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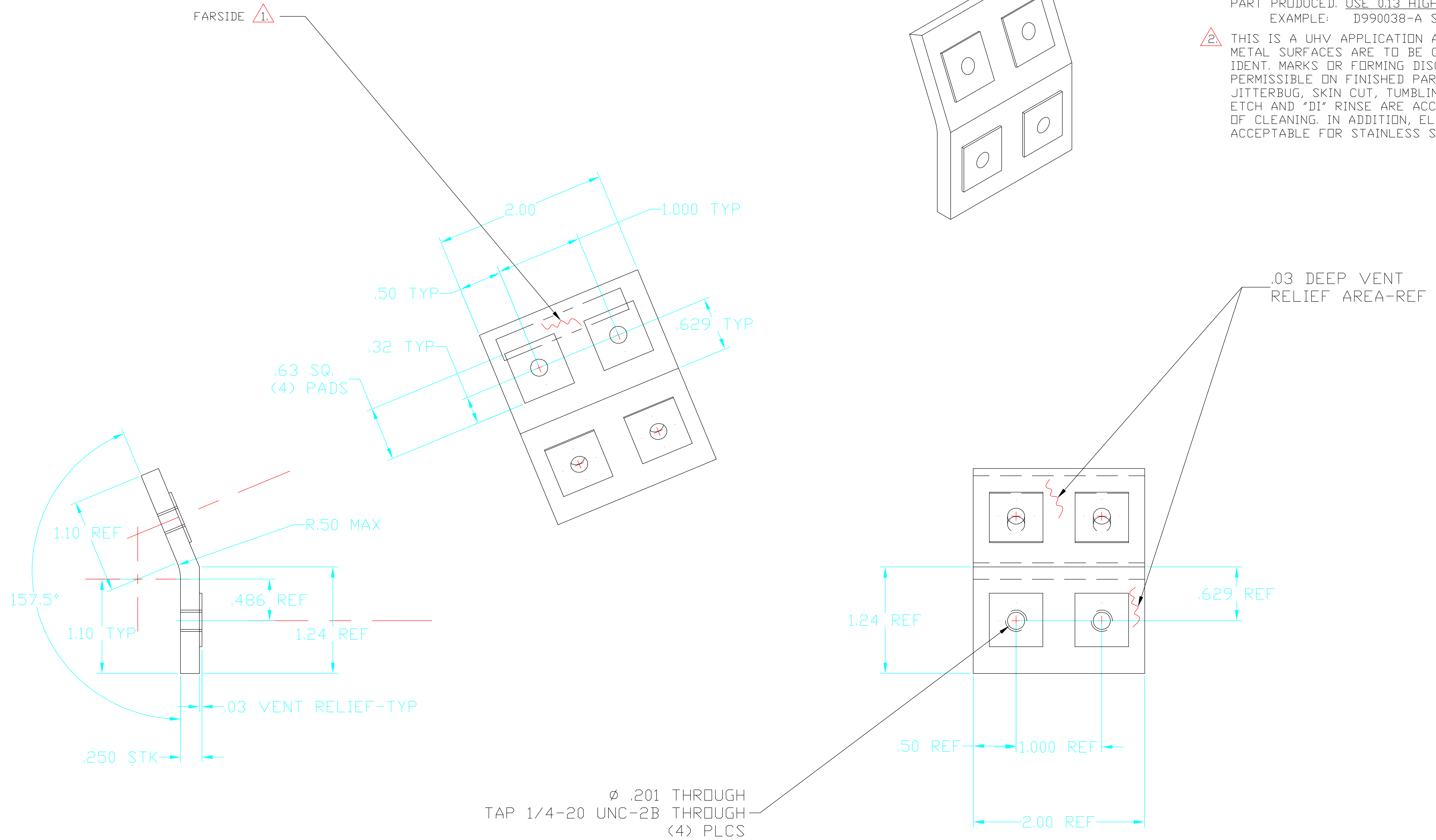
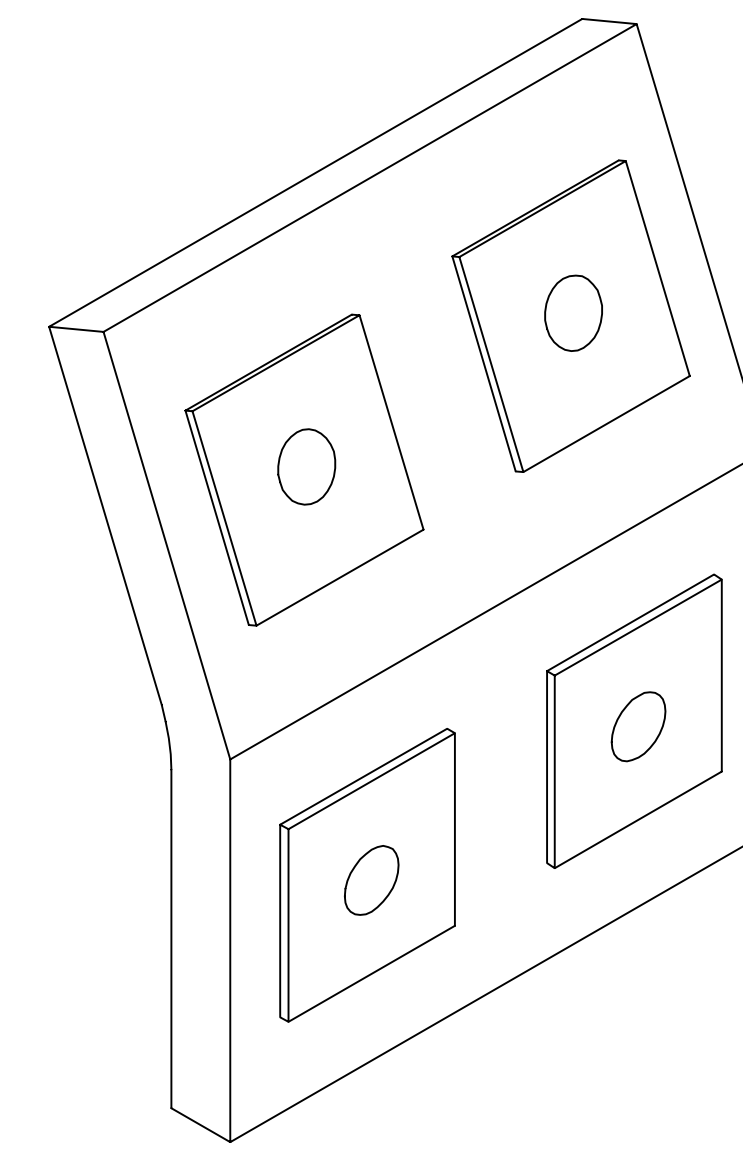
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NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1 STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001
- 2 THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



NET FLAT LENGTH APPROX.= 2.44

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES (mm)

TOLERANCES:
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°
 TWO PLACE DECIMAL ± .01
 THREE PLACE DECIMAL ± .005

INSIDE RADII .06
 FINISHED SURFACE RMS
 BREAK OUTSIDE CORNERS .005 - .015
 REMOVE ALL BURRS

MATERIAL: TYPE 6061-T6 ALUMINUM BAR 1/4 x 2
 HEAT TREAT:
 FINISH: 1, 2

USED ON: NEXT ASS'Y: D990341, D990350

REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
A	RELEASE	E990232	-	-	KABOT	7-7-99

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

ARM CAVITY BAFFLE,
GLASS SUPPORT,
SPLICE CLIP,
FLAT ANGLE

CAD FILE 04.dwg SIZE C DWG NO. D990374-A

SCALE NTS SHEET 1 OF 1

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