



- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1 ALL ABRASIVE CUTTING TO BE DONE FROM NEAR SIDE.
 - 2 GLASS TO BE COVERED BY VINYL MASK ON NEAR SIDE PRIOR TO START OF MACHINING, AND SHIPPED WITH MASK IN PLACE FOR SURFACE PROTECTION.
 - 3 MAKE FROM: #12 WELDERS FILTER GLASS (SCHOTT) 0.12" THICK.
 - 4 ETCH OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS BREAK CORNERS .002-.010 REMOVE ALL BURRS						I. Q. BAFFLE, GLASS, BOTTOM	
		MATERIAL: 3	HEAT TREAT:	FINISH: 1 2 4	A RELEASE E990036 - - - KABOT 10-5-99						CAD FILE: io_mirr14.dwg
DWG. NO. REFERENCE DRAWINGS		USED ON:	NEXT ASS'Y: D990597, D990616	00 PRE-RELEASE - - - A. RDSA 12-14-98						SIZE: D DWG. NO. D980693-A	
				REV DESCRIPTION DCN NUMBER APPR'D CHECK DRWN DATE						SCALE: NTS SHEET 1 OF 1	