	DCC Number: E080007-00-X
	Date Prepared: 1/09/2007

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Corey Gray	Ken Mason	(509)372-8116	Enhanced LIGO SEI HAM	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
**		5/16"-24 x 1 3/4" (12-point Ag-plated)	**	250
**		1/4"-28 x 7/8" (Hex head Ag-plated)	**	100
**		1/4"-28 x 1/2" (Chamfer head SHCS)	**	25

Used In (next higher assembly): SEI HAM

Vendor Name	PO/Contract Number

**Data Package, Receiving/Inspection Remarks:**

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

**Process Flow:**

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean	1/9/08	LLO	clean per LIGO document E960022-B	T.E.	1/9/08
2	Vacuum Bake	1/10/08	LLO	per E960022, 200C, 48 hrs	T.E.	1/14/08
3	Control Point	1/14/08	LLO	Review/Approve RGA scan	BO'R	1/14/08
4	Wrap & Tag vacuum clean parts	1/14/08	LLO		T.E.	1/14/08

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

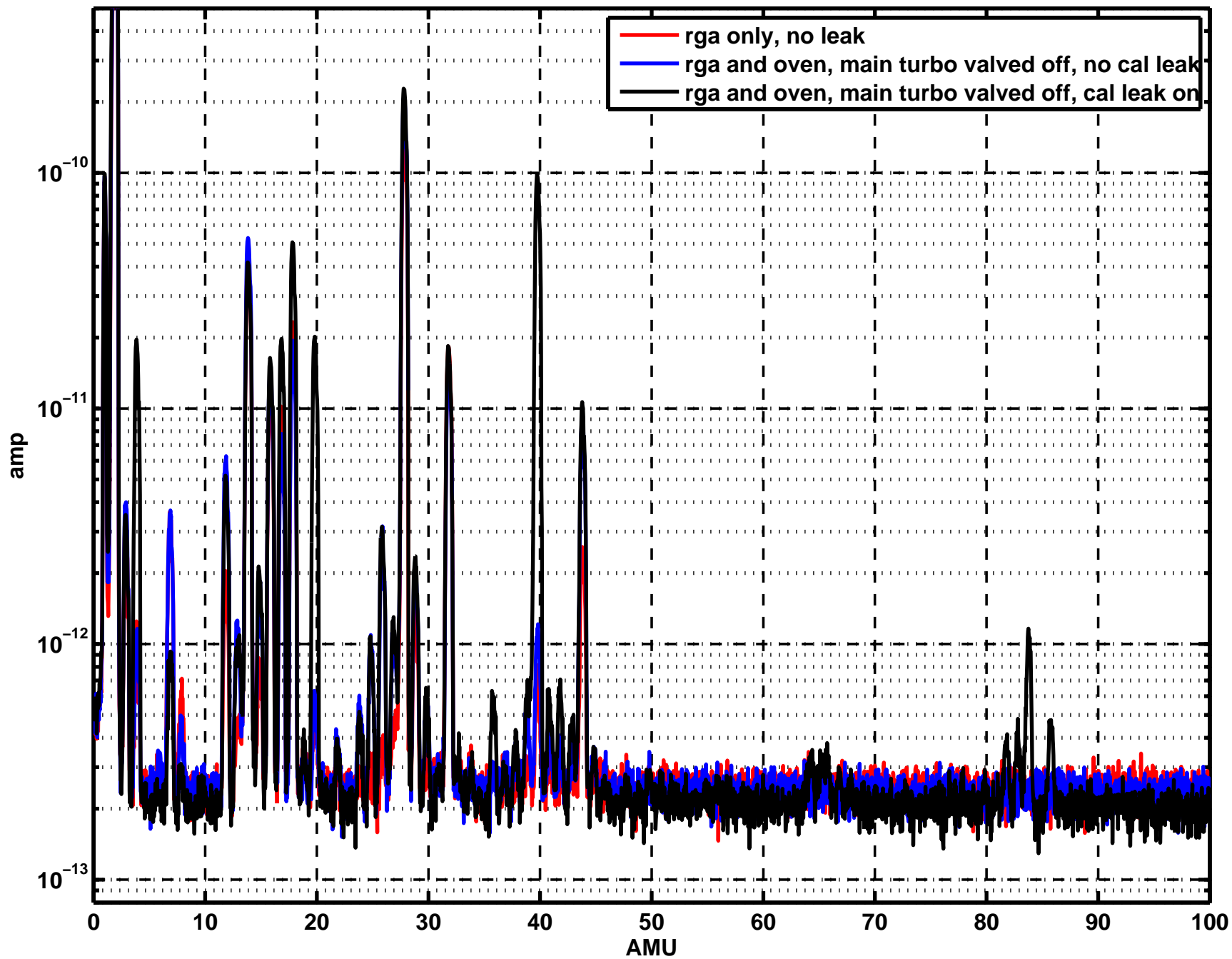
#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	Ship and Deliver/File paperwork			Please send to: LIGO Livingston  File one copy of traveler with the DCC. <b>Note: Ship original traveler with these parts.</b>	BO'R	1/18/08
END: Go to Traveler or procedure associated with next higher assembly processing						

**Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:**

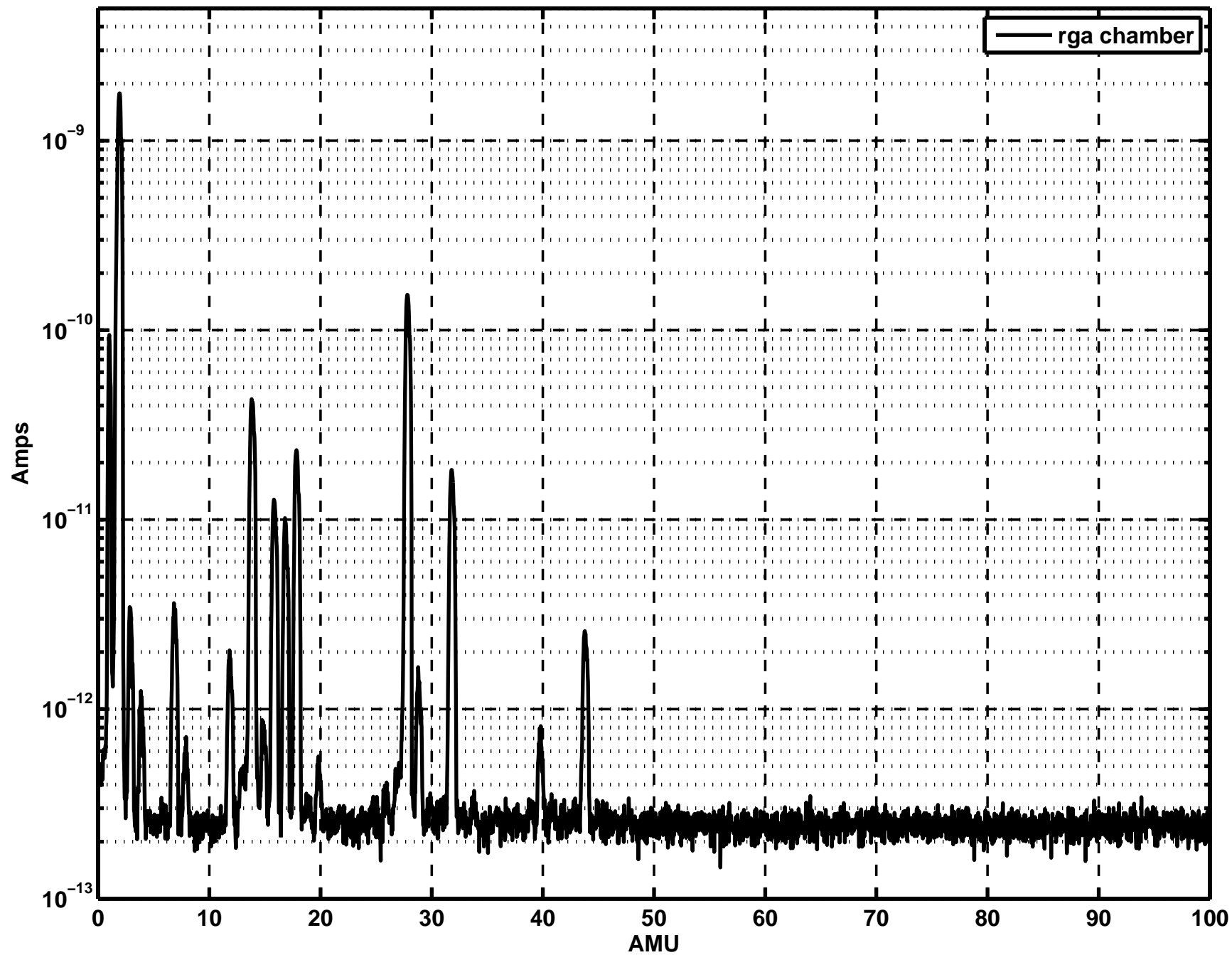
After cleaning these parts, give to Joe Hanson for LLO HAM6 ISI build.

