

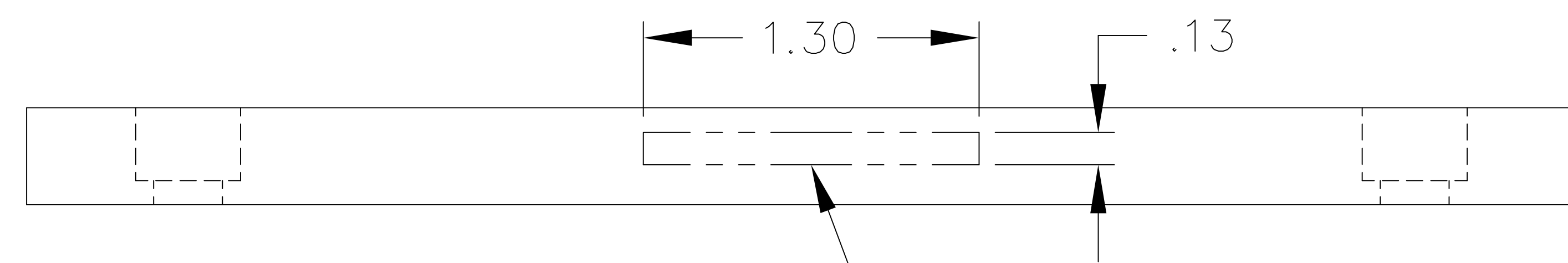
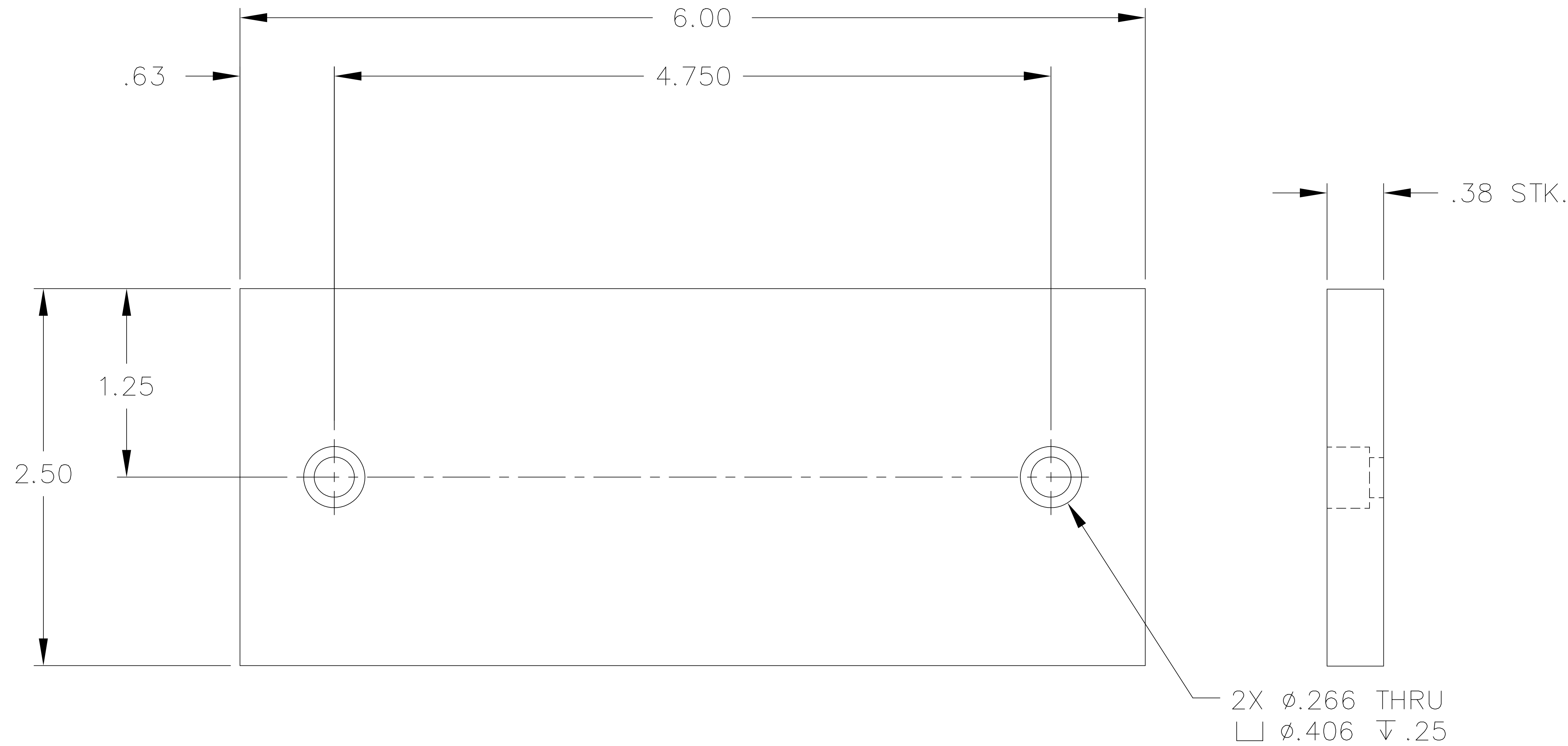
6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification_Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.
Serial Number Format
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number



REF. 4 REQUIRED TOTAL
 Do Not Remain In Vacuum

MARK PART NO. IN THIS APPROXIMATE LOCATION

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ±1/16 ANGULAR ±.25° ANGULAR MACH ±.005 TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS 63 BREAK CORNERS IN: .015 DUT: .015 REMOVE ALL BURRS		HORIZONTAL PLATE, JACK STAND	
		MATERIAL: 6061 T-6 ALUM.	HEAT TREAT: /	FINISH: /			
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	SCALE
	REFERENCE DRAWINGS			00	PRE-RELEASE	-	1:1
					DESCRIPTION	DCN NUMBER	1:1
							SHEET 1 OF 1

6 5 4 3 2 1