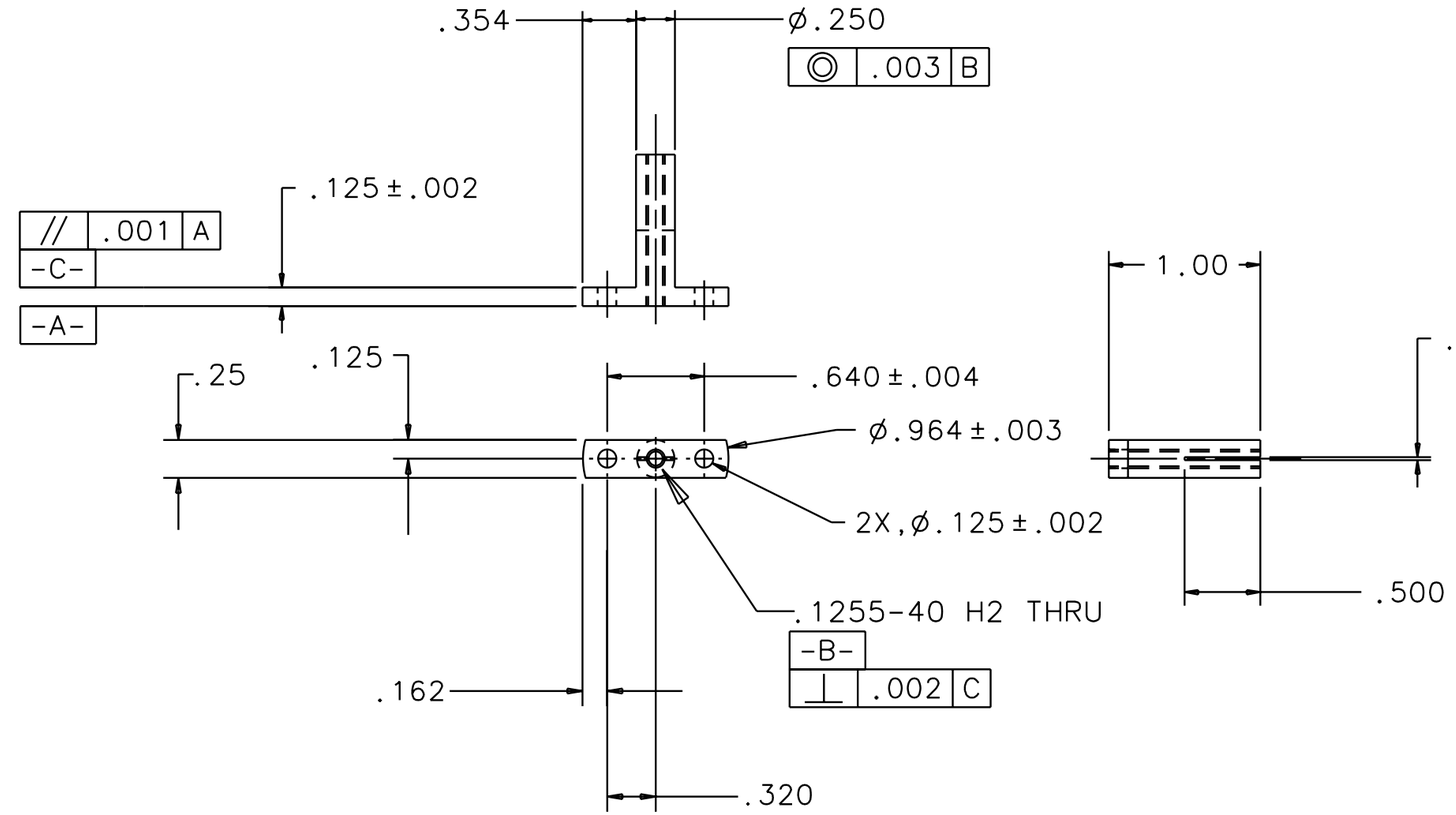
NOTES: (UNLESS OTHERWISE SPECIFIED)
1. REMOVE ALL SHARP EDGES.
2. MATERIAL: 2024 T3 ALUMINUM.
3. CUTTING FLUIDS TO BE WATER SOLUABLE AND FREE OF SULFUR, CHLORINE AND SILICONE.
4. TUMBLE DEBURR IN SOLUTION THAT COMPLIES WITH REQUIREMENTS FOR CUTTING FLUIDS IN NOTE 3.

REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	12-6-99	J. Romie			E990438/INITIAL RELEASE
B	12-7-99	J. Romie			E990440/ADD GD&T
C	2-25-00	J. Romie			E000113/COMPLETE REDESIGN
D	2-25-00	J. Romie			E000113/CIRCULAR BORE



QTY REQD	FSCM NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO
PARTS LIST					

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS
0.XX=±0.01
0.XXX=±0.005
ANGLES=±0.5°
DO NOT SCALE DRAWING

APPROVALS		DATE
DRAWN J. Romie		7/99
CHECKED		

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

TITLE: PAM BRACKET, ALUMINUM

NEXT ASSEMBLY: D960138, D960011
MATERIAL: SEE NOTES
FINISH:
FILE LOCATION: /home/dcc/docs/D990479.pdf

B | DWG NO. D990479 | REV D

SCALE 1/1 | SHEET 1 OF 1