

	DCC Number: E070299-00-X
	Date Prepared: 11/15/07

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name Brian O'Reilly	Ken Mason	617-324-5250	ELIGO HAM SEI	

Dwg/Part Number	Rev	Part Description / Material	Qty
D071060	C	Type 00, AL	2
D071061	C	AL	2
D071073	C	AL	1
D071060	C	Type 01, AL	1
D071140	D	AL	1
D071103	C	AL	2
D071063	D	AL	1
D071067	C	AL	1
D071471	C	Flex Plate, AL	2
D047932	C	AL	2
D071105	D	AL	1
INA NKX-25 Z		Combination Bearing (no HPD number assigned)	3
		SS Nuts with a through hole. Threaded 3/4-10 (acme)	3

Used In (next higher assembly):

Vendor Name	PO/Contract Number
HPD	

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	<ul style="list-style-type: none"> ○ clean per E960022: Ultrasonic clean in Liquinox¹ for 10 minutes. ○ Rinse in distilled water at least 3 times, changing the rinse water every time. ○ Ultrasonic clean in methanol for 10 minutes. 	T.E.	2/17/08
2	Vacuum Bake			per E960022: 120°C, 48 hrs	T.E.	2/19/08
3	Control Point			Review/Approve RGA scan	BO'R	2/19/08
4	Wrap & Tag vacuum clean parts				H.O.	2/20/08
5	Ship and Deliver/File paperwork			Please send to: LLO c/o Ken Mason File one copy of traveler with the DCC. Note: Ship original traveler with these parts.	BO'R	4/8/08

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

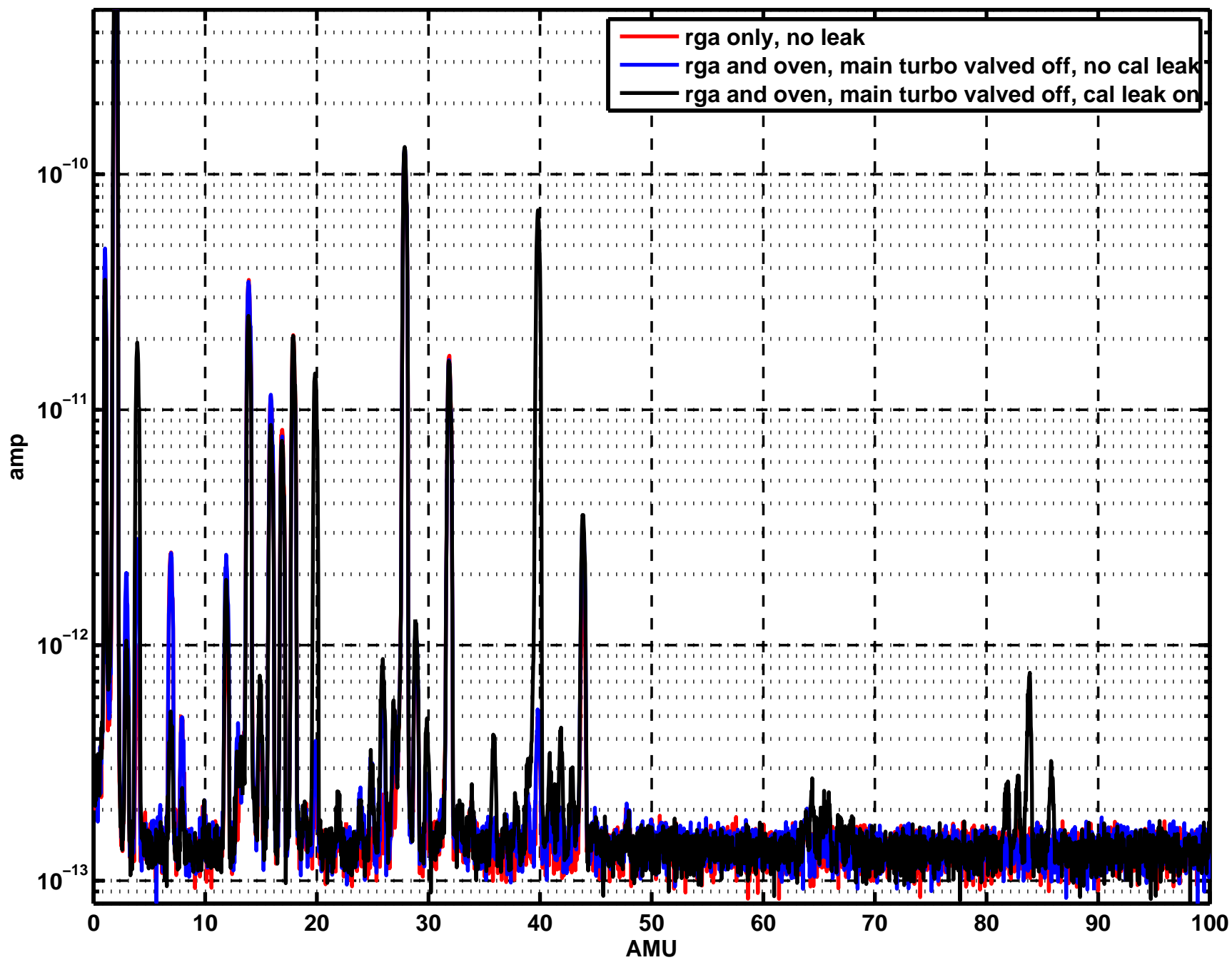
<p>These are aluminum for the enhanced LIGO HAM SEI . These are spare parts. Hold at LLO, clean as needed, or when ovens have spare capacity</p>

