LIGO advancedligo

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name Brian O'Reilly	Name Ken Mason	# 225-686-3116	LIGO	

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
		1/4-20 SS misc. SHCS		62

Used In (next higher assembly):	HAM-ISI

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
N				

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

Process Flow:

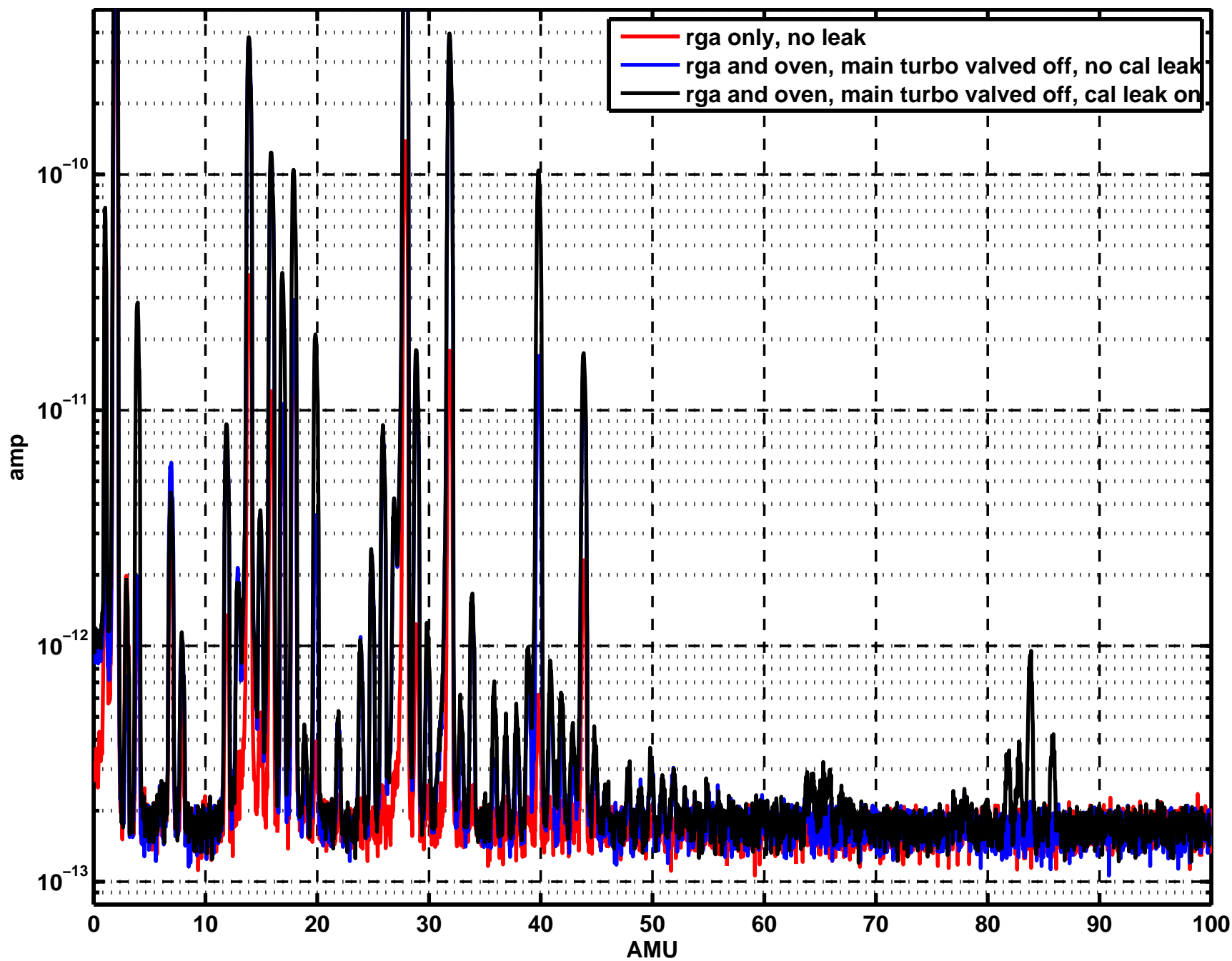| #	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	Per E960022	T.E.	2-7-08
2	Vacuum Bake		LLO	per E960022 to a temperature of 200C N.B.: Take outgassing measurements during cool down at approximately room temperature.	T.E.	2-12-08
3	Control Point		NA	Review/approve RGA scan #	BO'R	2-12-08
4	Wrap & Tag vacuum clean parts per E960022-A		LLO	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	T.E.	2-13-08
5	Deliver/File paperwork		LLO	Make 2 copies of the Traveler. File one copy with the DCC. Ship parts to location for final assembly	BO'R	4-21-08
END: Go to Traveler or procedure associated with next higher assembly processing						

