



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
2. MARKED BAG OR REMOVABLE TAG PARTS WITH THE DRAWING PART NUMBER FOLLOWED BY A LOT NUMBER.
EXAMPLE: D990038-A LOT#5/12/99-02
3. NEXT ASSEMBLY:
D990206
D990238
D990239

D990239

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES (mm)

TOLERANCES:
FRACTIONAL ± 1/64
ANGULAR ± 2°
ANGULAR MACH ± BEND ±
TWO PLACE DECIMAL ± .02

THREE PLACE DECIMAL ± .005
FINISHED SURFACE RMS
BREAK CORNERS .005 - .015
REMOVE ALL BURRS

MATERIAL: .008 STAINLESS STEEL SHIM STOCK, 3/4 HARD
HEAT TREAT:
FINISH:

DWG. NO.		DESCRIPTION		MATERIAL		HEAT TREAT		FINISH		REV		DESCRIPTION		DCN NUMBER		APPR'D		CHECK		DRWN		DATE		CAD FILE		SIZE		DWG. NO.	
		REFERENCE DRAWINGS		USED ON:		NEXT ASS'Y:				A		RELEASE		E990198		KABOT		kenm		5/11/99		10/20/98		modecleanerbauffleclamp.dwg		B		D980685-A	
										00		PRE-RELEASE												SCALE		SHEET		1 OF 1	
										3		ISSUE DESCRIPTION												NTS					

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MODE CLEANER
BAFFLE
CLAMP