



NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining Lubricants
Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification Serial Number
A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
The drawing number, The revision number, The sequential part number

REF. MAKE 1 PER ASSEMBLY

5	-	-	-	-
4	-	-	-	-
3	-	-	-	-
2	-	-	-	-
1	-	-	-	-
REV	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL

XXX		XXX		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES: FRACTIONAL ± 1/32 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005 ANGULAR ± 1 deg.		ANGULAR MACH - BEND - FINISHED SURFACE RMS 63 BREAK CORNERS and EDGES REMOVE ALL BURRS		D		DIM 2.626 was 2.624		C		ADDED 32 FINISH		B		FOR FABRICATION		00		PRE-RELEASE		REV		DESCRIPTION		DCN NUMBER		APPR'D		CHECK		DRWN		DATE		SCALE		FULL		SHEET	
MATERIAL: Alum 6061 T-6		HEAT TREAT: /		FINISH: /		NEXT ASS'Y: XXX		ISSUE DESCRIPTION		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		TITLE		ANGLE PLATE		CAD FILE		D980321-D		SIZE		D		DWG. NO.		D980321-D		SCALE		FULL		SHEET													