

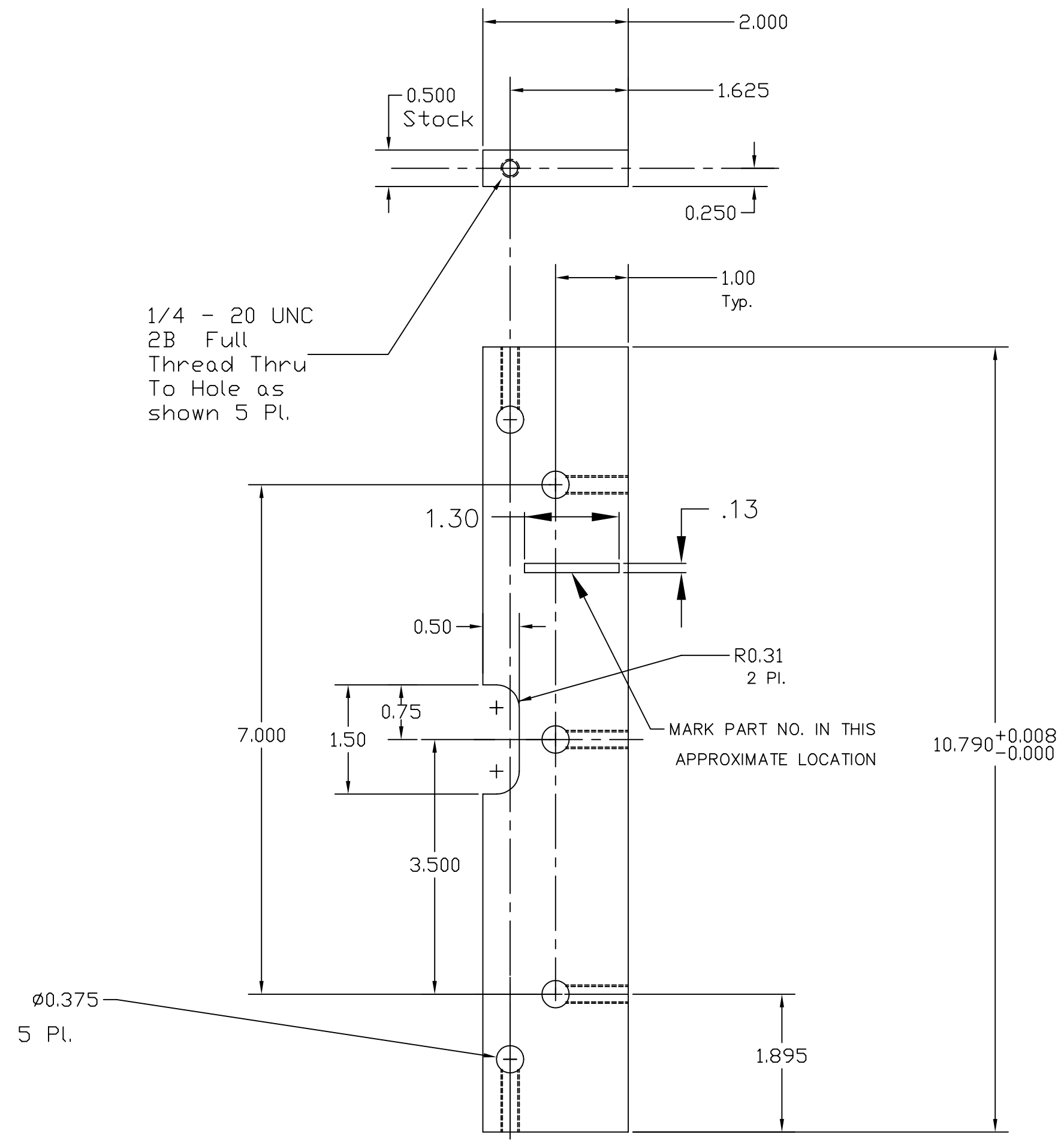
NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).~~

~~Identification, Serial Number:~~
A serial number shall be etched, or scribed on the part see note drawing note.

~~Serial Number Format:~~
The Serial number shall be of the format:
D99xxxx-x-001

Example: D990021-A-001
The drawing number, The revision number, The sequential part number



Qty: Make 1 Total Per Assembly

5	-	-	-	-
4	-	-	-	-
3	-	-	-	-
2	-	-	-	-
1	-	-	-	-
REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL ± --- THREE PLACE DECIMAL ± .008 ANGULAR ± FINISHED SURFACE RMS 63 ANGULARMACH ± -- BEND ± -- BREAK CORNERS IN - OUT - TWO PLACE DECIMAL ± .02 REMOVE ALL BURRS							PICK OFF MIRROR Mount Gusset Plate BS/BSC-7		
XXX	XXX	MATERIAL: 6061T-6	HEAT TREAT: cold shock	FINISH: None	B	FOR FABRICATION			kenm	6/28/99	
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX		00	PRE-RELEASE	Ligo-E980321-00-D	-	-	kenm	5/24/99
REFERENCE DRAWINGS					REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
					ISSUE DESCRIPTION				SCALE	FULL	SHEET 1 of 1