



# Process Traveler Ring Heater

DCC Number: E080069-00-X

Date Prepared: 1-22-08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Robert A Taylor	Phil Willems	X3883	ELIGO	

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
1. ONE RING HEATER		RING HEATER		1

**Used In (next higher assembly):** \_\_\_\_\_

Vendor Name	PO/Contract Number

**Data Package, Receiving/Inspection Remarks:**

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
N				

**Process Flow:**

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Re-Clean		CIT	per E960022, with the following special instructions or cautions:	R. Taylor	
2	Vacuum Bake		CIT	per E960022 to a temperature of 120C for 48Hrs.	R. Taylor	
3	Control Point		NA	Review/approve RGA Scan#16B2108	D. Coyne RE-	Bake

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
4	Control Point		NA	Review/approve RGA scan #16B32608 ( Other Scans were taken, See Notes )	D. Coyne	
5	Control Point		NA	Review/approve RGA scan #N/A	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC.	R Taylor	
6.	SHIP TO			Please send to: Phil Willems <b>Note: Ship original traveler with these parts.</b>	R Taylor	

END: Go to Traveler or procedure associated with next higher assembly processing

**Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:**

1. Scan Data was taken at oven temperatures of 25, 50, 60, 80, 100 and 150C
2.
3.
4.

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