



- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. ALL ABRASIVE CUTTING TO BE DONE FROM NEAR SIDE.
 - 2. GLASS TO BE COVERED BY VINYL MASK ON BOTH SIDES PRIOR TO START OF MACHINING, AND REMOVED BEFORE SHIPMENT.
 - 3. MAKE FROM: #12 WELDERS FILTER GLASS (SCHOTT) 0.12" THICK.
 - 4. ETCH OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

DWG. NO. DESCRIPTION REFERENCE DRAWINGS		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			A RELEASE E990389 - - - KABOT 1-4-00 REV DESCRIPTION DCN NUMBER APPR'D CHECK DRWN DATE		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005					INSIDE RADI FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .002 - .010 REMOVE ALL BURRS		ARM CAVITY BAFFLE, GLASS 1
MATERIAL: △ 3		HEAT TREAT:	FINISH: △ 1 △ 2 △ 4	USED ON:		NEXT ASSY: D980174, D980175, D980176		CAD FILE: D990493-A.dwg SIZE: D DWG. NO.: D990493-A SCALE: NTS SHEET: 1 OF 1	