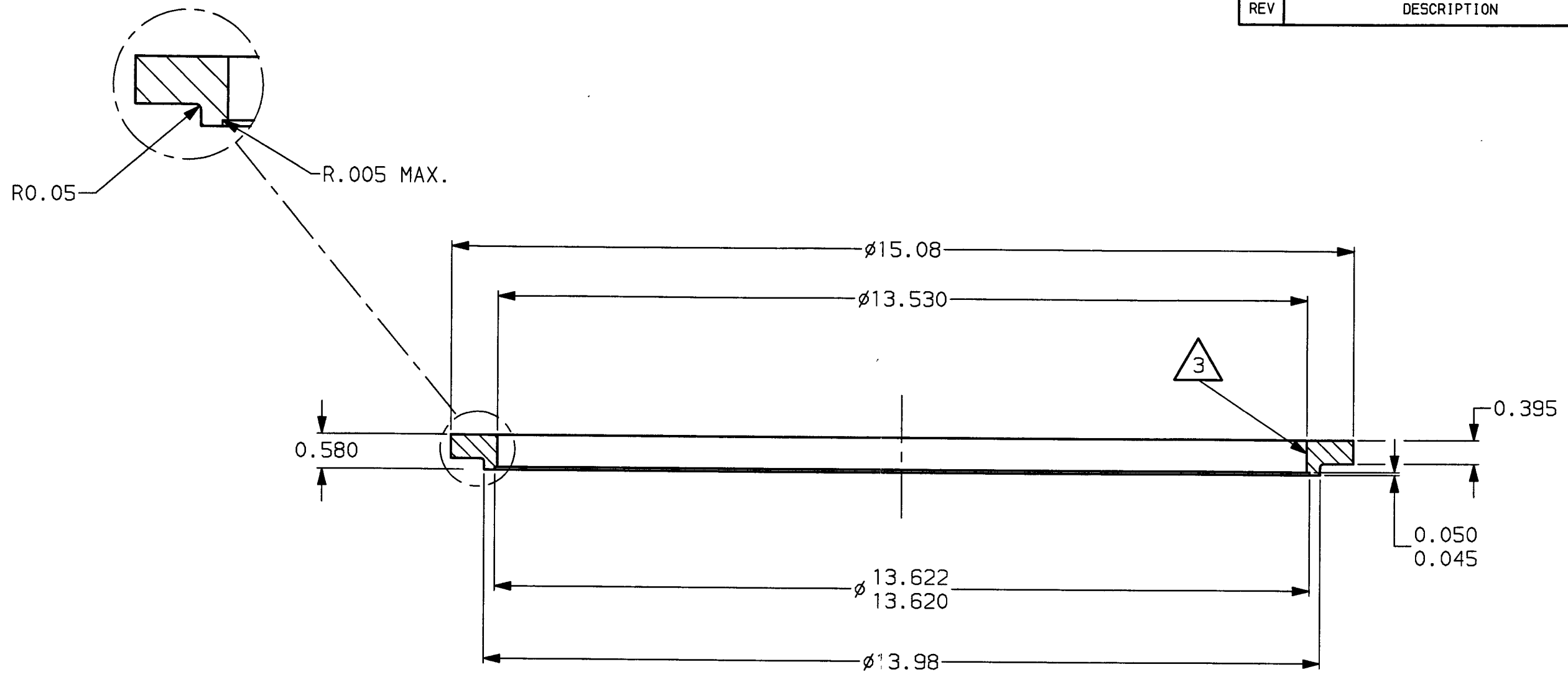


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



3. SERIALIZE WITH W.O. OR P.O. NUMBER, APPROX. WHERE SHOWN (VIBROPEEN PREFERRED)
2. DEBURRING SHALL BE PER HYTEC-TS-LIG0-04a, SECTION 8
1. USE CUTTING FLUIDS PER HYTEC-TS-LIG0-04a, APPENDIX B ONLY
- NOTES:

REQD	REQD	REQD	REQD	CAGE CODE NO.	DWG SIZE	PART NO.	DESCRIPTION	MATERIAL	SPECIFICATION	IT.		
CUST. DWG. NO.						PARTS LIST						
DO NOT USE SULFUR, SILICON OR CHLORIDE BASE CUTTING OILS.		TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMALS .XXX = ± .005 ANGLES ±1/2° <input type="checkbox"/> .005 .XX = ± .010				DRAWN	PSV	12-16-97	SENIOR FLEXONICS, INC. METAL BELLOWS DIVISION 1075 PROVIDENCE HIGHWAY SHARON, MA 02067 <b>SENIOR</b>			
		ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES AND DIAMETERS BURR FREE PER E5-1018-5 FILLET RADII .010 - .020 BREAK CORNERS .005 - .010 INTERPRET DRAWING PER ASME Y14.5M 1994 DRILLED HOLE TOLERANCES PER AND10387 THREADS PER FEDERAL STANDARD H28				CHK.	<i>PSV</i>	1-6-98	<b>NECK FLANGE (PRELIMINARY MACHINED)</b>			
		63 ✓				ENG.	<i>PSV</i>	1-6-98				SIZE
						MFG.	<i>GH</i>	1-12-98	B	07649	47300-101	
						Q.A.	<i>PSV</i>	1-9-98	SCALE	1/2	SHEET 1 OF 1	
C-47300-11	73622					MATL SPEC. AMS-5511		304L				
NEXT ASSY	JOB REF					FINISH SPEC.						

4190-D980009-00-D