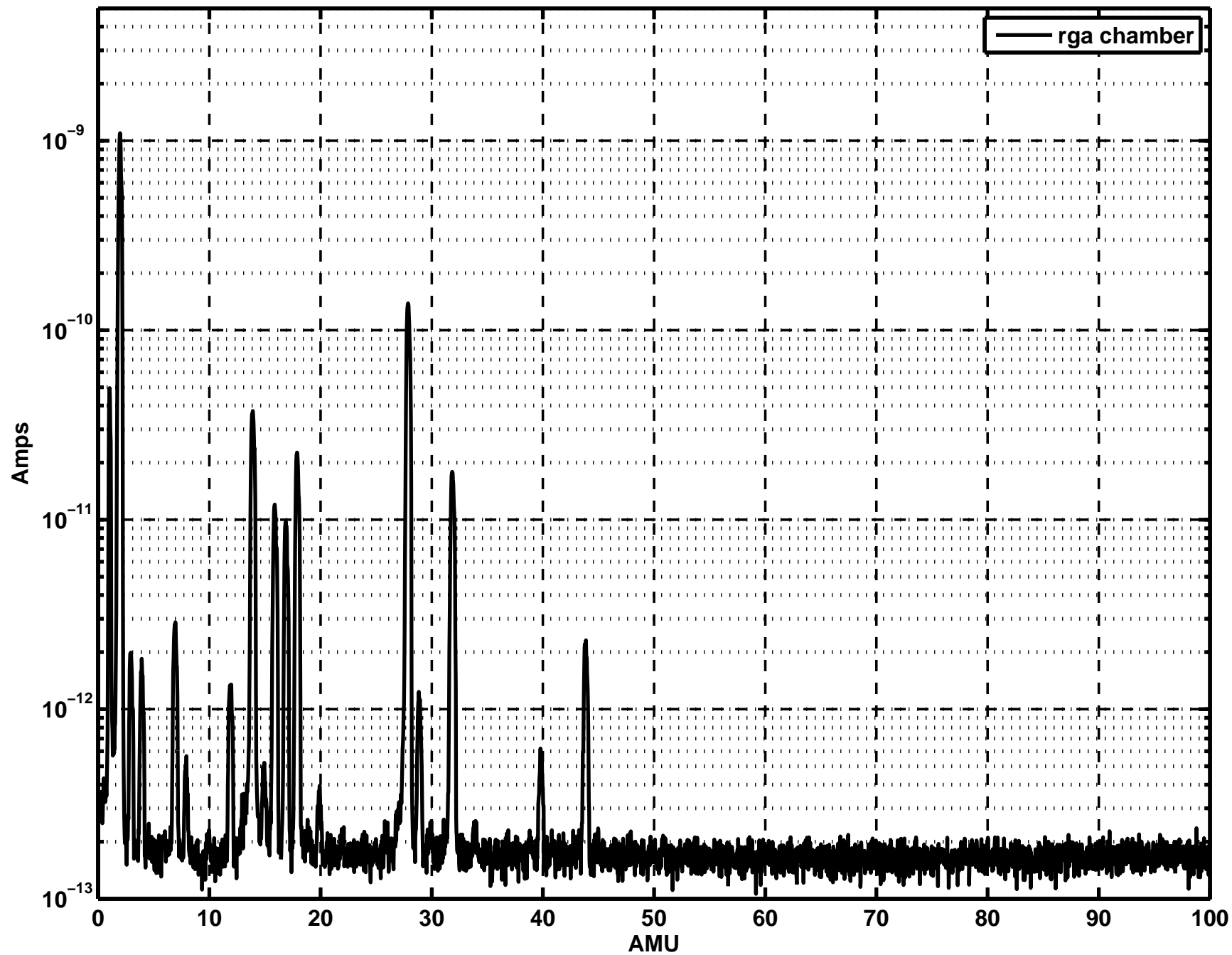**Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:**

These are used to secure balance weights on the HAM-ISI at LLO.

