Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Tom Evans	Ken Mason	(509)372-8116	Enhanced LIGO SEI HAM	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
		3/8-16 x 1 ½" socket head cap screws, stainless steel		200
		3/8-16 x 1 ¾" socket head cap screws, stainless steel		200

Used In (next higher assembly): SEI HAM

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	clean per LIGO document E960022-B	T.E.	
2	Vacuum Bake		LLO	per E960022, 200C, 48 hrs	T.E.	3-3-08
3	Control Point		LLO	Review/Approve RGA scan	BO'R	3-4-08
4	Wrap & Tag vacuum clean		LLO		T.E.	3-4-08

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.
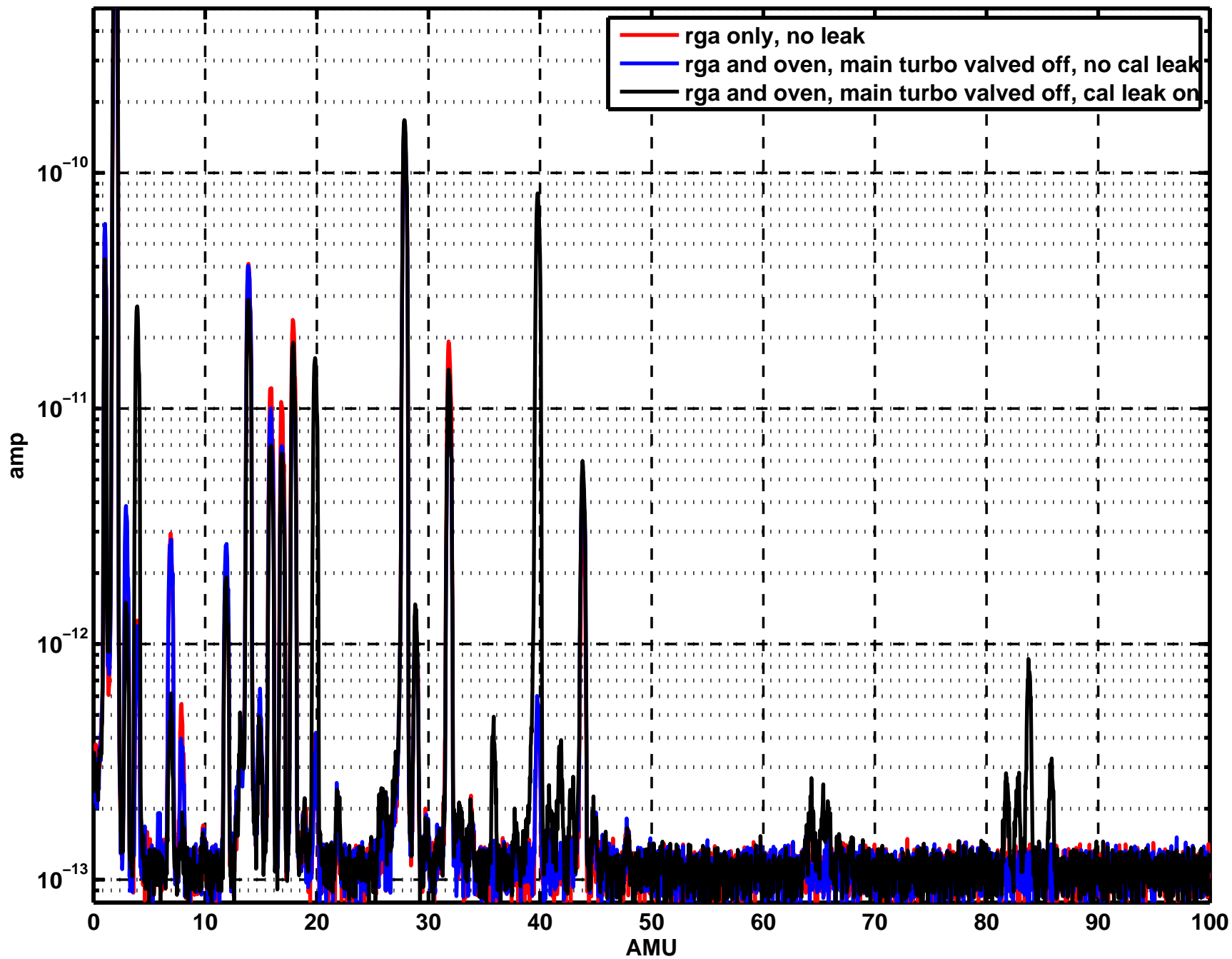
#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
	parts					
5	Ship and Deliver/File paperwork			Please send to: LIGO Livingston File one copy of traveler with the DCC. **Note: Ship original traveler with these parts.**	BO'R	4-21-08

