

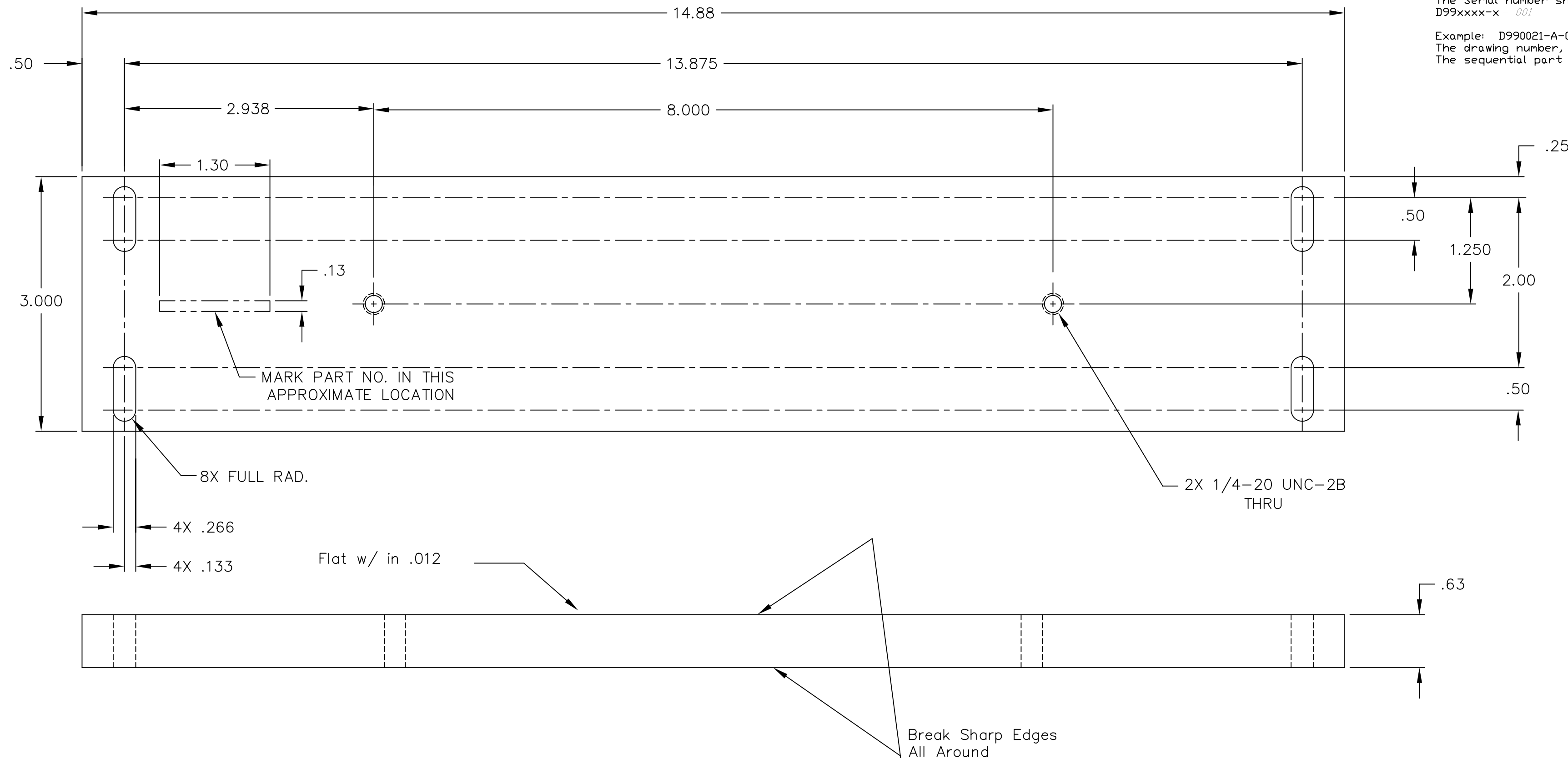
NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

*Identification\_Serial Number*  
 A serial number shall be etched, or scribed on the part see note drawing note.

*Serial Number Format*  
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001  
 The drawing number, The revision number, The sequential part number



ref. 1 per assembly

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
			PARTS and MATERIAL LIST	
<b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
<b>PLATE, EMT INTERFACE</b>				
			kenm	6-2-99
00			CHAPUT	11-3-98
REV		DCN NUMBER	APPR'D	CHECK
			DRWN	DATE
CAD FILE: D980631-B.DWG SIZE: C DWG. NO.: D980631-B				SCALE: 1 : 1 SHEET: 1 OF 1

UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS ARE IN FEET (cm)

TOLERANCES:  
 FRACTIONAL ± 1/16  
 ANGULAR ± .25°  
 ANGULAR MACH ± BEND ±  
 TWO PLACE DECIMAL ± .01

THREE PLACE DECIMAL ± .005  
 FINISHED SURFACE RMS 63  
 BREAK CORNERS IN: .015 OUT: .015  
 REMOVE ALL BURRS

MATERIAL: ALUM 6061 T-6  
 HEAT TREAT: \_\_\_\_\_  
 FINISH: \_\_\_\_\_

USED DN: XXX  
 NEXT ASS'Y: XXX

DWG. NO.	DESCRIPTION
XXX	XXX
REFERENCE DRAWINGS	