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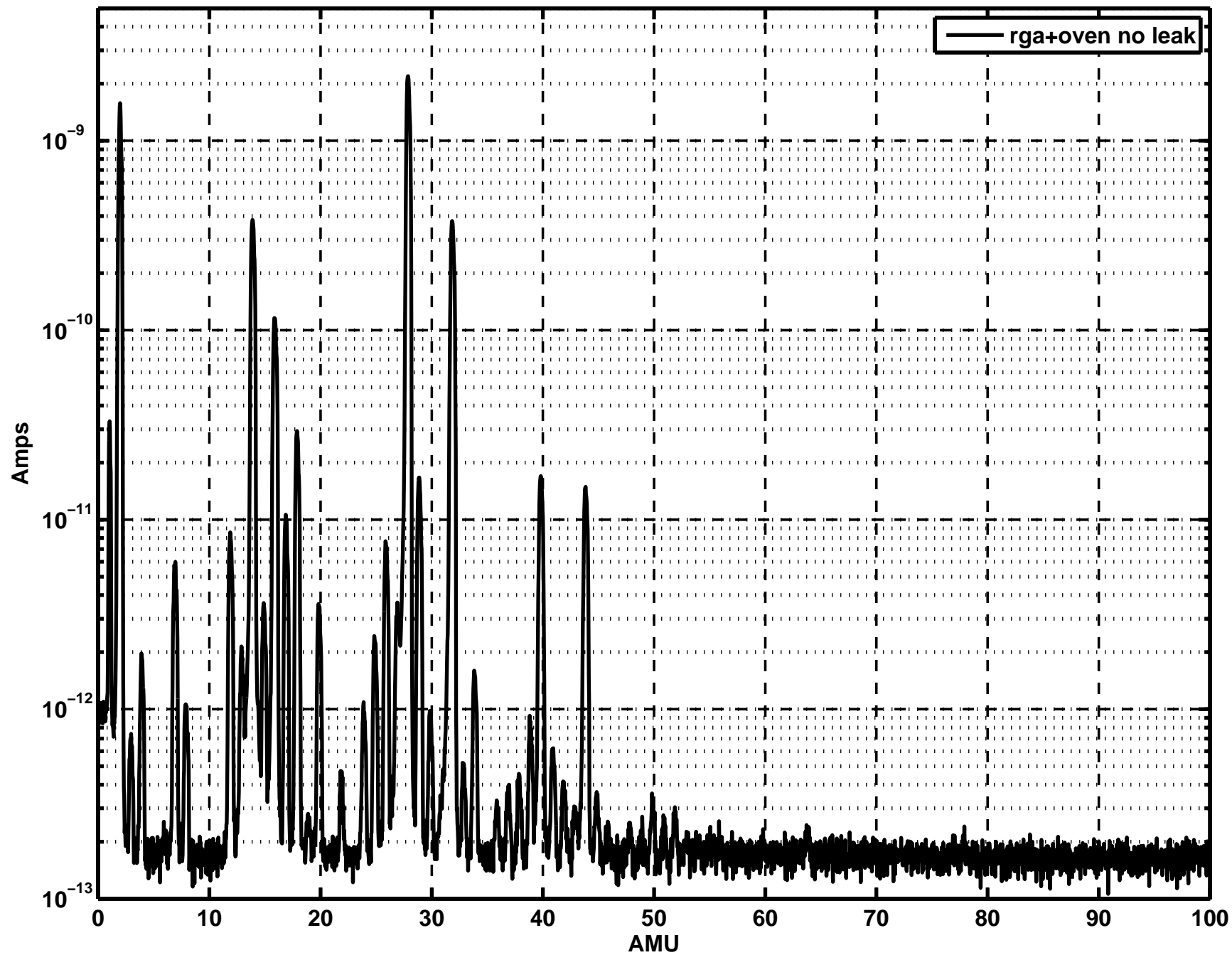
Load 12feb08

RGA Only

RGA+Oven Only

RGA of Oven Load with calibrated leak (main turbo valved off)