

6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

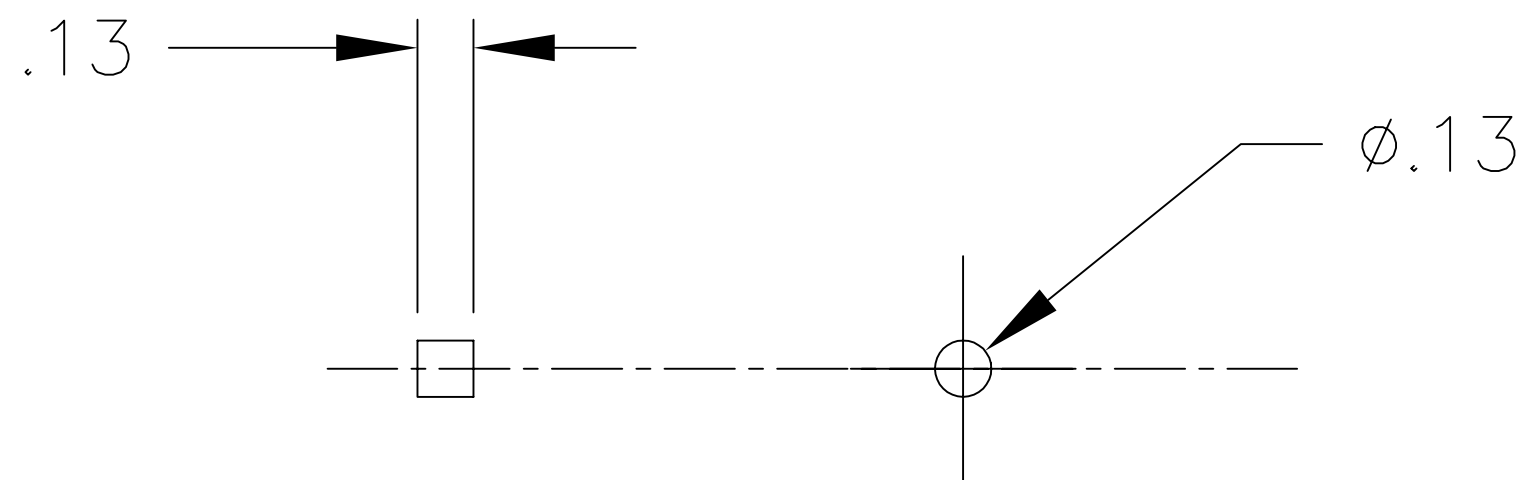
*Liquid contaminants/Machining Lubricants*  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

*Identification Serial Number*  
 A serial number shall be etched, or scribed on the part see note drawing note.

*Serial Number Format*  
 The Serial number shall be of the format:  
 D99xxxx-x-001

Example: D990021-A-001  
 The drawing number, The revision number,  
 The sequential part number

BAG AND TAG PARTS



ref. make 2 per assembly

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION				MATERIAL
PARTS and MATERIAL LIST							
<b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY							
SOFT PLUG							
		FDR FABRICATION		kenm	11/1/99		
00		PRE-RELEASE	-	-			
REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	
ISSUE DESCRIPTION							
DWG. NO.		DESCRIPTION		CAD FILE	SIZE/DWG. NO.	SHEET	
REFERENCE DRAWINGS		USED ON XXX		D990642-A	B	D990642-A	
		NEXT ASS'Y: XXX		SCALE	2X		

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