



NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. STAMP OR ENGRAVE SERIAL NUMBER ON NOTED FACE OF PART PER LIGO L970196.  
 2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS									
		MATERIAL: 6061-T6 ALU		HEAT TREAT:		FINISH:		B DCN E990199		Conley		4-30-99	
DWG. NO.		DESCRIPTION		NEXT ASS'Y: D990094		REV		A DCN E990108		Conley		1-2-99	
REFERENCE DRAWINGS		USED ON:		NEXT ASS'Y: D990094		ISSUE DESCRIPTION		APPR'D		CHECK		DRWN DATE	
6		5		4		3		2		1		1 OF 1	