Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name J. Romie	Name: J. Romie	225-686-3109	E/A LIGO	LIGO.ALOMC,5.10.3.2, NSFLIGO.FY02CA

Dwg/Part Number	Rev	Part Description / Material	Material	Qty
		OUTPUT MODE CLEANER SUS STAINLESS PARTS		
D080014	05	Glass OMC Counterbalance Mass	304 stainless	2
D080015	02	Counterbalance Add-On Mass, 20g, OMC	304 stainless	15

Used In (next higher assembly):	D060306, OMC Suspension Assembly

Vendor Name	PO/Contract Number
Machined parts from Aero shop at Caltech	

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
y	n		Chris Echols	Feb 2008

Process Flow:

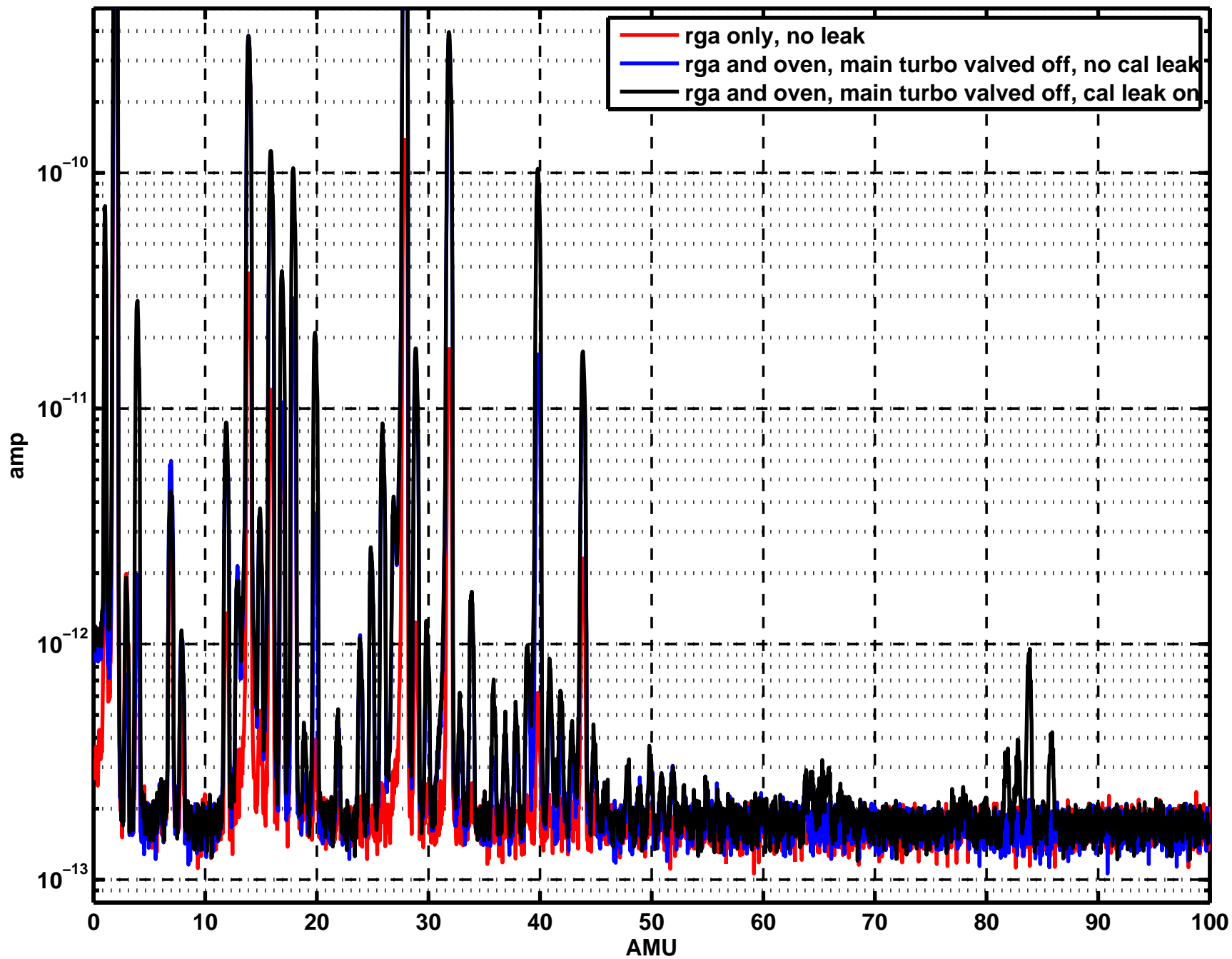| #	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean			Per E960022 for stainless	T.E.	1-8-08
2	Vacuum Bake				T.E.	2-12-08
3	Control Point			Review/Approve RGA scan	BO'R	2-12-08
4	Wrap & Tag vacuum clean parts				T.E.	2-13-08
5	Ship and Deliver/File paperwork			Please give to Janeen Romie, LLO File one copy of traveler with the DCC. **Note: Ship original traveler with these parts.**	BO'R	4-21-08
END: Go to Traveler or procedure associated with next higher assembly processing						

