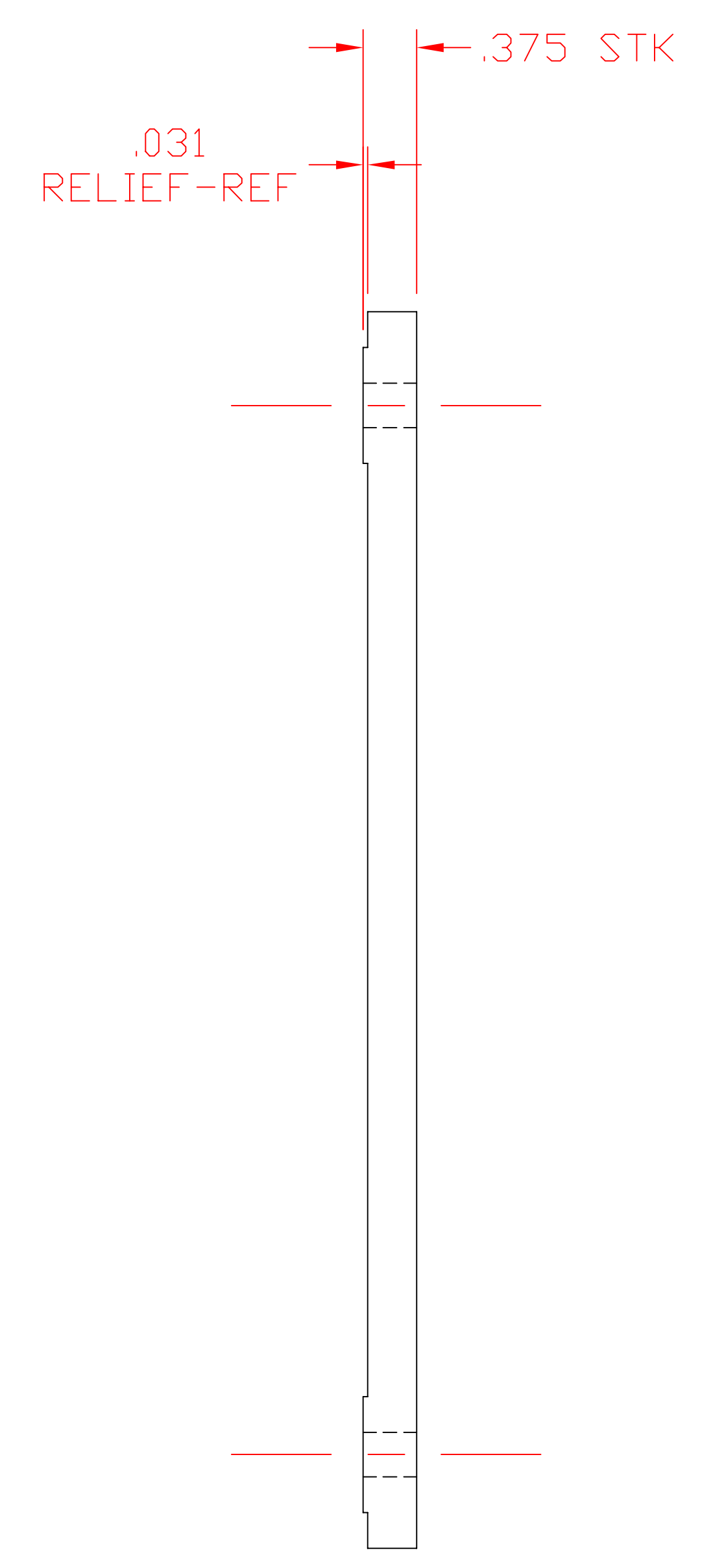
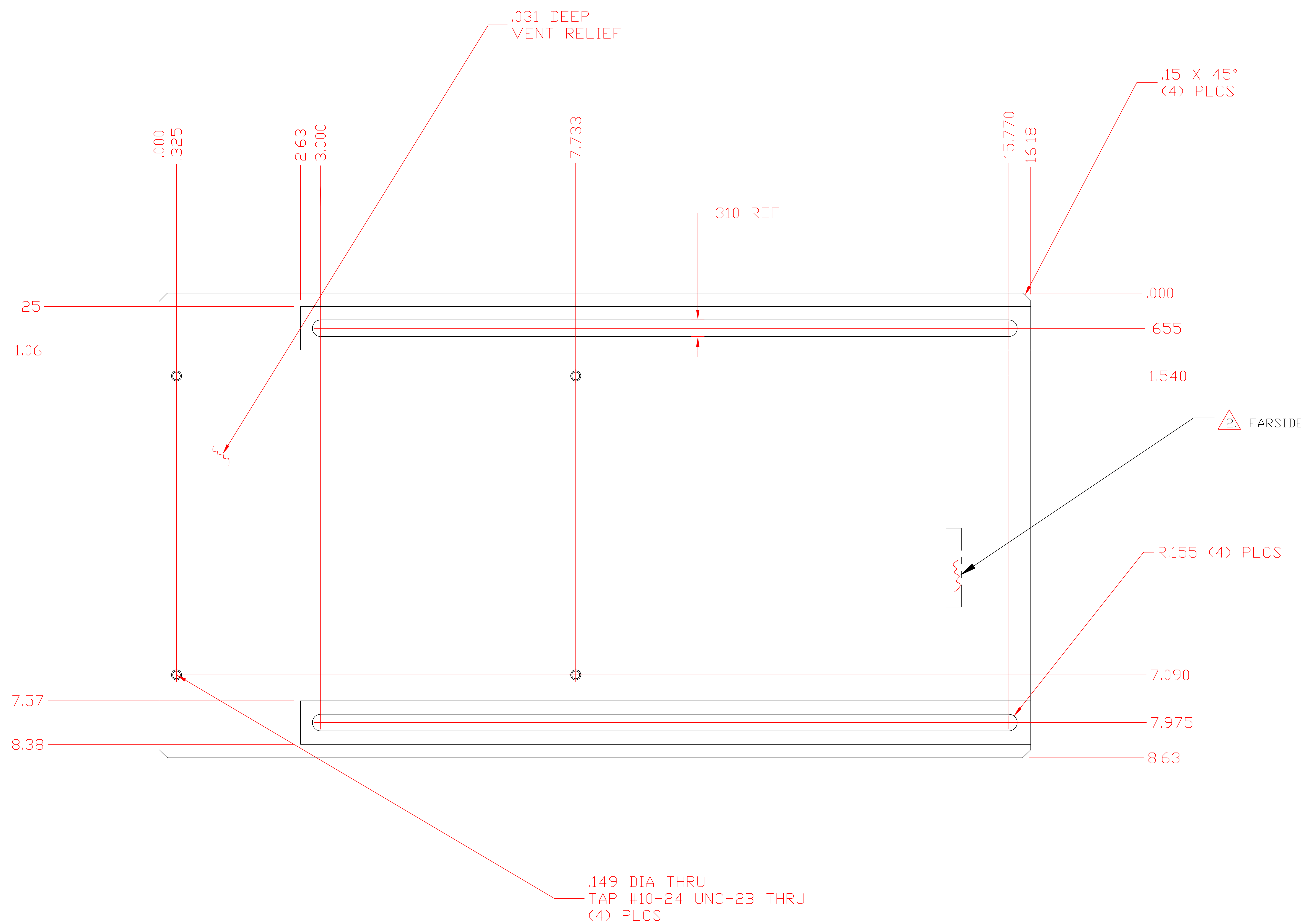


6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
 2. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS.
 EXAMPLE: D990038-A S/N 001



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN FEET (cm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS BREAK CORNERS .005 - .020 REMOVE ALL BURRS						PLATE BEAM DUMP BACKPLATE	
		MATERIAL: .375 THICK TYPE 6061-T6 ALUMINUM ALLOY		HEAT TREAT:		FINISH:				CAD FILE PL_BDMP_15-3PL.dwg	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990238		REV		SCALE	
REFERENCE DRAWINGS								B RELEASE E990210 - - - KABOT 5-24-99		SIZE DWG. NO. C D990240-B	
								A RELEASE E990210 - - - KABOT 5-13-99		SHEET 1 OF 1	
								REV DESCRIPTION DCN NUMBER - APPR'D CHECK DRWN DATE		SCALE NTS SHEET 1 OF 1	
								ISSUE DESCRIPTION			

6 5 4 3 2 1