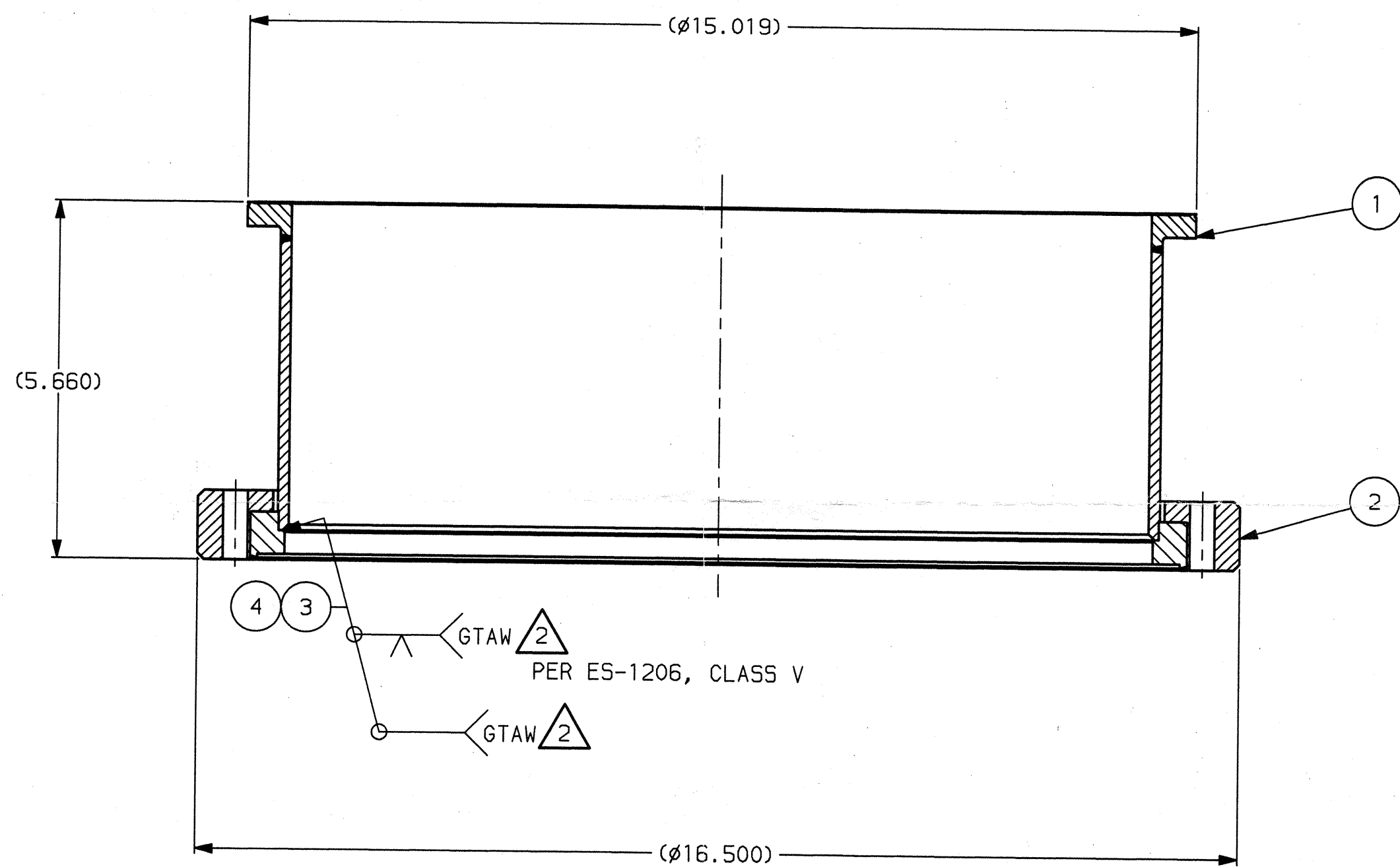


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



- 4. RECORD COMPONENT PART SERIAL NUMBERS FOR TRACEABILITY
- 3. DEBURRING SHALL BE PER HYTEC-TS-LIG0-04a, SECTION 8

2. USE 308L FILLER METAL

1. HELIUM LEAK TIGHT 1×10^{-9} SCC/SEC PER MPP-L009

NOTES:

REQD	REQD	REQD	REQD	CAGE CODE NO.	DWG SIZE	PART NO.	DESCRIPTION	MATERIAL	SPECIFICATION	IT.
						93134	.030 WELD ROD	308L		4
						90884	.062 WELD ROD	308L		3
						47300-103	ROTATABLE FLANGE (MOD)	M/F MDC 100037		2
						47300-11-1	NECK FITTING S/A	304L		1

REQD	REQD	REQD	REQD	CAGE CODE NO.	DWG SIZE	PART NO.	DESCRIPTION	MATERIAL	SPECIFICATION	IT.
CUST. DWG. NO.										
PARTS LIST										
DO NOT USE SULFUR, SILICON OR CHLORIDE BASE CUTTING OILS.						TOLERANCES UNLESS OTHERWISE SPECIFIED				
						DECIMALS				
						.XXX = ± .005 ANGLES ±0°30' □ .005				
						.XX = ± .010				
						ALL DIMENSIONS ARE IN INCHES				
						MACHINED SURFACES AND DIAMETERS				
						BURR FREE PER ES-1018-5				
						FILLET RADIUS .010 - .020				
						BREAK CORNERS .015 MAX				
						INTERPRET DRAWING PER ASME Y14.5M 1994				
						DRILLED HOLE TOLERANCES PER AND10387				
						THREADS PER FEDERAL STANDARD H28				
DRAWN		PSV		12-17-97						
CHK.		PJD		1-6-98						
ENG.		PJD		1-6-98						
MFG.		PJD		1-12-98						
Q.A.		PJD		1-1-98						
MATERIAL SPEC.						FINISH SPEC.				
D-47300		73622				SIZE		CAGE CODE		REV
NEXT ASSY		JOB REF				C		07649		
						SCALE		1/2		SHEET 1 OF 1
								DWG. NO.		47300-10

FLANGE S/A

47300-10

1140-D980006-00-D

C-47300-10