



NOTES: (UNLESS OTHERWISE SPECIFIED)

*Liquid contaminants/Machining Lubricants*  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

*Identification\_Serial Number*  
 A serial number shall be etched, or scribed on the part see note drawing note.

*Serial Number Format*  
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001  
 The drawing number, The revision number, The sequential part number

ref. make 2 per. assembly

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				
				<b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
				BLOCK, INTERFACE, VERT. LOCK, FRONT SUPPORT
				CAD FILE: D980570-C    SIZE/DWG. NO.: B    D980570-C
				SCALE: 1:1    SHEET: 1 OF 1

  

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES:	FRACTIONAL $\pm 1/16$	THREE PLACE DECIMAL $\pm .005$	FINISHED SURFACE RMS 63
	ANGULAR $\pm .25^\circ$	BREAK CORNERS IN: .015    OUT: .015	REMOVE ALL BURRS
	ANGULAR/HATCH $\pm$ BEND $\pm$		
	TWO PLACE DECIMAL $\pm .01$		

  

DWG. NO.	DESCRIPTION	MATERIAL	HEAT TREAT	FINISH
	REFERENCE DRAWINGS	6061 T-6 ALUM.	/	/
		USED ON: XXX	NEXT ASS'Y: XXX	