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.
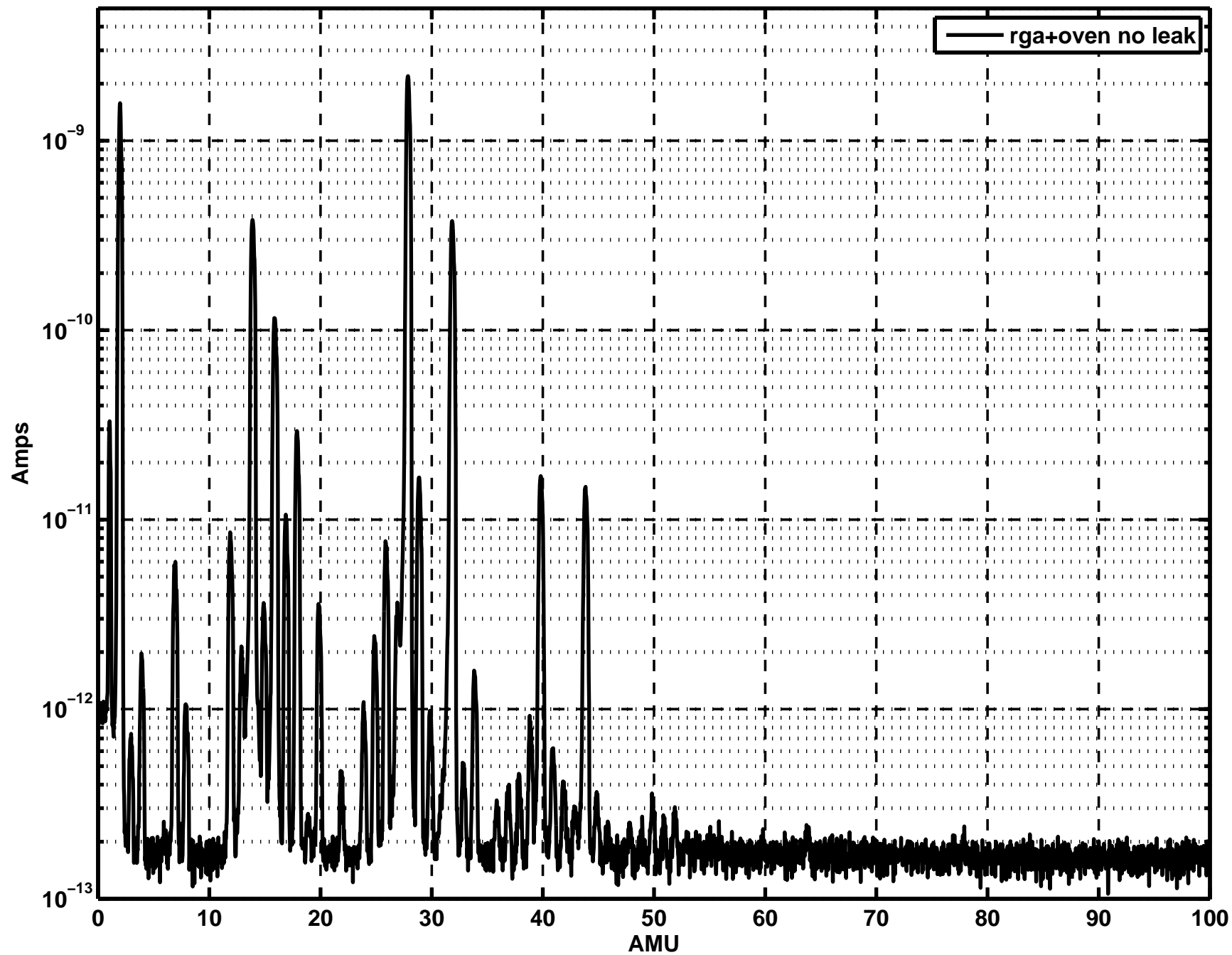