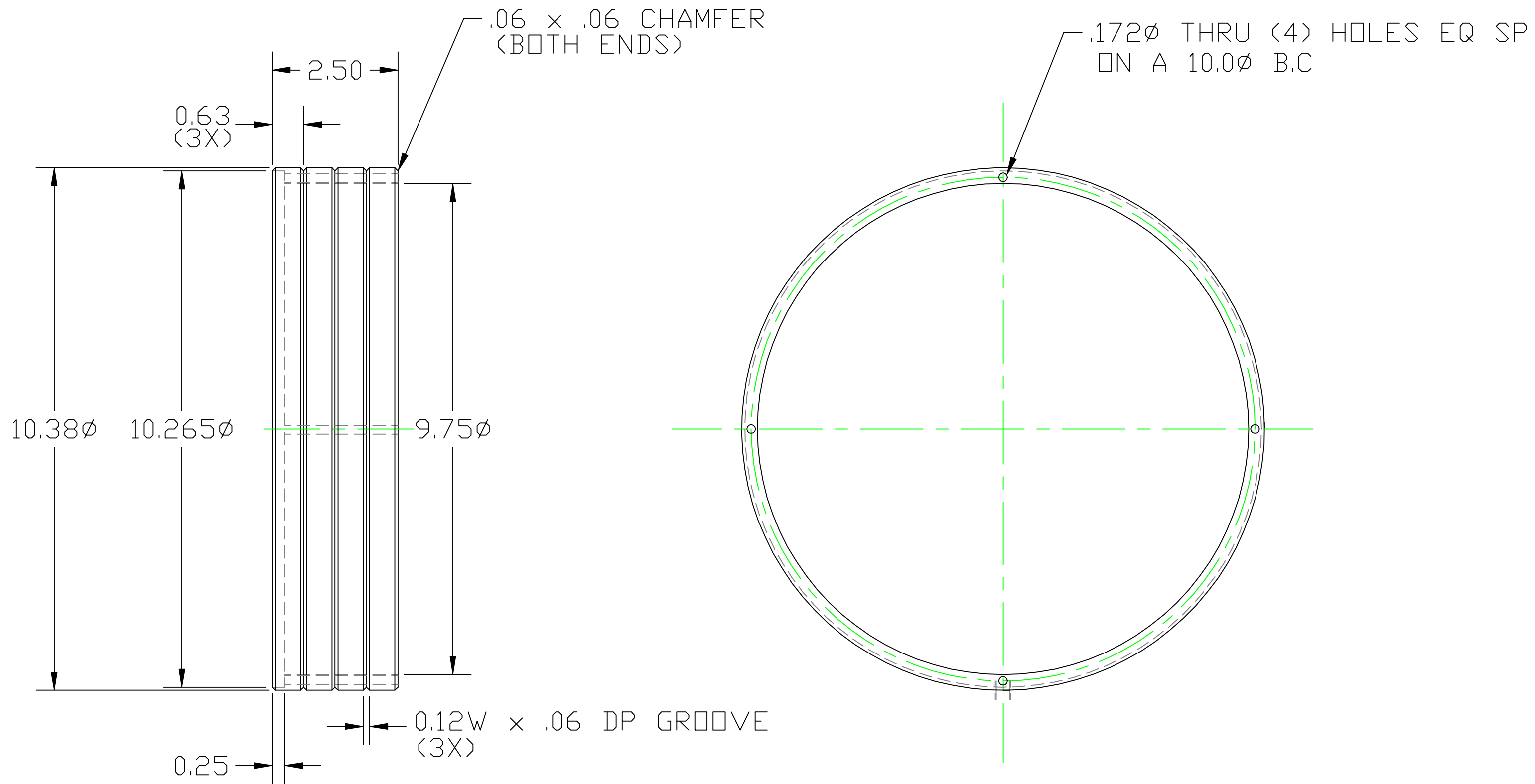


NOTES:

- 1. MAKE FROM 10.75Ø × .50 WALL ALUMINUM TUBING TYPE 6061-T6
- 2. ABRASIVE CLEAN INNER AND OUTER SURFACES
- 3. CLEAR ANODIZE PER MIL-A-8625

NOTES:



REF	QTY	PART or DRWG No.	CDS										MATERIAL	
PARTS and MATERIAL LIST														
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN FEET [cm] TOLERANCES: FRACTIONAL ±1/16(.16) FINISHED SURFACE RMS 63 ANGULAR ±1° BREAK CORNERS: .02 TWO PLACE DECIMAL ±.01(.025) REMOVE ALL BURRS THREE PLACE DECIMAL ±.005(.013)														
MATERIAL:			HEAT TREAT:			FINISH:			00 PRE-RELEASE			K.MASDN3/15/99		
SEE NOTES			-			-			DESCRIPTION			DCC SYS DET CDS VE CC BT CHECK DRWN DATE		
USED ON: -			NEXT ASS'Y: -			ISSUE DESCRIPTION			SCALE 1:2			SHEET 1 of 1		

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 VIDED IMAGING ASSEMBLY
 ASC ALIGNMENT

CAD FILE: D990134-A.dwg
 SIZE: C
 DWG. NO.: D990134-A-D
 SCALE: 1:2
 SHEET: 1 of 1