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

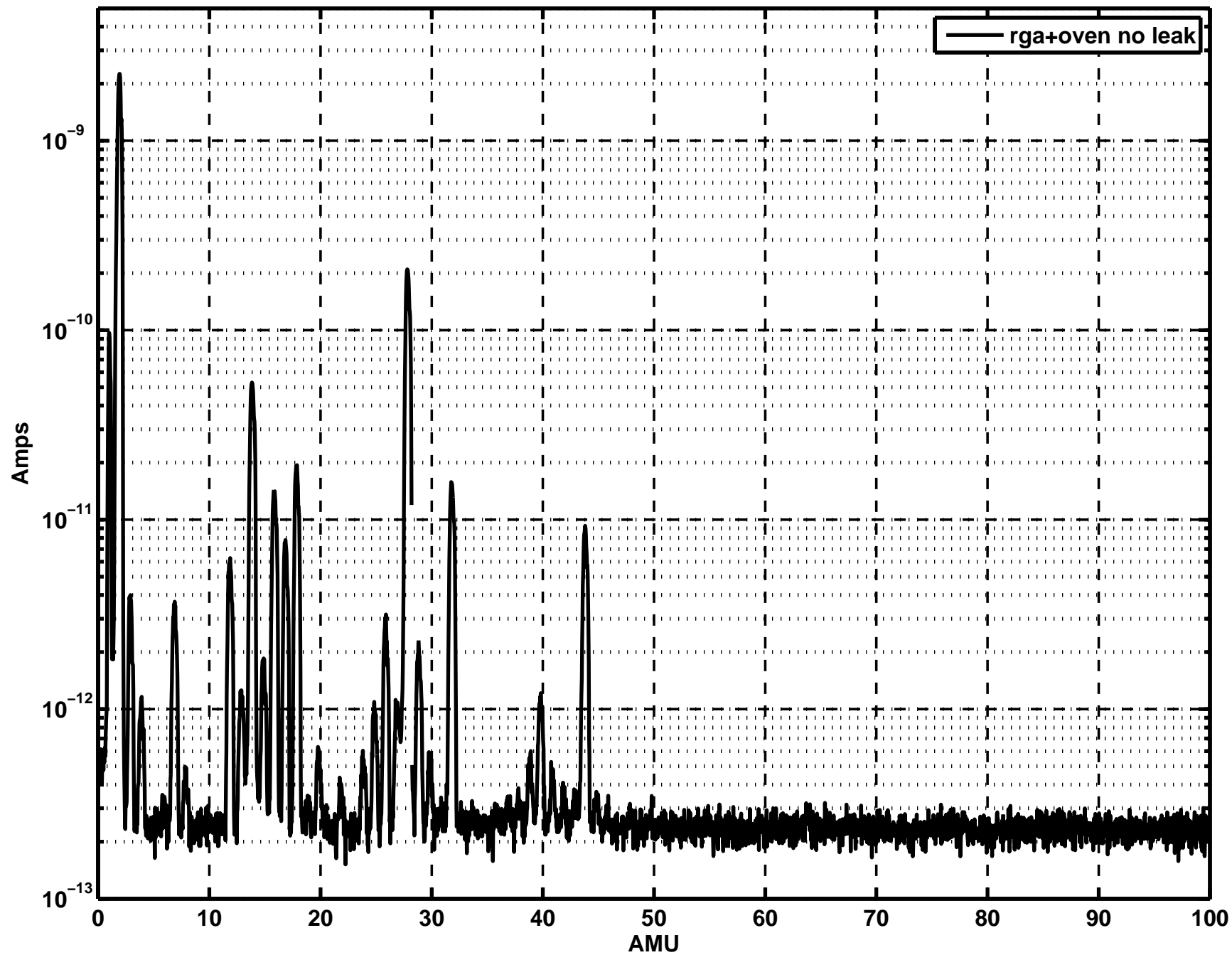
Load 14jan08



# RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

