



- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. MATERIAL: SHADE 12/14 WELDERS GLASS (SCHOTT GLASS) 3mm (.12 ") THICK.
 - 2. MARK CONTAINER OF PARTS WITH THE DRAWING NUMBER FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST LOT OR BATCH, AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999 FOR EACH SUCCEEDING LOT PRODUCED. USE 0.13" HIGH CHARACTERS.
EXAMPLE: D990038-A S/N 001
 - 3. APPLY VINYL PROTECTIVE COATING ON BOTH FACES DURING CUTTING PROCESSES.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)									LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±.01			THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS REMOVE ALL BURRS							ISC BEAM DUMP GLASS			
		MATERIAL: 1	HEAT TREAT:	FINISH:	A	RELEASE	E990240	-	KABOT	6-3-99	CAD FILE	SIZE/DWG. NO.			
DWG. NO.	DESCRIPTION				REV	DESCRIPTION	DCN NUMBER	-	APPR'D	CHECK	DRWN	DATE	isc_bndmp_gl.dwg	B	D990400-A
REFERENCE DRAWINGS		USED ON	NEXT ASS'Y:	ISSUE DESCRIPTION					SCALE	NTS	SHEET		1 OF 1		