

	DCC Number: E080106-00-X
	Date Prepared: 3/13/08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name Hugh Radkins	Name Ken Mason	617-324-5250	AdLIGO SEI	

Dwg/Part Number	Rev	Part Description / Material		Qty
HK 78108		Ag-Plated SS 3/8-16x2.5" SHCS—Ag plated after purchase	(for LHO installation)	100

**Used In (next higher assembly):** HAM chamber- Hanford

Vendor Name	PO/Contract Number

**Data Package, Receiving/Inspection Remarks:**

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

**Process Flow:**

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LHO	Clean and bake per ligo document E960022-B		
2	Vacuum Bake			per E960022: 150°C, 48 hrs		
3	Control Point			Review/Approve RGA scan		
4	Wrap & Tag vacuum clean parts					

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	Ship and Deliver/File paperwork			Please send to: keep at LHO  File one copy of traveler with the DCC. <b>Note: Ship original traveler with these parts.</b>		
END: Go to Traveler or procedure associated with next higher assembly processing						

**Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:**


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