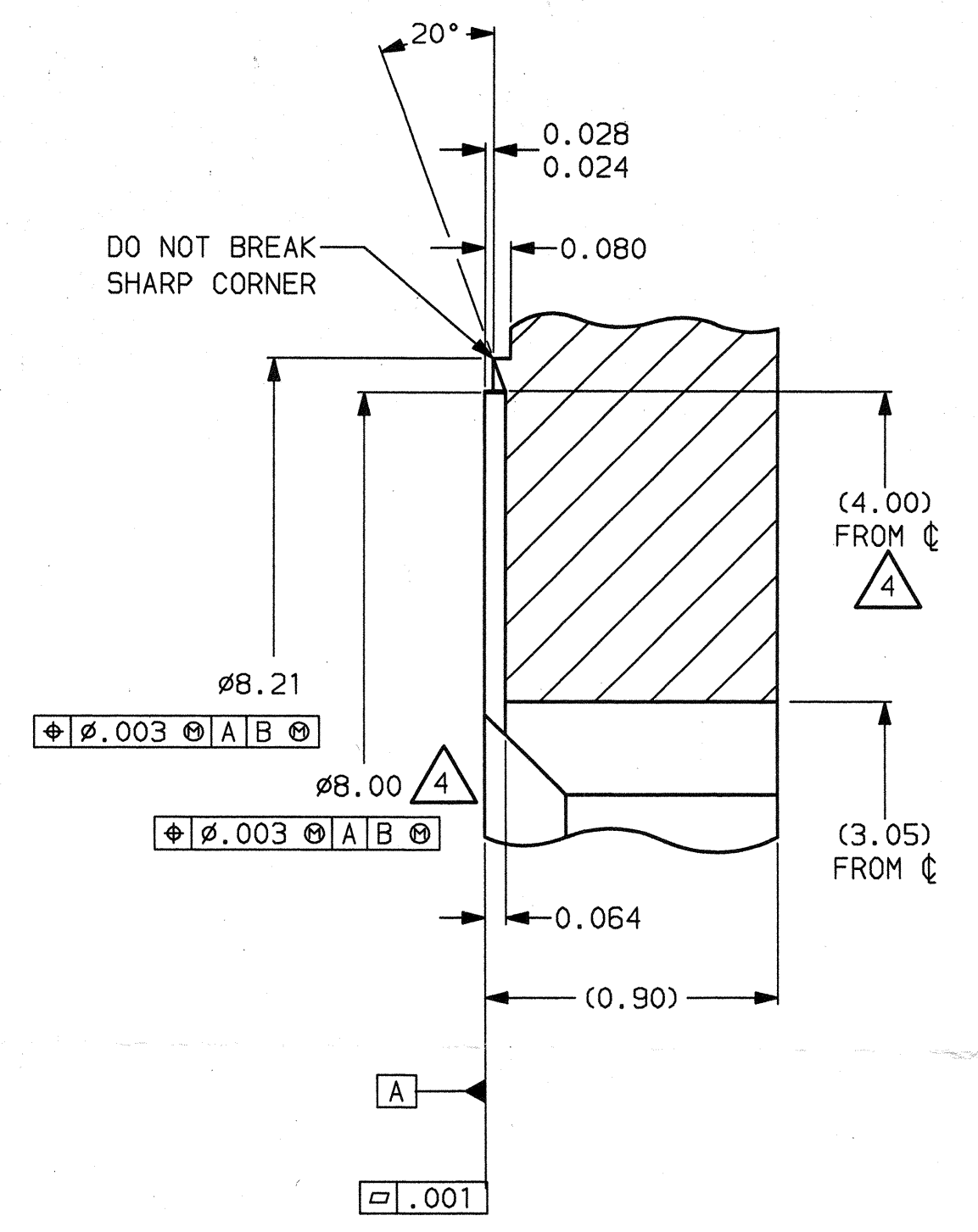
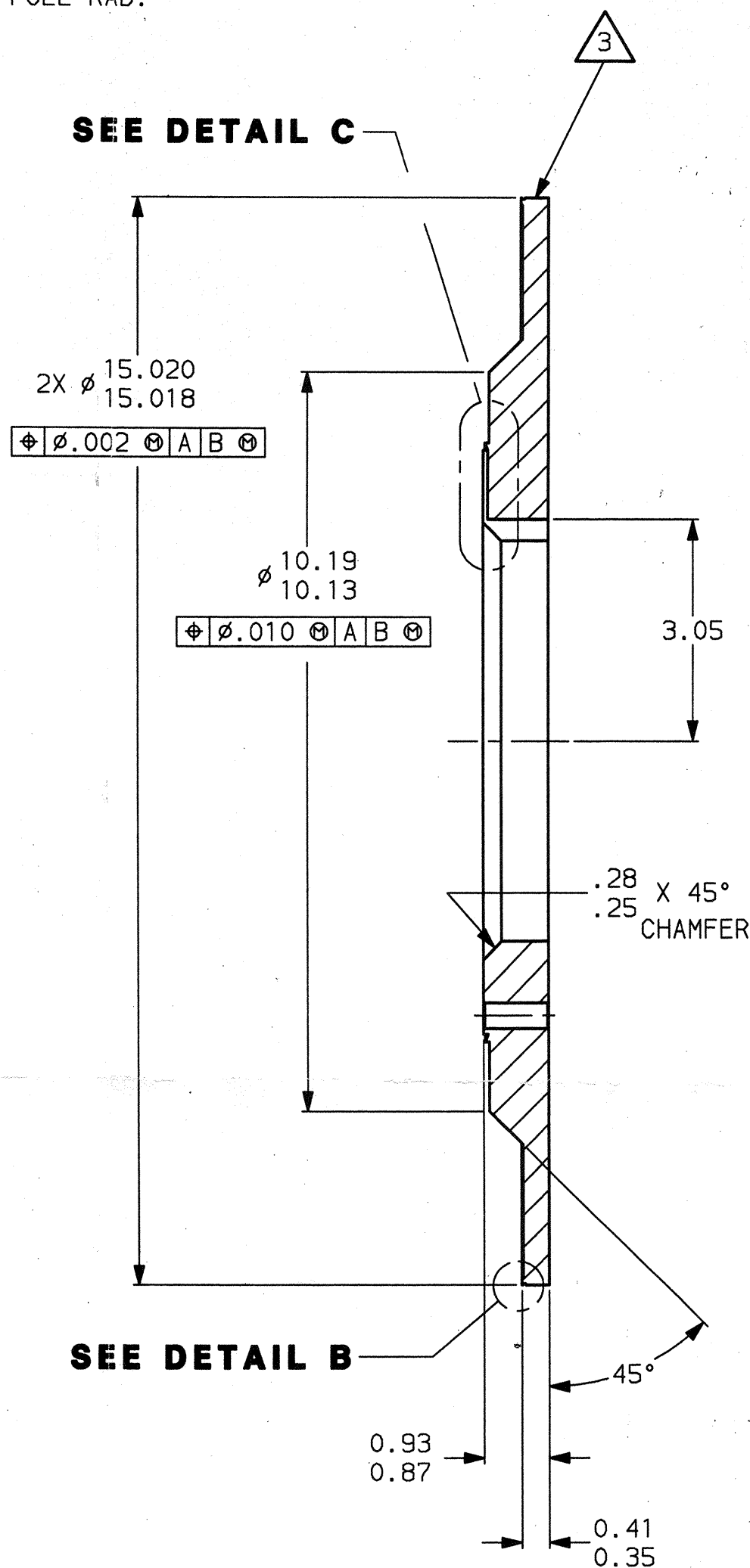
