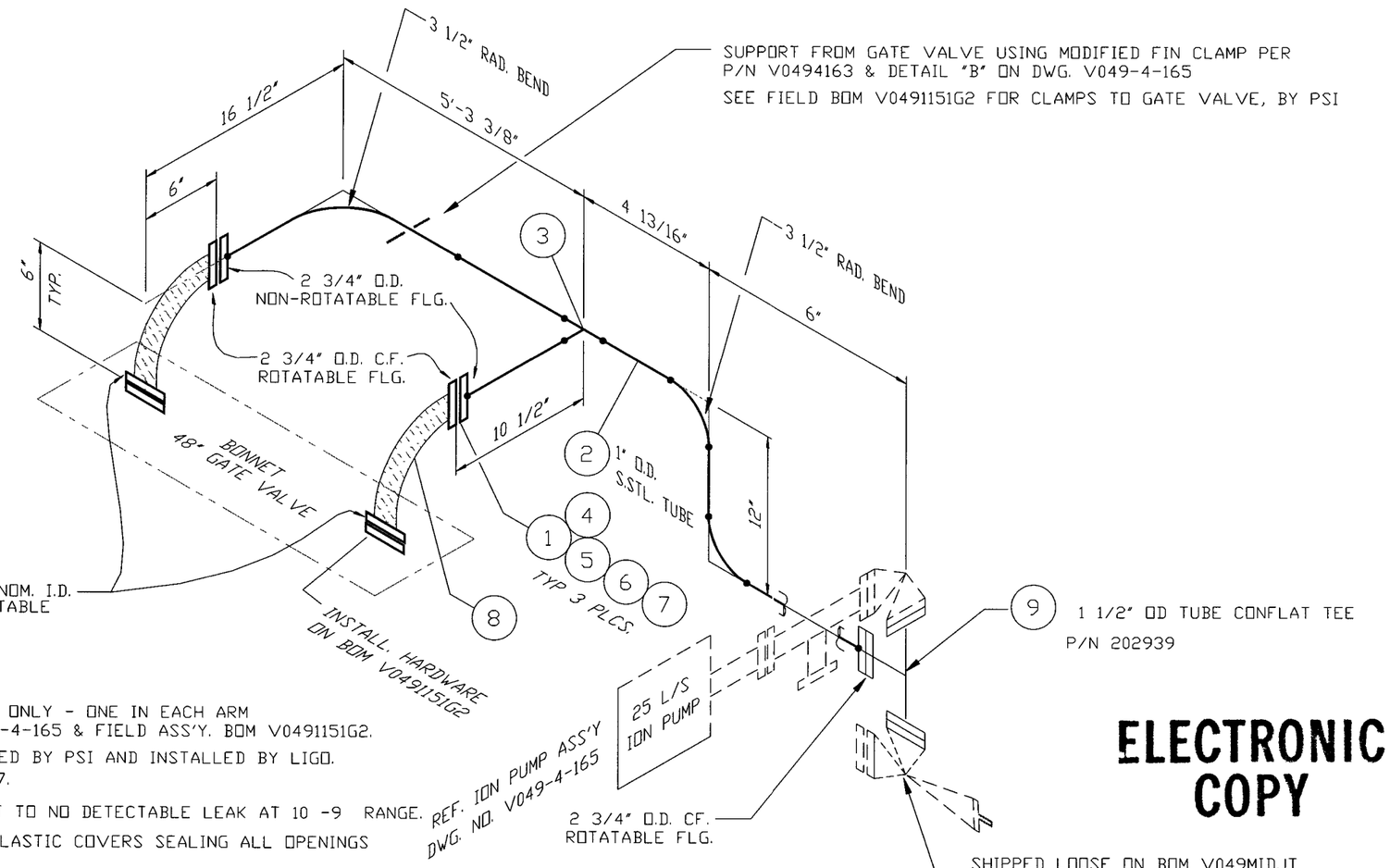

NOTES:

1) LOUISIANA MID-JOINTS ONLY - ONE IN EACH ARM
USE WITH DWG. DV409-4-165 & FIELD ASS'Y. BOM V0491151G2.

2) PARTS SHOWN SUPPLIED BY PSI AND INSTALLED BY LIGO.
REF PSI BOM V0494167.

3) PSI TO HE LEAK TEST TO NO DETECTABLE LEAK AT 10 -9 RANGE.

4) SHIP TO SITE WITH PLASTIC COVERS SEALING ALL OPENINGS

MATERIAL: 304 S.STL.

ELECTRONIC COPY

LIGO-D990334-00-V

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES
FRACTIONAL ±
ANGULARMACH ±0°-30' BEND ±2°
TWO PLACE DECIMAL ± .010
THREE PLACE DECIMAL ± .005
FINISHED SURFACE RMS
BREAK CORNERS IN OUT
REMOVE ALL BURRS

DO NOT SCALE THIS DWG

USED ON:

NEXT ASS'Y: V049MIDJT

REV	DESCRIPTION	ENG	CHKD	DRWN	DATE	DEO#
0	RELEASE FOR FABRICATION			LD	12/03/97	0560

SHT
REV.
ISSUE DESCRIPTION

PROCESS SYSTEMS INTERNATIONAL INC.
20 WALKUP DR WESTBOROUGH, MASSACHUSETTS 01581 USA

BONNET ANNULUS TUBING ISO
48" GATE VALVE
LA MID JOINT

CAD FILE	SIZE	DWG NO	REV
V0494167	B	V049-4-167	0

SCALE N.T.S.
SHEET 1 OF 1

Nov 20, 1997 - 11:27:23

4 3 2 1