



- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. ALL ABRASIVE CUTTING TO BE DONE FROM NEAR SIDE.
 - 2. GLASS TO BE COVERED BY VINYL MASK ON BOTH SIDES PRIOR TO START OF MACHINING, AND REMOVED BEFORE SHIPMENT.
 - 3. MAKE FROM: #12 WELDERS FILTER GLASS (SCHOTT) 0.12" THICK.
 - 4. ETCH OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		INSIDE RADII FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .002 - .010 REMOVE ALL BURRS						ARM CAVITY BAFFLE, GLASS 6	
		MATERIAL: △ 3	HEAT TREAT:	FINISH: △ 1 △ 2 △ 4							GAD FILE: D990498-A.dwg
DWG. NO.	DESCRIPTION	USED ON:	NEXT ASS'Y: D980174, D980175, D980176	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	SIZE DWG. No. D990498-A
REFERENCE DRAWINGS				ISSUE DESCRIPTION						SHEET 1 OF 1	