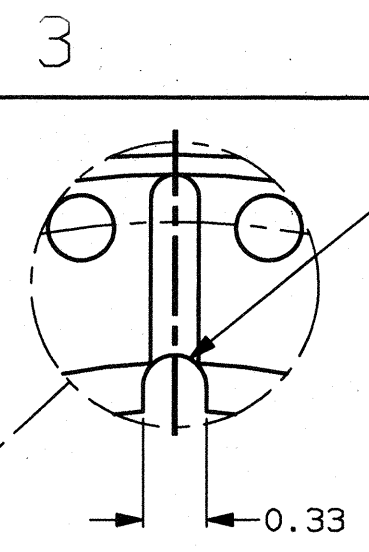
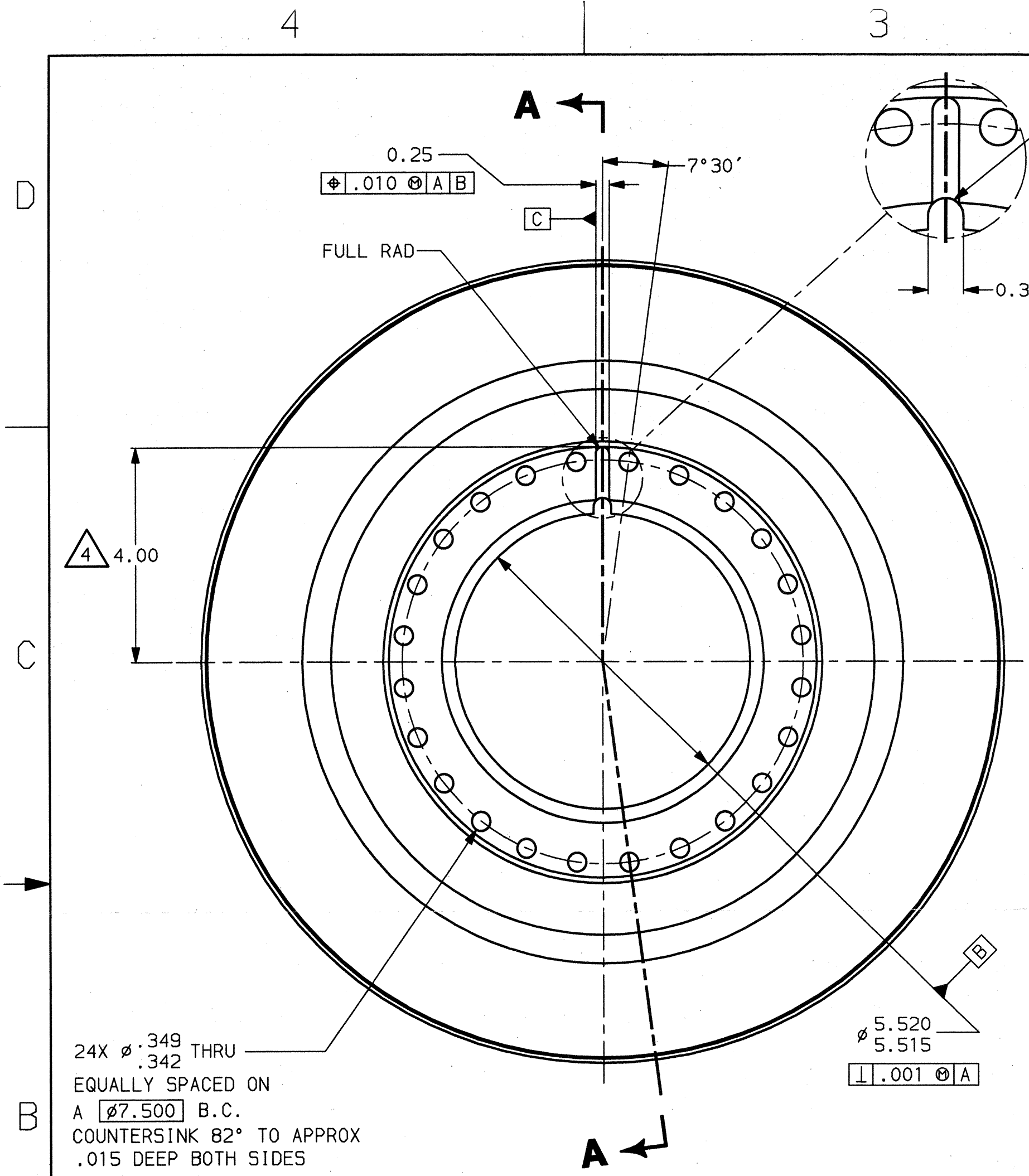
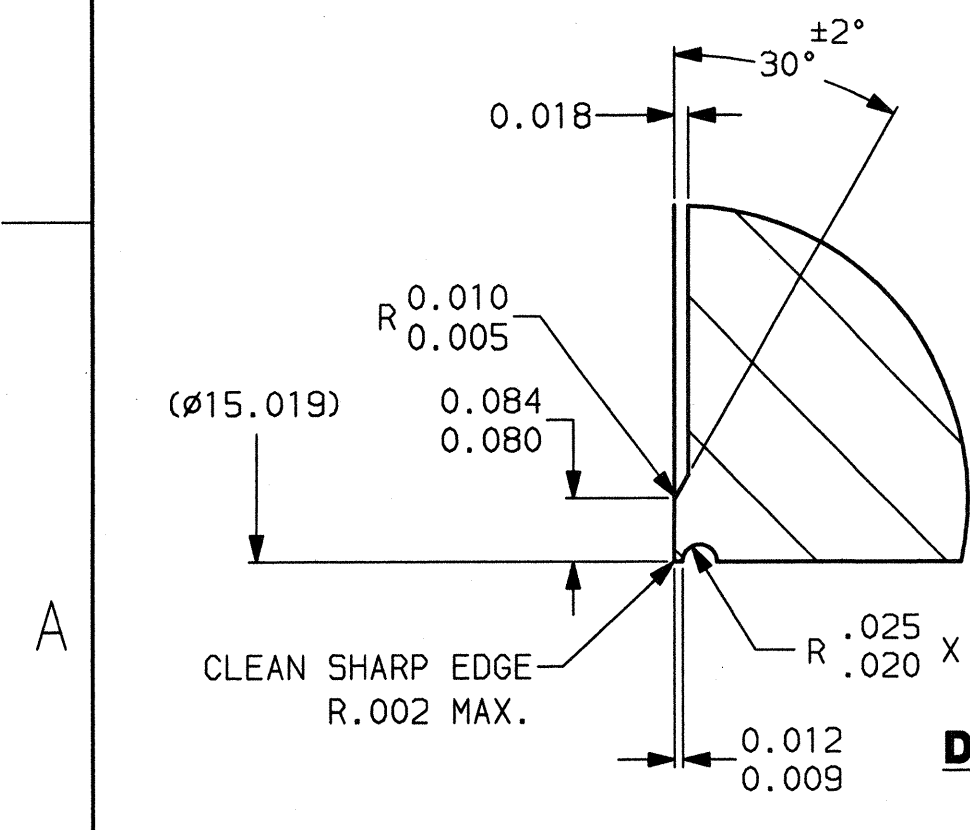


