



- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. ALL ABRASIVE CUTTING TO BE DONE FROM NEAR SIDE.
 - 2. GLASS TO BE COVERED BY VINYL MASK ON BOTH SIDES PRIOR TO START OF MACHINING, AND REMOVED BEFORE SHIPMENT.
 - 3. MAKE FROM: #12 WELDERS FILTER GLASS (SCHOTT) 0.12" THICK.
 - 4. ETCH OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ± 01 THREE PLACE DECIMAL ± 005	INSIDE RADI FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .002 - .010 REMOVE ALL BURRS
MATERIAL: 3	HEAT TREAT:
USED ON:	NEXT ASS'Y: D980174, D980175, D980176

REV	A	RELEASE	E990389	-	-	-	KABOT	1-12-00
DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE			
ISSUE DESCRIPTION		SCALE			SHEET			1 OF 1

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**ARM CAVITY BAFFLE,
GLASS 6E**

CAD FILE: D990492-A.dwg SIZE: D DWG. NO.: D990492-A
SCALE: NTS SHEET: 1 OF 1

DWG. NO.	DESCRIPTION
	REFERENCE DRAWINGS