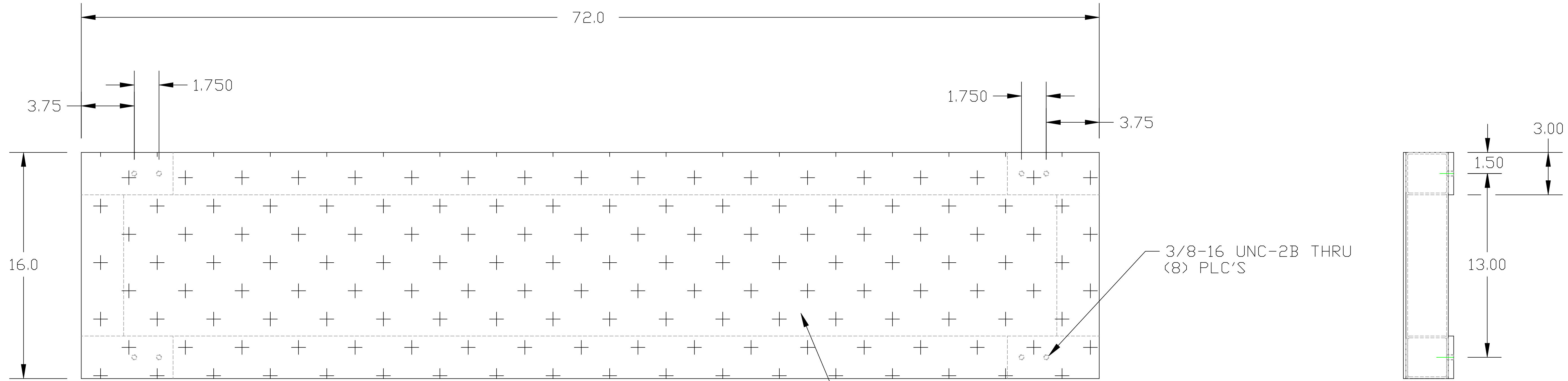


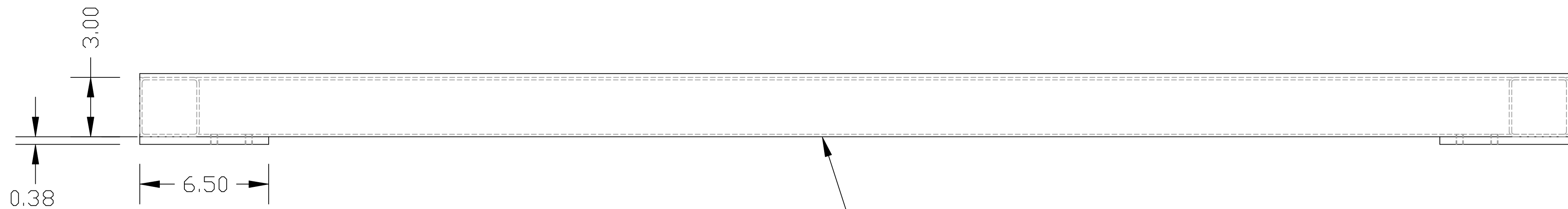
NOTES:

1. FULL WELDED CONSTRUCTION.
2. CAP ALL TUBE ENDS
3. PAINT MEDIUM TEXTURED WHITE SHERWIN WILLIAMS B67



3/8-16 UNC-2B THRU
(8) PLC'S

.188" THK ALUMINUM DIAMOND THREAD
.3003 THREADBRITE OR EQUIV.
ATTACH WITH C'SUNK SCREWS AS REQUIRED



3 x 3 x .125 CARBON STEEL SQUARE TUBE
(TYP)

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES														LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY					
		TOLERANCES: FRACTIONAL ± 1/16(16) ANGULAR ± 1° TWO PLACE DECIMAL ± .01(.025) THREE PLACE DECIMAL ± .005(.013)		FINISHED SURFACE RMS 63 BREAK CORNERS IN: OUT: .02 REMOVE ALL BURRS														TOP PLATE OPERATOR STAND INITIAL ALIGNMENT			
		MATERIAL: AS NOTED		HEAT TREAT: -		FINISH: SEE NOTE 3														MASON 1/10/00	
DWG. NO.		DESCRIPTION		USED ON: -		NEXT ASS'Y: -		REV												SCALE 1:4	
REFERENCE DRAWINGS								ISSUE DESCRIPTION												D980429-A.dwg	
								DCC SYS DET CDS VE CC BT CHECK DRWN DATE												D980429-A-D	
																				SHEET 1 of 1	