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



DETAIL C
SCALE 2/1



DETAIL B
SCALE: 4/1

TABULATION	
PART NO.	DESCRIPTION
47300-100	AS MACHINED
47300-100-1	ELECTROPOLISHED PER ES-1098

SECTION A-A

- NOTES:
- USE CUTTING FLUIDS PER HYTEC-TS-LIG0-04a, APPENDIX B ONLY
 - DEBURRING SHALL BE PER HYTEC-TS-LIG0-04a, SECTION 8
 - SERIALIZE WITH W.O. OR P.O. NUMBER WHERE SHOWN (VIBROPEEN PREFERRED)
 - .25 WIDE VENT SLOT MUST BREAK THRU Ø8.00

REQD	REQD	REQD	REQD	CAGE CODE NO.	DWG SIZE	PART NO.	DESCRIPTION	MATERIAL	SPECIFICATION	IT.
CUST. DWG. NO.							PARTS LIST			
DO NOT USE SULFUR, SILICON OR CHLORIDE BASE CUTTING OILS.		TOLERANCES UNLESS OTHERWISE SPECIFIED			DRAWN PSV 12-16-97		SENIOR FLEXIONICS, INC. METAL BELLOWS DIVISION 1075 PROVIDENCE HIGHWAY SHARON, MA 02067			
DECIMALS .XXX = ± .005 ANGLES ±0°30' □.005 .XX = ± .01		ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES AND DIAMETERS BURR FREE PER ES-1018-5 FILLET RADII .015 MAX BREAK ALL CORNERS .015 MAX INTERPRET DRAWING PER ASME Y14.5M 1994 DRILLED HOLE TOLERANCES PER AND10387 THREADS PER FEDERAL STANDARD H28		CHK. <i>PSV</i> 1-12-98	ENG. <i>PSV</i> 1-12-98	MFG. <i>PSV</i> 1-12-98	Q.A. <i>PSV</i> 1-12-98	TITLE END FITTING (TAB)		
D-47300	73622	NEXT ASSY JOB REF		MATL SPEC. 304L	FINISH SPEC. AMS-5511	SIZE C	CAGE CODE 07649	DWG. NO. 47300-100	REV	
SCALE 1/2							SHEET 1 OF 1		1 LIG0-DS80008-00-D	

U-4/300-100