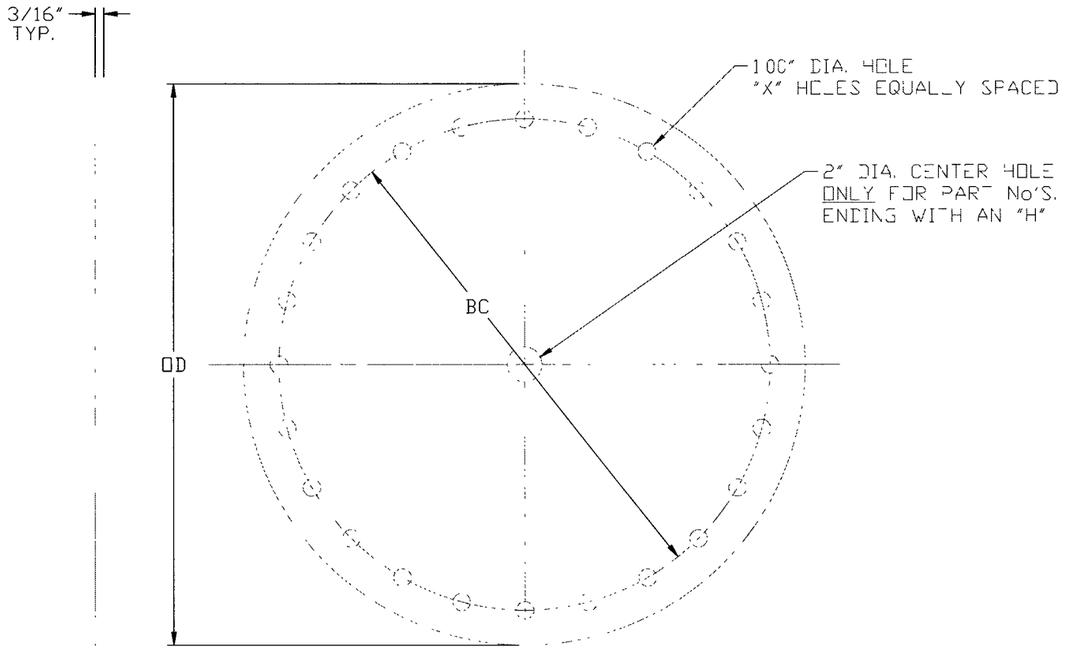

SIZING CHART

ITEM	SIZE	ID	BC	No. HOLES "X"	WA QTY	LA QTY	2" DIA. CENTERHOLE	PSI PART NO.	WEIGHT
1	44	52 1/4"	50.00"	24					
					8	4	NO	V0494180 P1	50 LBS
					16	8	YES	V0494180 P1H	
2	44	52 1/4"	50.38"	24					
					8	4	NO	V0494180 P2	50 LBS
3	48	56 1/4"	54.00"	24					
					6	4	NO	V0494180 P3	56 LBS
4	60	68 1/2"	66.25"	30					
					38	20	NO	V0494180 P4	80 LBS
					46	20	YES	V0494180 P4H	
5	72	80 1/4"	78.00"	36					
					8	8	NO	V0494180 P5	100 LBS
					4	4	YES	V0494180 P5H	

NOTE:

1.) ALL MATERIAL TO BE AL 5086, OR EQUIVALENT.

2.) CLEAN BEFORE SHIPPING, NO HYDROCARBON, BURRS OR DIRT CONTAMINATION ALLOWED.

3.) VENDOR TO ETCH THE PSI PART NUMBER AND SIZE ON EACH COVER 6" IN FROM THE EDGE.

ELECTRONIC COPY

LIGO-D990315-01-V

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES
FRACTIONAL ±.1
ANGULARMACH ±0°-30' BEND ±2°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .015
FINISHED SURFACE RMS
BREAK CORNERS IN OUT
REMOVE ALL BURRS

DO NOT SCALE THIS DWG.

USED ON:

NEXT ASS'Y: V0494059

REV	DESCRIPTION	CHKD	DRWN	DATE	DEO#
1	ISSUED FOR PURCHASE/FABRICATION		PV	102/07/97	0432
0	ISSUED FOR BID	REC	BAR	12/31/96	

ISSUE DESCRIPTION

PROCESS SYSTEMS INTERNATIONAL INC.
20 WALKUP DR WESTBOROUGH, MASSACHUSETTS 01581 USA

SHIPPING COVERS
BLANK DISCS
LIGO VACUUM EQUIPMENT

CAD FILE	SIZE	DWG NO	REV
V0494180	B	V049-4-180	1
SCALE NONE		SHEET 1 OF 1	

Feb 08, 1997 - 08:44:27

4 3 2 1