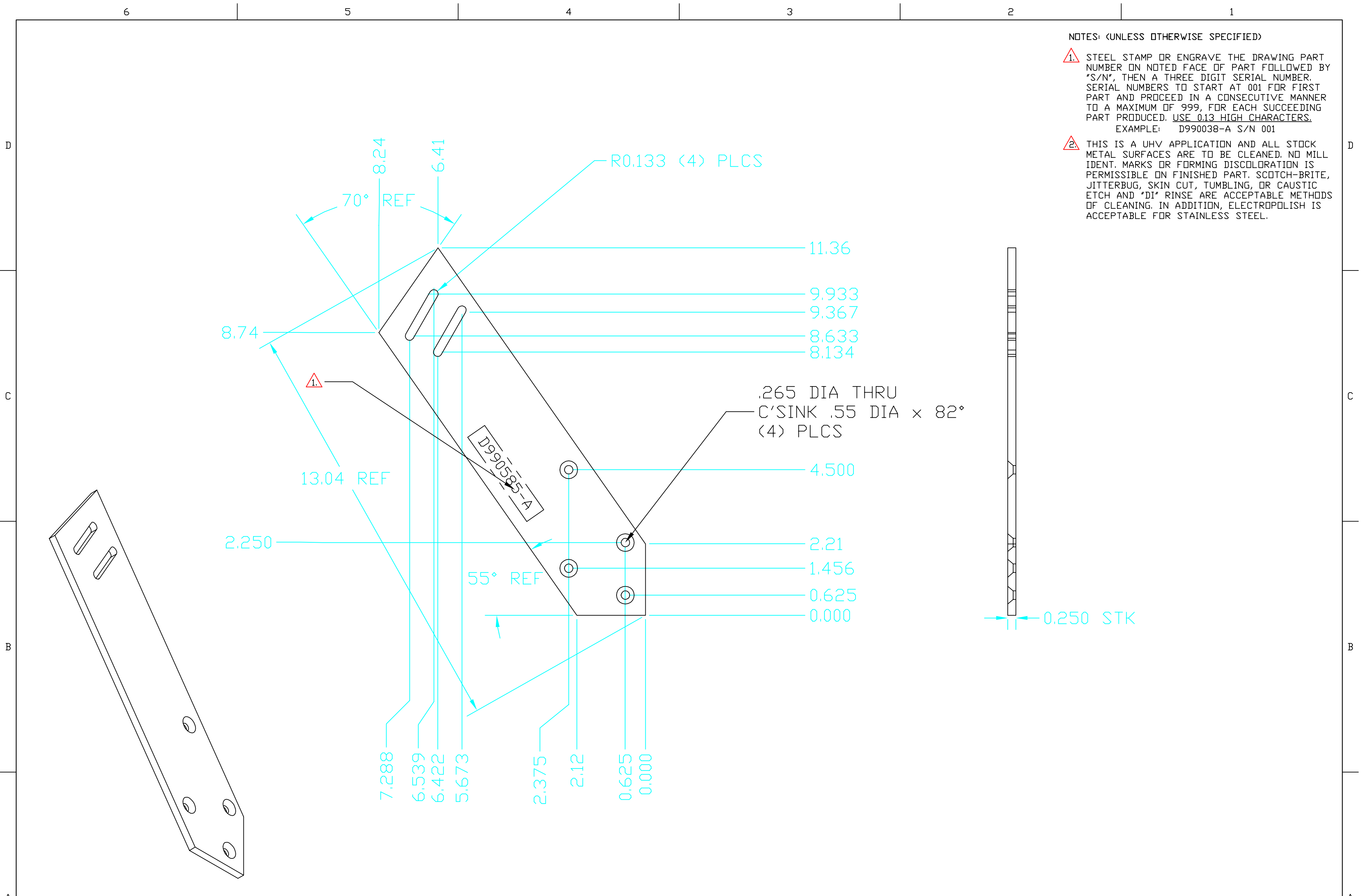


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



|                    |  |  |  |   |  |                   |  |            |  |  |  |
|--------------------|--|--|--|---|--|-------------------|--|------------|--|--|--|
|                    |  | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN FEET [in]  |  |   |  |                   |  |            |  | LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY<br>MASSACHUSETTS INSTITUTE OF TECHNOLOGY |  |
|                    |  | TOLERANCES:<br>FRACTIONAL ± 1/64<br>ANGULAR ± 1/2°<br>ANGULAR MACH ± BEND ±<br>TWO PLACE DECIMAL ± .01 |  | THREE PLACE DECIMAL ± .005<br>FINISHED SURFACE RMS<br>BREAK CORNERS .005-.015<br>REMOVE ALL BURRS |  |                   |  |            |  | I.D. BAFFLE<br>LEFT STRAP PLATE  |  |
| DWG. NO.           |  | MATERIAL: TYPE 302-304<br>STAINLESS STEEL<br>1/4 X 3 BAR   |  | HEAT TREAT:   |  | FINISH: 1. 2.     |  | A          |  | RELEASE  |  |
| DESCRIPTION        |  |  |  |   |  |                   |  | E990036    |  | KABOT 3-10-99  |  |
| REFERENCE DRAWINGS |  | USED ON:   |  | NEXT ASS'Y: D990582   |  | REV               |  | DCN NUMBER |  | SHEET 1 OF 1   |  |
|                    |  |  |  |   |  | DESCRIPTION       |  | -          |  | DATE   |  |
|                    |  |  |  |   |  | ISSUE DESCRIPTION |  | -          |  | SCALE NTS  |  |