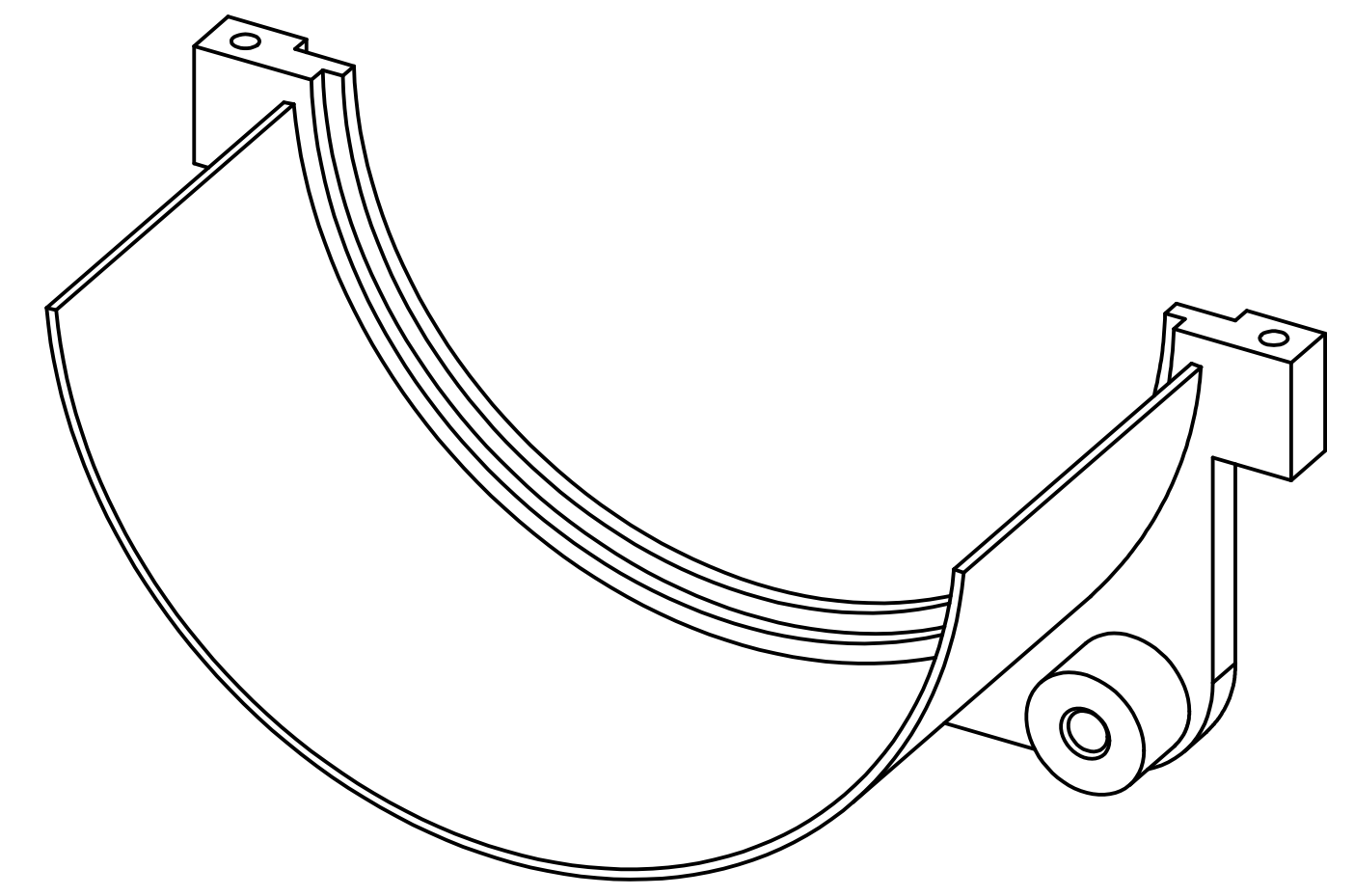
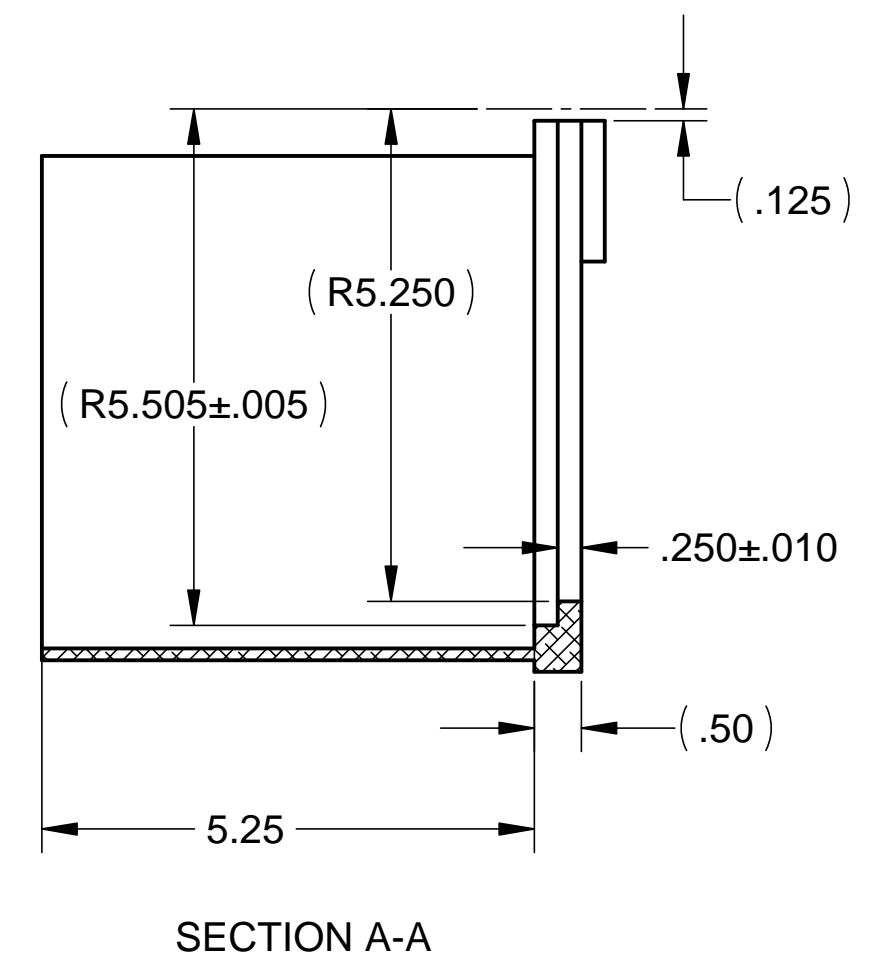
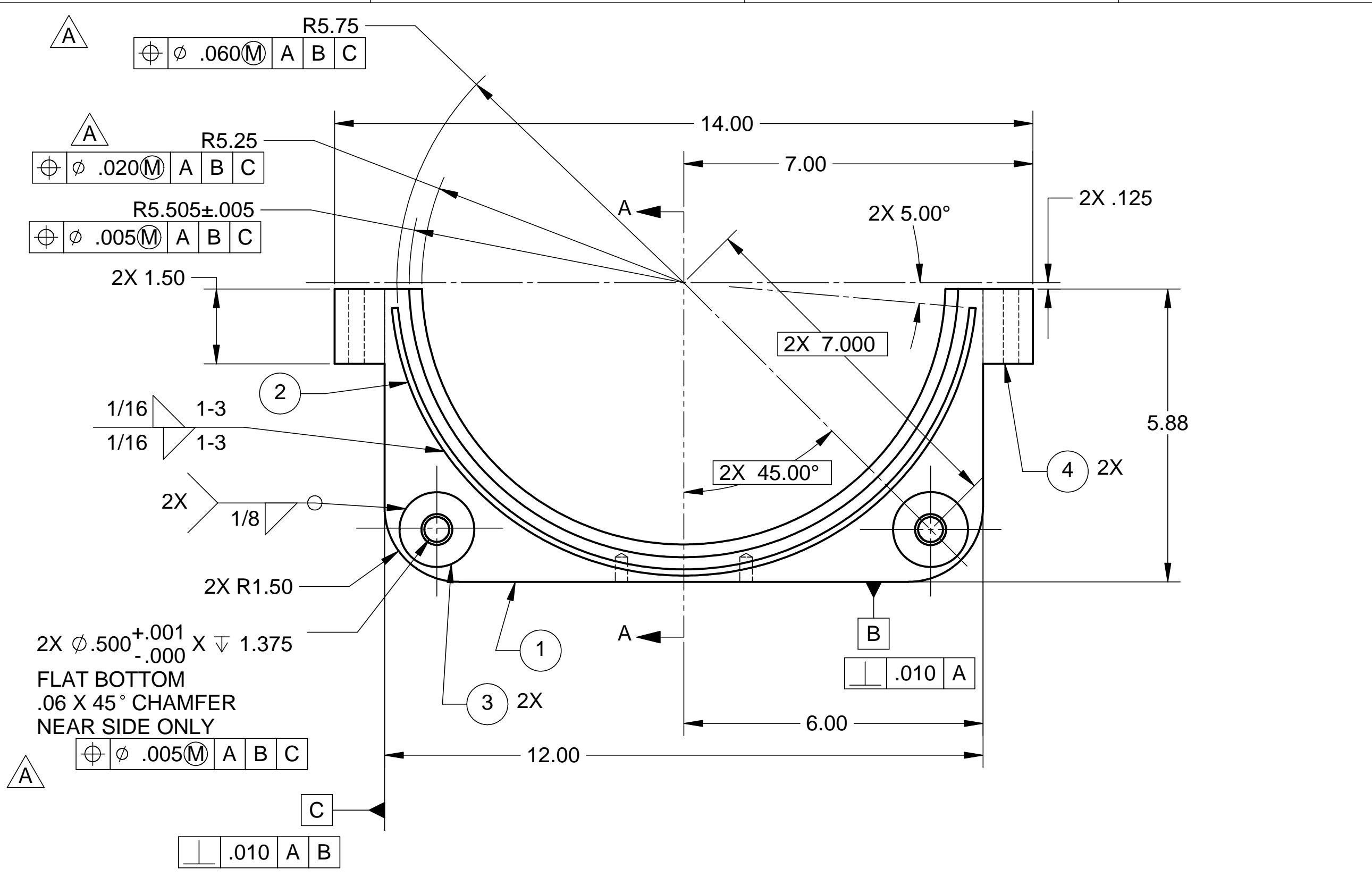


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	ASSORTED CHANGES	4-20-98	WKM



NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
- ALL FABRICATION, CLEANING, AND HANDLING MAINTAINED TO HYTEC SPECIFICATION LIGO-TS-03 CATEGORY 1.