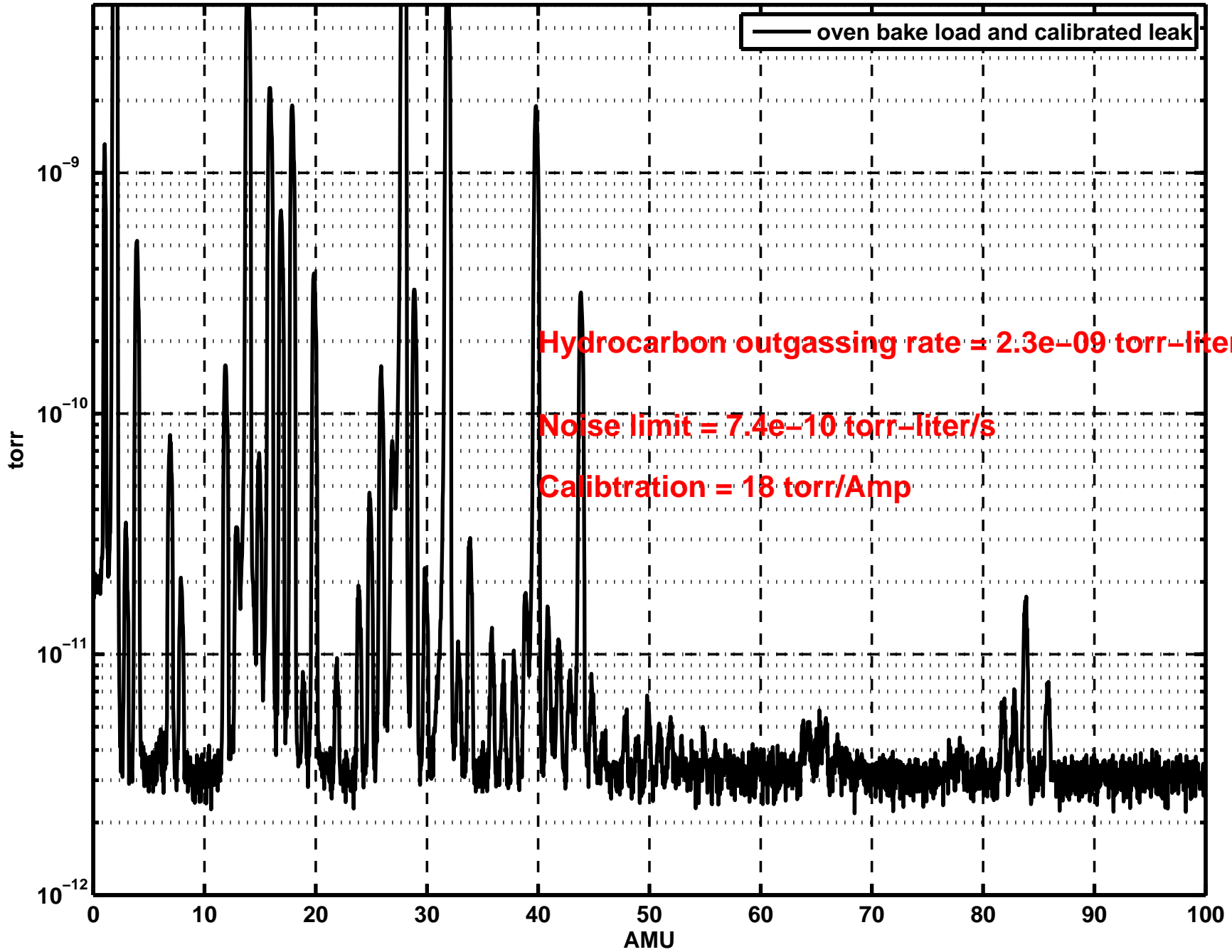
Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

