



NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

Bag and Tag these parts

Qty. Make 6 Per Assembly

4	1	-	-	-
3	2	-	-	-
2	1	-	-	-
1	1	-	-	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		FINISHED SURFACE RMS 63 BREAK CORNERS and EDGES ANGULARMACH ± BEND ±-- REMOVE ALL BURRS A		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
TOLERANCES: FRACTIONAL ± 1/32 THREE PLACE DECIMAL ± .005 TWO PLACE DECIMAL ± .01 ANGULAR ± 1 deg.		MATERIAL: 300 Stainless Stl. HEAT TREAT: none FINISH: none		TITLE MIRROR SCREW, BASE PRIMARY	
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	00	FOR FABRICATION
REFERENCE DRAWINGS				REV	DESCRIPTION
					DCN NUMBER
					APPR'D CHECK DRWN DATE
					SCALE FULL

kenm	8-8-99	TITLE MIRROR SCREW, BASE PRIMARY
kenm	6-8-99	
kenm	4-5-99	
CAD FILE	D990100-C	SIZE DWG. NO. B D990100-C
		SHEET