¹ Standard Liquinox solution is 1 tablespoon in 1 gallon of water.

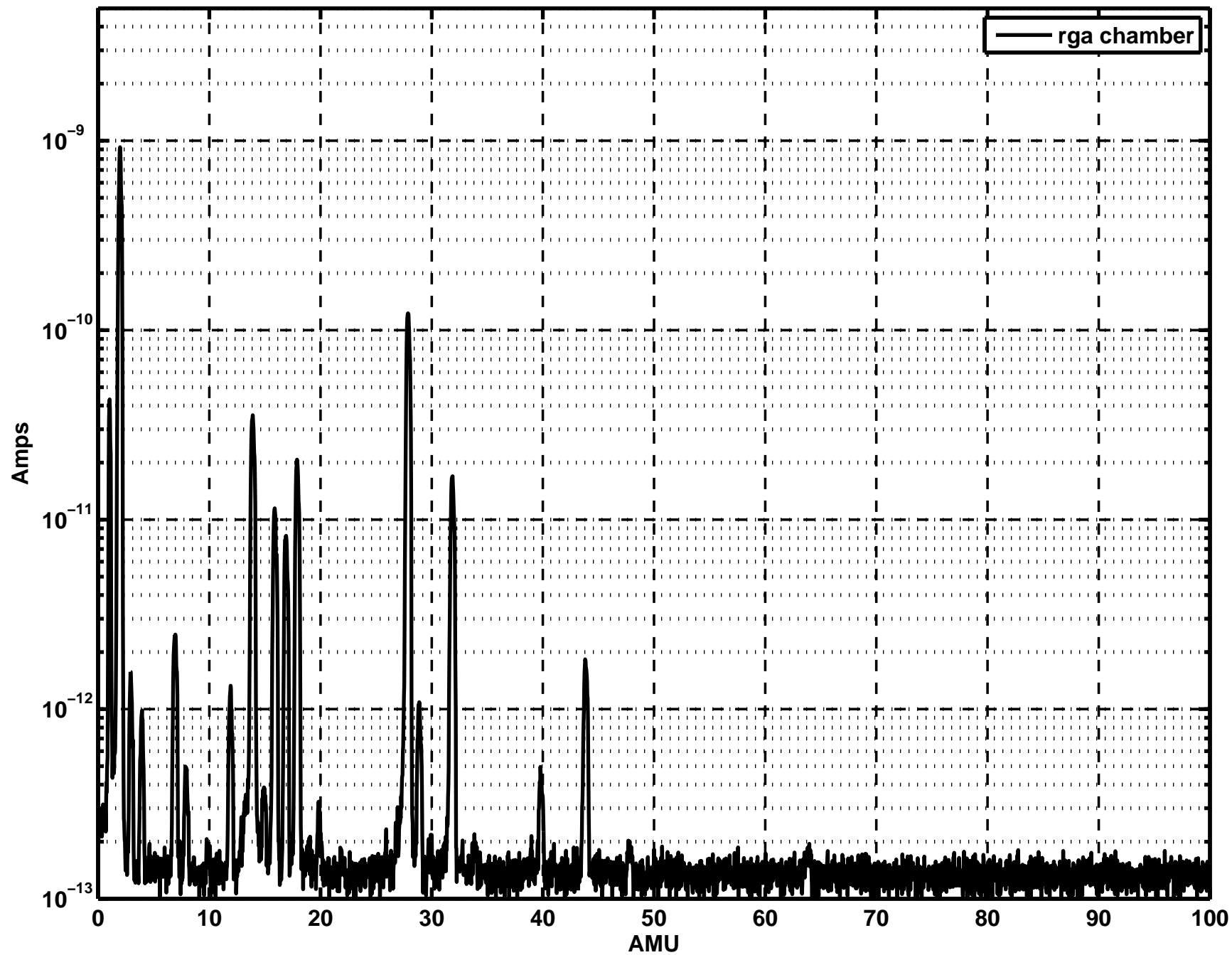
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