					DCN No.	E000478	-00-D
DOCUMENT CHANGE NOTICE (DCN) DOCUMENT No. (BOCHEVEN NO. (BOCHEVEN NO. (BOCHEVEN NO. (BOCHEVEN NO. D990479-F-D PAM BRACKET, ALUMINUM FI D990479-F-D PAM BRACKET, ALUMINUM FI In Notes: from: Note 5 USE AN H2 ROLL TAP. to: remove this note and replace with note that was Note 6. from: Note 5 USE AN H2 ROLL TAP. to: remove this note and replace with note that was Note 6. from: Note 5 MARK PART WITH AN "F1" IN APPROX. POSITION SHOWN. MARKING BY MACHINING OR ENGRAVING Zone D2: add flats to .203 dia Zone C2: from: 3X .125 to: 3X .250 +.000/003 from: X.13 to: 3X .125 +/.003. Zone D2: May 5 callout on drawing from datum A to flat. MEASON FOR CHANGE: Roll tap may not be required. F1 designation is used because parts are reworked from Frevision. Flats added to reduce the chance of interference with osem circuit boards. ACTION: X IS to: SA .250 +.000/-003 from: Sk .13 to: 3X .125 +/.003. Cone B2: Add perpendicularity tolerance on flat. Zone D2: Move 5 callout on drawing from datum A to flat. MEASON FOR CHANGE: Roll tap may not be required. F1 designation is used because parts are reworked from Frevision. Flats added to reduce the chance of interference with osem circuit boards. ACTION: X IS to be strapped: List SNs to be revoked or escrepted: List SNs to be revoked or escrepted: SN that comply are apparent from the "F1" on flat. The "F1" parts SN that comply are apparent from the "F1" on flat. The "F1" parts Heefner X Romie Fruschel Barton X Romie SN tato to built with this change: List SNs to be revoked or escrepted: List SNs to be envoked from the "Adatum as			NSTITUTE OF TECHNOL S INSTITUTE OF TECHN	LOGY NOLOGY	SHEET	OF 1	
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D000479-F-D PAM BRACKET, ALUMINUM FI CHANGE DESCRIPTION (FROM/TO): In Notes: from: Note 5 USE AN H2 ROLL TAP. to: remove this note and replace with note that was Note 6. from: Note 6 MARK PART WITH AN "F" ON DATUM A MARKING BY STAMPING OR ETCH ING to: Note 5 MARK PART WITH AN "F" ON DATUM A MARKING BY STAMPING OR ETCH NG to: Note 5 MARK PART WITH AN "F" ON DATUM A MARKING BY STAMPING OR ETCH NG to: Note 5 MARK PART WITH AN "F" IN APPROX. POSITION SHOWN. MARKING BY MACHINING OR ENGRAVING Zone 12: Add flats to .203 dia Zone 22: from: 3X .250 + .2003 Zone 52: Add datum D. Zone 12: Add datum D. Zone 12: Add datum D. Zone 22: Add perpendicularity tolerance on flat. Zone 22: Move 5 callout on drawing from datum A to flat. REASON FOR CHANGE: Roll tap may not be required. F1 designation is used because parts are reworked from Frevision. Flats added to reduce the chance of interference with osem circuit boards. ACTION: [] Incorporate change			ENUTICE				
CHANGE DESCRIPTION (FROMTO): In Notes: from: Note 5 USE AN H2 ROLL TAP. to: remove this note and replace with note that was Note 6. from: Note 6 MARK PART WITH AN "F" ON DATUM A MARKING BY STAMPING OR ETCH Note 5 MARK PART WITH AN "F" ON DATUM A MARKING BY STAMPING OR ETCH Note 5 MARK PART WITH AN "F" ON DATUM A MARKING BY STAMPING OR ETCH Note 5 Mark PART WITH AN "F" ON DATUM A MARKING BY MACHINING OR ENGRAVING Zone B2: add flats to .203 dia Zone C2: from: 3X .25 to :3X .250 +.000/003 from: 3X .13 to: 3X .125 +/003 Zone C1: Add atum D. Zone B2: Add perpendicularity tolerance on flat. Zone B2: Add perpendicularity tolerance on flat. Zone D2: Move 5 callout on drawing from datum A to flat. REASON FOR CHANGE: Roll tap may not be required. F1 designation is used because parts are reworked from F revision. Flats added to reduce the chance of interference with osem circuit boards. ACTION: [X] Incorporate change Attach DON to drawing(a) Other action (specify): DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS) List SNs to be revorked or scrapped: List SNs to be revorked from the "F1" on flat. The "F1" parts may ala		ļ		TITLE			REV.
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LIGO Form DCN-01 (6/97)

	DCN No. E000478-00-D				
LIGOCALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	SHEET 1 OF 1				
DOCUMENT CHANGE NOTICE (DCN)					
DOCUMENT No. TITLE (DOC-REV-GP. ID)	NEW REV.				
D990479-F-D PAM BRACKET, ALUMINUM	F1				
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CHANGE DESCRIPTION (FROM/TO):					
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No hardware affected (record change only)	Barish Coles				
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List S/Ns to be reworked or scrapped:	Stapfer Tyler Weiss				
List S/Ns to be built with this change:					
List S/Ns to be retested per this change: Barton					
S/N that comply are apparent from the "F1" on flat. The "F1" parts	Jones Heefner				
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