Load 12feb08

Legend:
- rga only, no leak
- rga and oven, main turbo valved off, no cal leak
- rga and oven, main turbo valved off, cal leak on

RGA Only
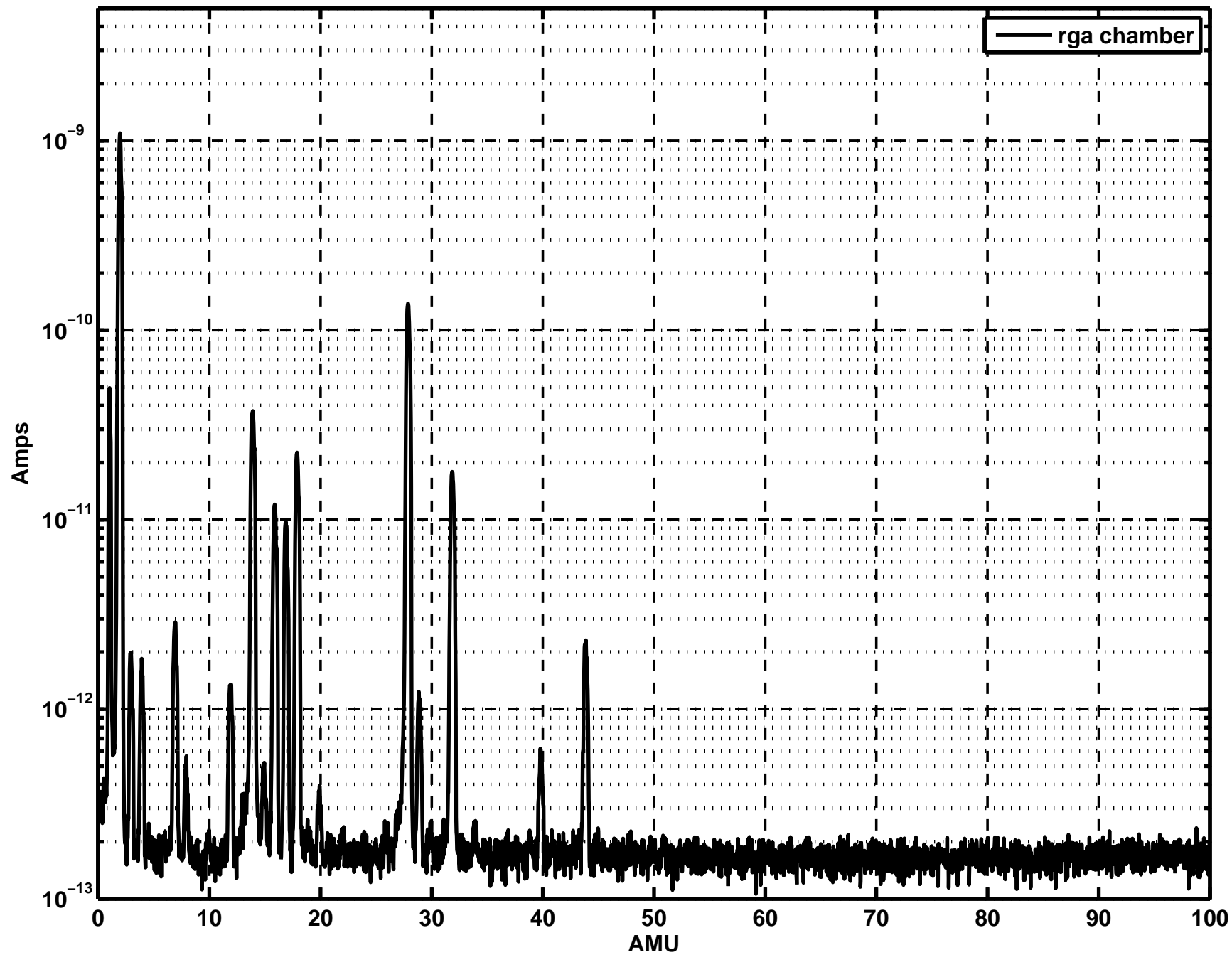
RGA+Oven Only

RGA of Oven Load with calibrated leak (main turbo valved off)