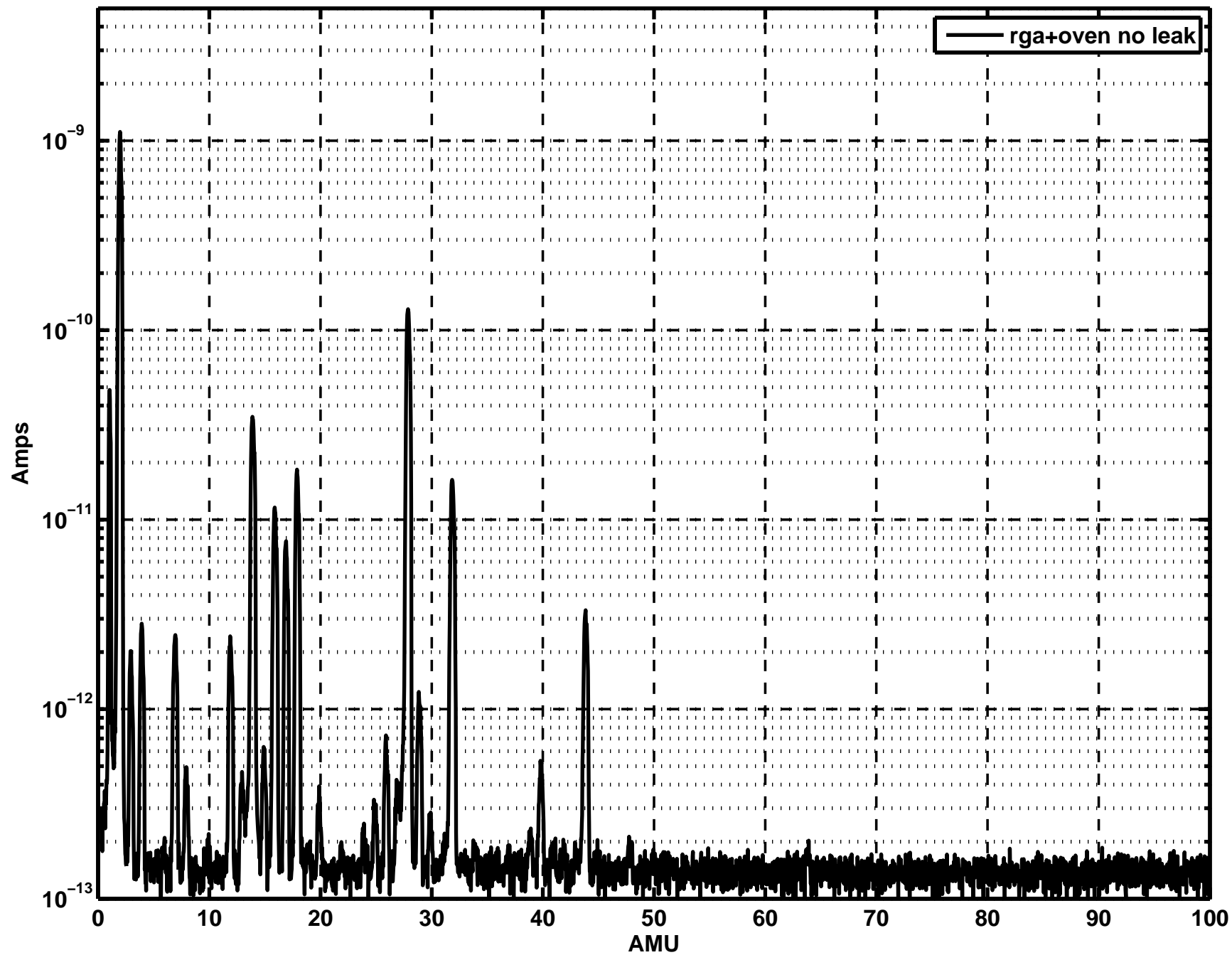
Load 19feb08



RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