- ALL ALUM. WELDING DONE BY A GTAW PROCESS USING 2% THORIATED TUNGSTEN WELDING ELECTRODES AND ER4043 WELDING ROD (SPEC. PER AWS A5.10-80).
- NO SULFER BASED CUTTING FLUIDS ALLOWED. APPROVED MACHINE LUBRICANT: ALUMICUT, MISTIC METAL MOVER, PRINCETON, IL.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1	1	PLATE, .50 THK	6061-T6 ALUM
2	1	SHEET, .125 THK	6061-T6 ALUM
3	2	ROUND STOCK, 1.50 DIA.	6061-T6 ALUM
4	2	PLATE, .75 THK	6061-T6 ALUM

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS .XX = +/- .03 .XXX = +/- .010	ANGULAR = +/- .30° SURFACE FINISH = 250	<p style="text-align: center;">HYTEC, INC</p> <p style="text-align: center;">TITLE HAM BELLOWS COMPRESSION CLAMP - PART #1</p>	
FINISH	SIGNATURE	DATE	DWG. NO. D972968 SIZE D SHEET NO. 1 of 1
	DESIGNED	3-26-98	
	DRAWN	3-26-98	
	CHECKED	4-20-98	
PART NO. D972968-1	ENGR.	4-20-98	
	APPROVED	4-20-98	SCALE 1/2 REVISION A