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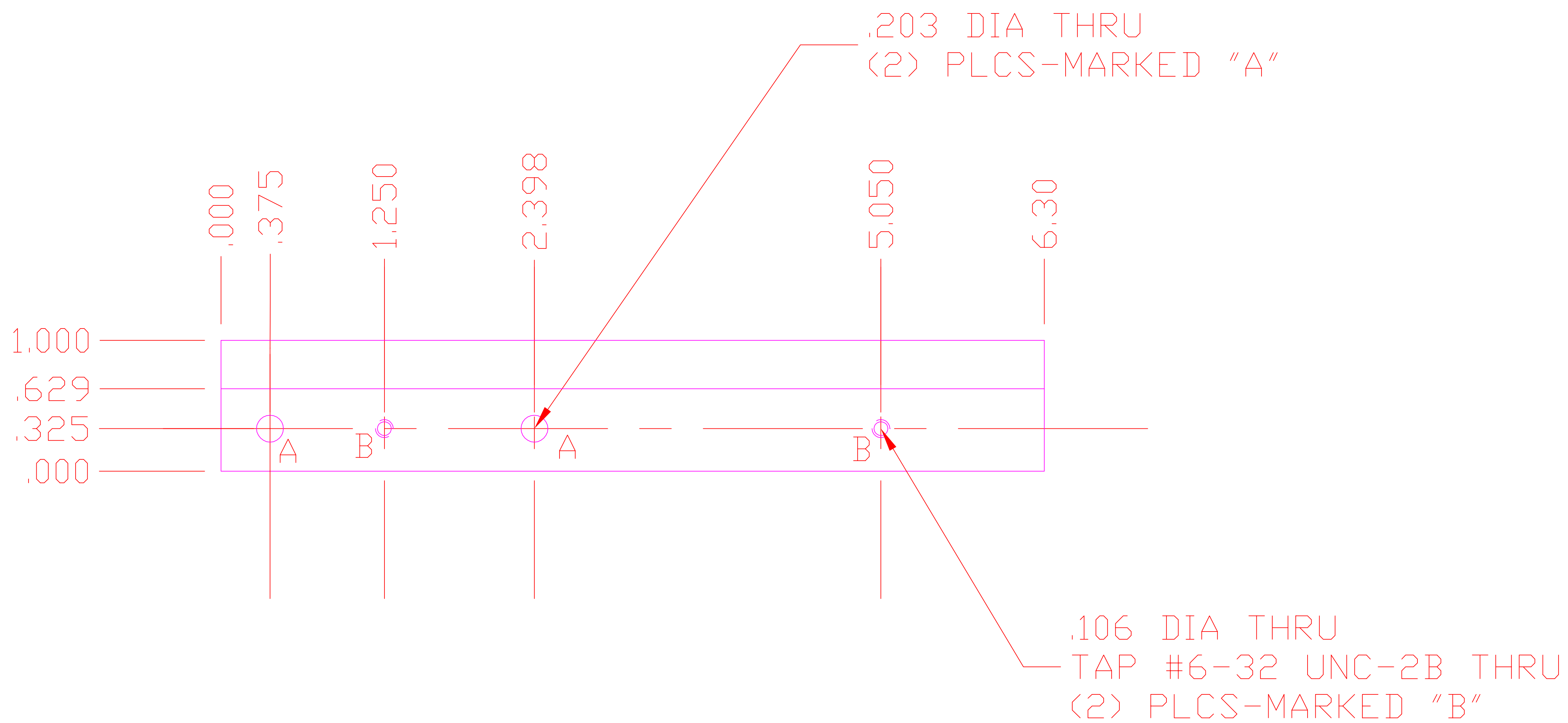
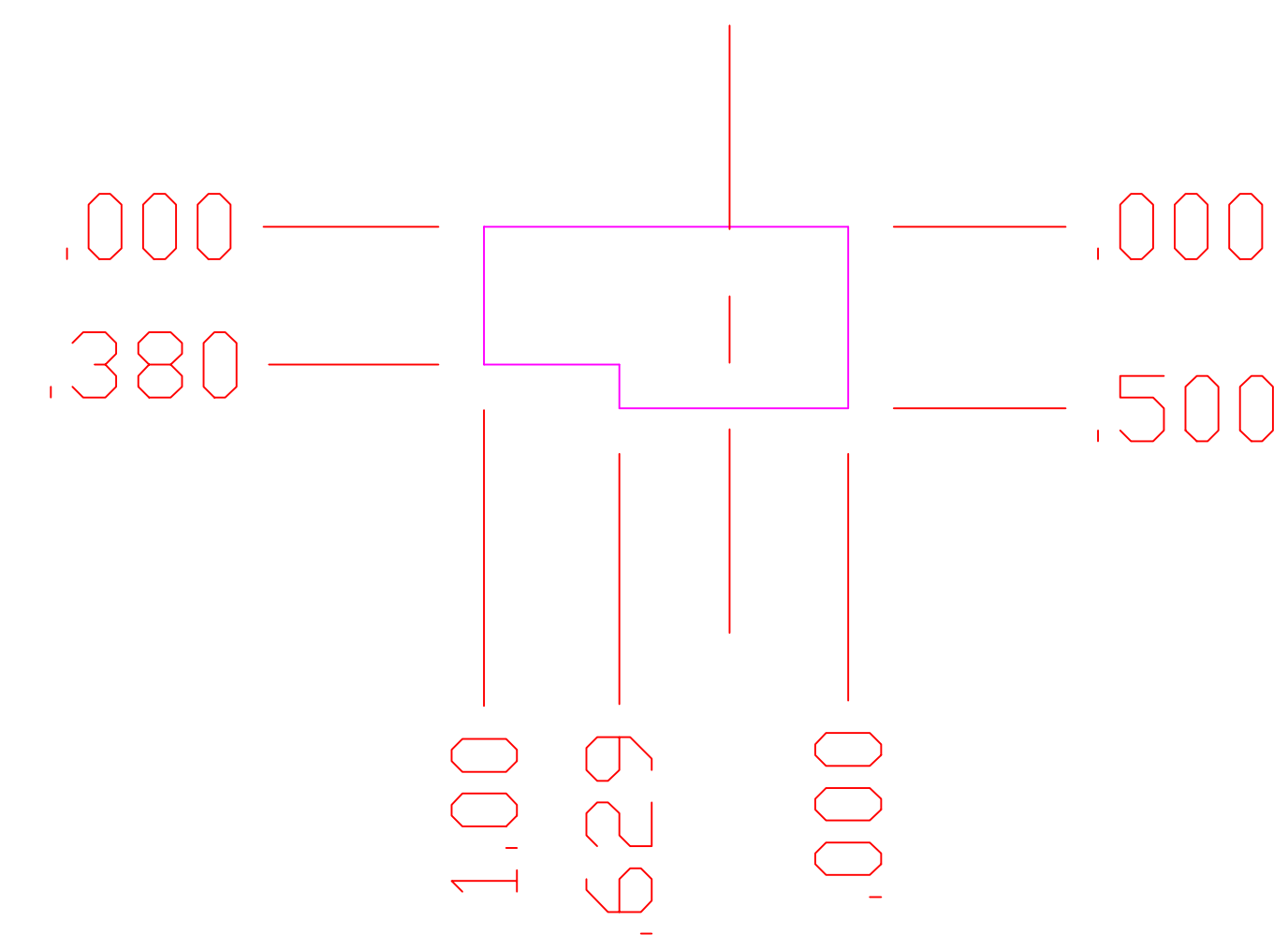
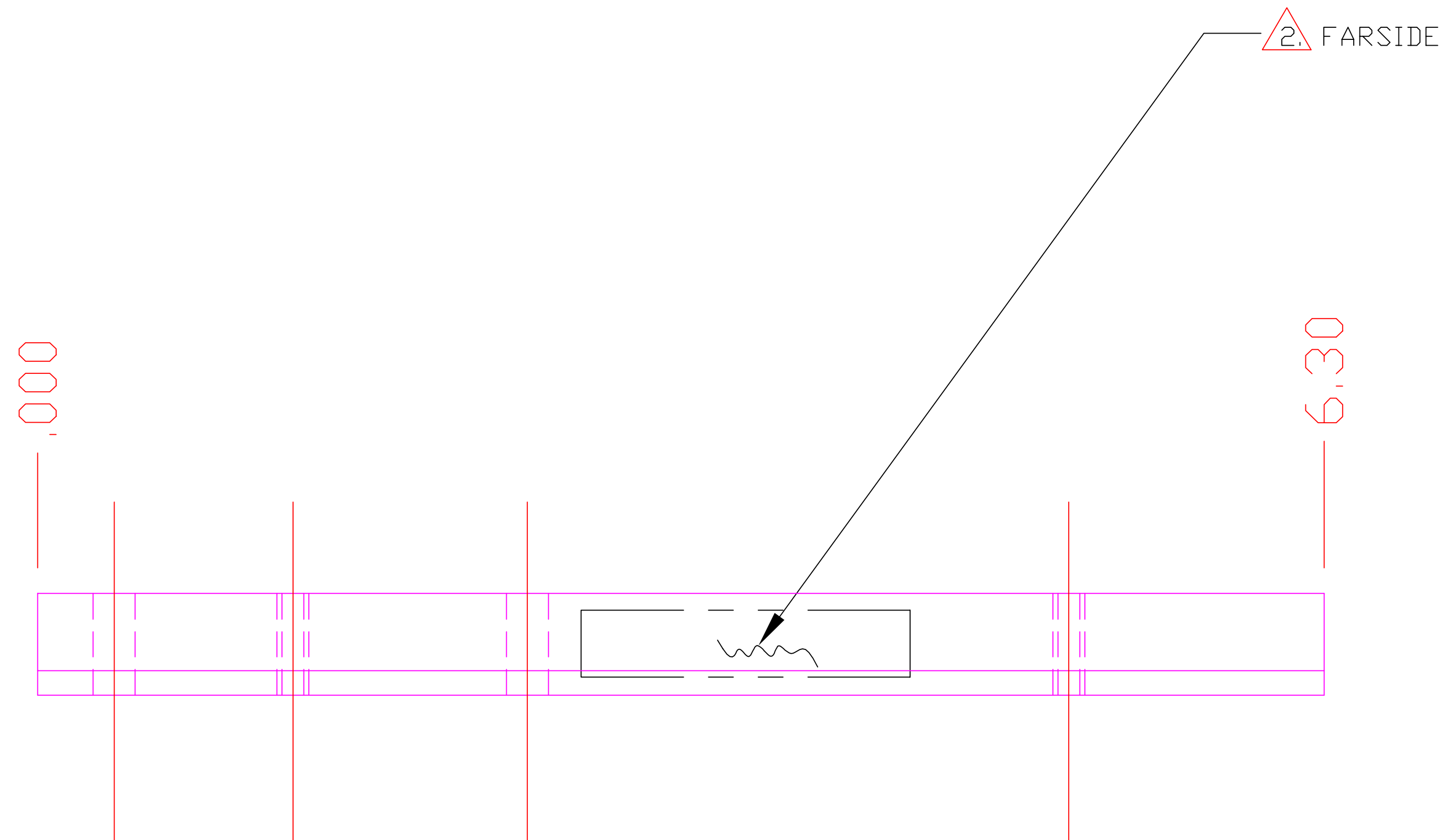
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- NOTES: (UNLESS OTHERWISE SPECIFIED)
- CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
 - STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ± .01			THREE PLACE DECIMAL ± .003 FINISHED SURFACE RMS BREAK CORNERS .005 - .015 REMOVE ALL BURRS							
		MATERIAL: TYPE 6061-T6 ALUMINUM PLATE	HEAT TREAT:	FINISH:	A	RELEASE	E990198	-	-	-	KABDT	4-30-99
DWG. NO.		DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	-	APPR'D	CHECK	DRWN	DATE
REFERENCE DRAWINGS												
											SCALE	SHEET
											NTS	1 OF 1
												1

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