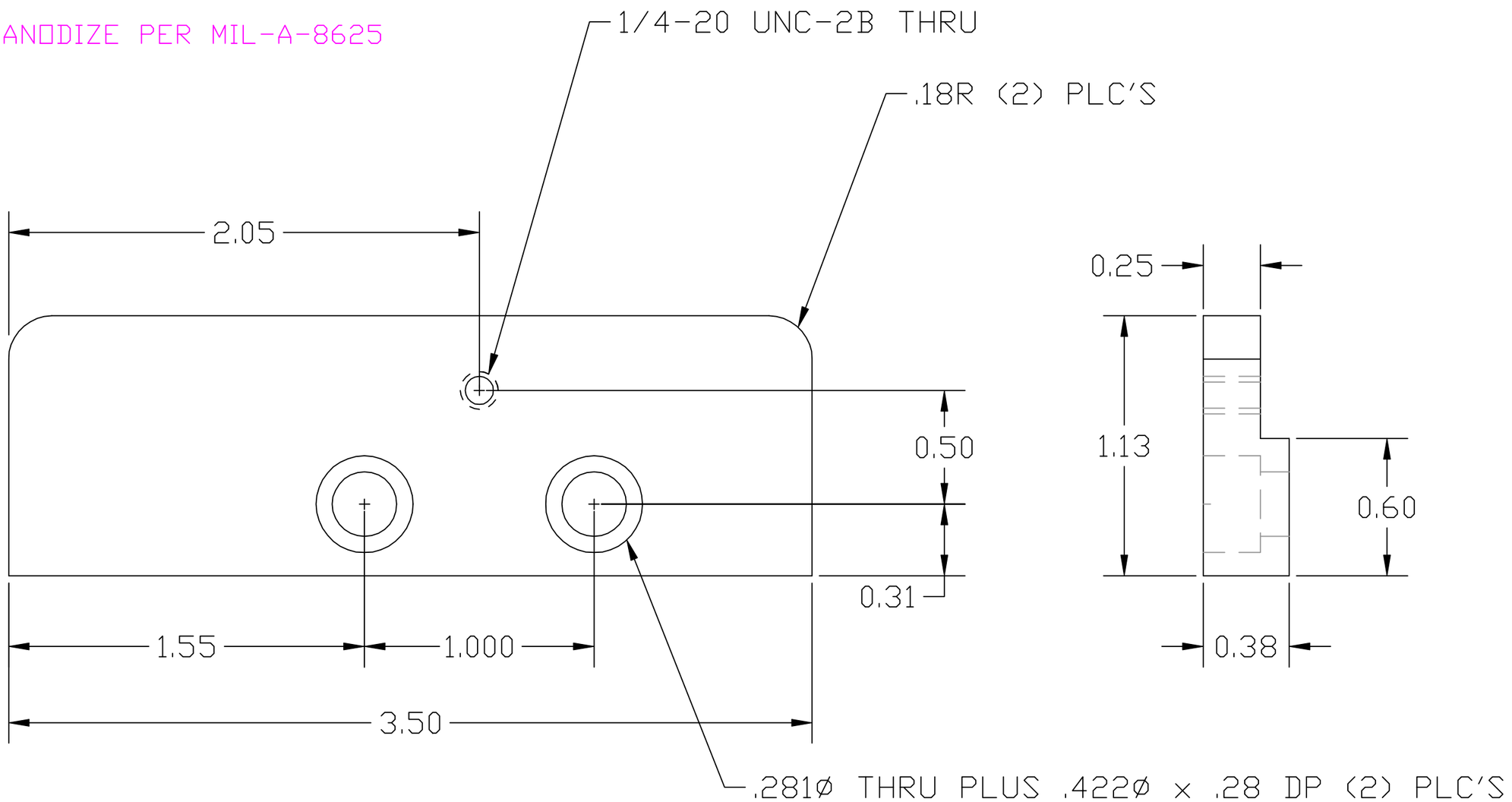
1. CLEAR ANODIZE PER MIL-A-8625



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ±1/16(.16)
ANGULAR ± 1°
TWO PLACE DECIMAL ±.01(.025)
THREE PLACE DECIMAL ±.005(.013)

FINISHED SURFACE RMS 63
BREAK CORNERS IN: OUT: .02
REMOVE ALL BURRS

MATERIAL:	HEAT TREAT:	FINISH:
6061-T6 ALUM.	-	SEE NOTE 1

DWG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

USED ON: IAS FIELD STATION
NEXT ASS'Y: D980410-A-D

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	INITIAL RELEASE									MASON	1/10/00
00	PRE-RELEASE									K.MASON	12/21/98

ISSUE DESCRIPTION

IGPO
CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

LOCK PLATE
LASER AUTOCOLLIMATOR
9081 MOUNT
IAS FIELD STATION

CAD FILE	SIZE	DWG. NO.
D980477-A.dwg	B	D980477-A-D
SCALE 2:1		SHEET 1 OF 1