

- 1) **Existing beam Irises.** Irises will be placed to recover the existing beam after the shift of the OFI and the insertion of the OBS. The first iris should be placed immediately after SM2 at $\sim(31,4)$. If possible, a second iris should be placed at $\sim(31, 24)$ immediately before SM3. An iris or a target should be placed outside the ASVP to catch the beam transiting the window.
- 2) **Shift OFI.** The faraday should be translated along the beam by $\sim 10''$ towards SM1 as far as possible. This may be accomplished using rails if deemed appropriate, otherwise the Faraday can be re-aligned to the existing beam.
- 3) **Mount SBDs.** The septum beam dumps are mounted to the edge of the HAM4 table. In order to confirm their mounting location, a green 532 nm laser pointer mounted in a DLC mount will be placed at the location of the OBS. The laser will be directed to the septum window center and the ghost beams should then be seen on the edge of the HAM4 table. If necessary, the septum window will be adjusted until the ghost beams can be caught with the two SBDs. SBD1 should be mounted roughly at $x = 13$ inches, while SBD2 should be mounted at $x = -xxxx$ inches.
- 4) **Mount OBS.** The 2" 50/50 output beamsplitter will then be mounted in its DLC mount on a 2 inch post immediately after the OFI at $x=13''$, maximizing the clearance of the transmitted and reflected beams. The 1064nm AS beam light will be directed to a target at the center of the septum window. If the HAM6 table is installed, the target could be an iris on the HAM6 table. The OBS transmitted beam will be shifted by $0.150''$ as it continues to ISCT4.
- 5) **Recover ISCT4 alignment.** Using the irises, SM1 and SM2, recover the existing ISCT4 alignment. In the worst case scenario, the OFI will have to be shifted and the angle between SM1 and SM2 adjusted to account for the OBS beam shift. Best case scenario, $0.150''$ is small compared to the clear aperture and the transmitted beam is OK.
- 6) **Mount OBS reflected ghost beam dump.** This beam dump is mounted in the blank flange at $x = -7.5''$ in the septum plate. As there will be no visible beam on this dump, it will be dead reckoned and can, in fact, be installed at any time both sides of the septum are vented.
- 7) **Mount OBS transmitted ghost beam dump.** As of this writing, its not clear if there is clearance for the OBS transmitted ghost beam dump on the HAM4 table or if the ghost beam will clear the ASVP so that it may be dumped on ISCT4. If we can dump the beam on HAM4, we will install a beam dump between SM2 and SM3 using our dead-reckoning powers.