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:
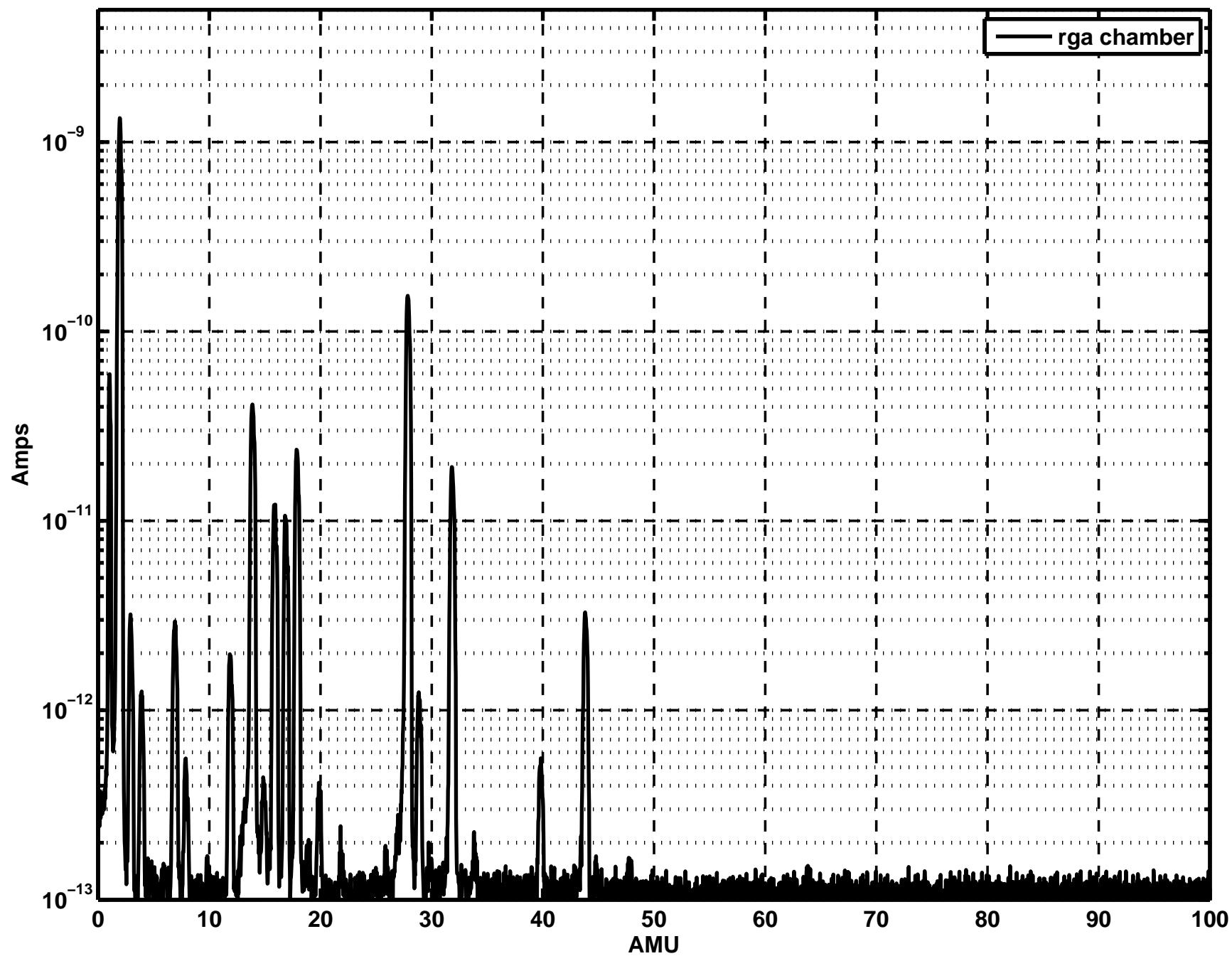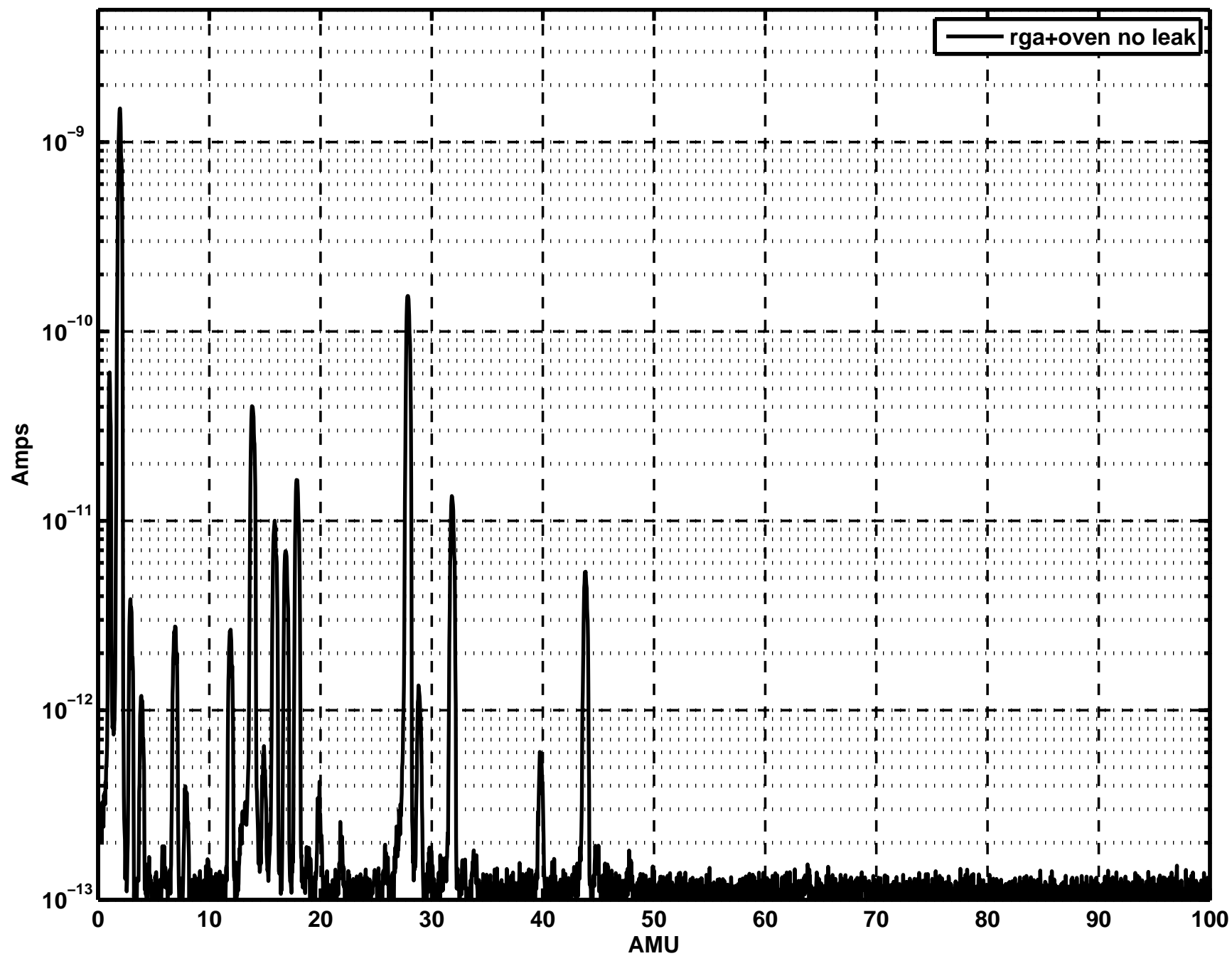
After cleaning these parts, give to Joe Hanson for LLO HAM6 ISI build.

Load 4mar08

RGA Only

RGA+Oven Only

RGA of Oven Load with calibrated leak (main turbo valved off)

Hydrocarbon outgassing rate = 1e−09 torr−liter/s

Noise limit = 9.5e−10 torr−liter/s

Calibtration = 23 torr/Amp