



MARK PART NO. IN THIS APPROXIMATE LOCATION Inside

ref. 1 per assembly

NOTES: (UNLESS OTHERWISE SPECIFIED)

*Liquid contaminants/Machining Lubricants*  
Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

*Identification\_Serial Number*  
A serial number shall be etched, or scribed on the part see note drawing note.

*Serial Number Format*  
The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001  
The drawing number, The revision number, The sequential part number

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION				MATERIAL
PARTS and MATERIAL LIST							
RING, RETAINING, FORWARD EYEPIECE LENS							
DWG. NO.		DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	ISSUE DESCRIPTION	SCALE	
6		REFERENCE DRAWINGS	5	4	3	1	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES:  
 FRACTIONAL ±1/16  
 ANGULAR ±.25°  
 ANGULARMACH ±.01  
 TWO PLACE DECIMAL ±.01

THREE PLACE DECIMAL ±.005  
 FINISHED SURFACE RMS 63  
 BREAK CORNERS IN: .015 OUT: .015  
 REMOVE ALL BURRS

MATERIAL: ALUM. 6061 T-6  
 HEAT TREAT: /  
 FINISH: /

REV.	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
B	FDR RELEASE				kenn	5-27-99
00	PRE-RELEASE	-	-		CHAPUT	11-3-98

CAD FILE	D980644-B	SIZE	DWG. NO.	D980644-B
SCALE	FULL	SHEET	10F1	