

	<h1>Process Traveler</h1> <h2>BSC Crate 2</h2>	DCC Number: E070xxx-00
		Date Prepared: 04/16/2007

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name Robert Taylor	Name Stephany Foley	#	LIGO	

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
1. 20007827-1		Angled Hex Wall		3
2. 20007828-1		Side Plate (Flexure Rod Intf)		3
3. 20007830-1		Hex Midwall		3
4. 20007832-1		Hex Inner Dtiffeng Bar		3
5. 20007902-1		Flexure Rod Bracket Gusset		3
6. 20007903-1		Stage 0-1 Actuator Post		3
7. 20007956-1		Hex Outer Corner Clip		3
8. 20007869-1		KEEL Weight Strap		3
9. 20007936-1		Stage 1-2 Locator / Lock Base bracket		3
10. 20007932-1		Stage 1-2 Locator / lock Base Bracket Cap		3

Used In (next higher assembly):

Vendor Name	PO/Contract Number

#### Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
Y	NO			

#### Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		CIT	per E960022, with the following special instructions or cautions: ???	R. Taylor	

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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
2	Vacuum Bake		CIT	per E960022 to a temperature of ???C N.B.: Take outgassing measurements during cool down at approximately the following temperatures: ?C, ?C and ?C	R. Taylor	
3	Control Point		NA	Review/approve RGA scan # _____	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC. Return parts and original traveler to Dennis Coyne <b>Note: Ship original traveler with these parts.</b>	L. Cardenas	

END: Go to Traveler or procedure associated with next higher assembly processing

### Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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