



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES														MIT CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY							
		TOLERANCES: FRACTIONAL $\pm 1/16(.16)$ ANGULAR $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .01(.025)$ THREE PLACE DECIMAL $\pm .005(.013)$		FINISHED SURFACE RMS 63 BREAK CORNERS IN: OUT: .02 REMOVE ALL BURRS														V-BLOCK CLAMP ELECTRO-OPTIC SHUTTER ISC TABLE ASSEMBLY					
		MATERIAL: 6061-T6 ALUM.		HEAT TREAT: -		FINISH: -														MASON 3/00 K.MASON 8/31/98			
DWG. NO.		DESCRIPTION		USED ON: D980327-A-D		NEXT ASS'Y: -		A INITIAL RELEASE 00 PRE-RELEASE REV DESCRIPTION DCC SYS DET CDS VE CC BT CHECK DRWN DATE												CAD FILE: D980337-A-D.dwg SCALE: 2:1		SIZE: B DWG. NO.: D980337-A-D SHEET: 1 OF 1	