



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. Clean up and remove sharp edges.

*Liquid contaminants/Machining Lubricants*  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

*Identification Serial Number*  
 A serial number shall be etched, or scribed on the part see note drawing note.

*Serial Number Format*  
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001  
 The drawing number, The revision number, The sequential part number

Qty: Make 2 Total Per Assembly

4	1	-	-	-
3	2	-	-	-
2	1	-	-	-
1	1	-	-	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± / ANGULAR ± 2 deg. ANGULAR MACH ± BEND ± / TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS / BREAK CORNERS IN / OUT / REMOVE ALL BURRS /						
		MATERIAL: Aluminum 6061-T6	HEAT TREAT: /	FINISH: /						
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
REFERENCE DRAWINGS				ISSUE DESCRIPTION						
										SCALE: FULL
										SHEET#