



DCC Number: E080127-00-X

Date Prepared: 3-28-2008

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Tom Evans	Ken Mason	(509)372-8116	Enhanced LIGO SEI HAM	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
		¼-20 x 1" SS socket cap head screw		100
		¼-20 x 2 ½" SS socket cap head screw		100

Used In (next higher assembly): SEI HAM

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	clean per LIGO document E960022-B	T.E.	3-27-2008
2	Vacuum Bake		LLO	per E960022, 200C, 48 hrs	T.E.	3-31-2008
3	Control Point		LLO	Review/Approve RGA scan	BO'R	4-1-2008
4	Wrap & Tag vacuum clean		LLO		T.E.	4-1-2008

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	parts Ship and Deliver/File paperwork			Please send to: LIGO Livingston File one copy of traveler with the DCC. Note: Ship original traveler with these parts.	BO'R	4-21-2008
END: Go to Traveler or procedure associated with next higher assembly processing						

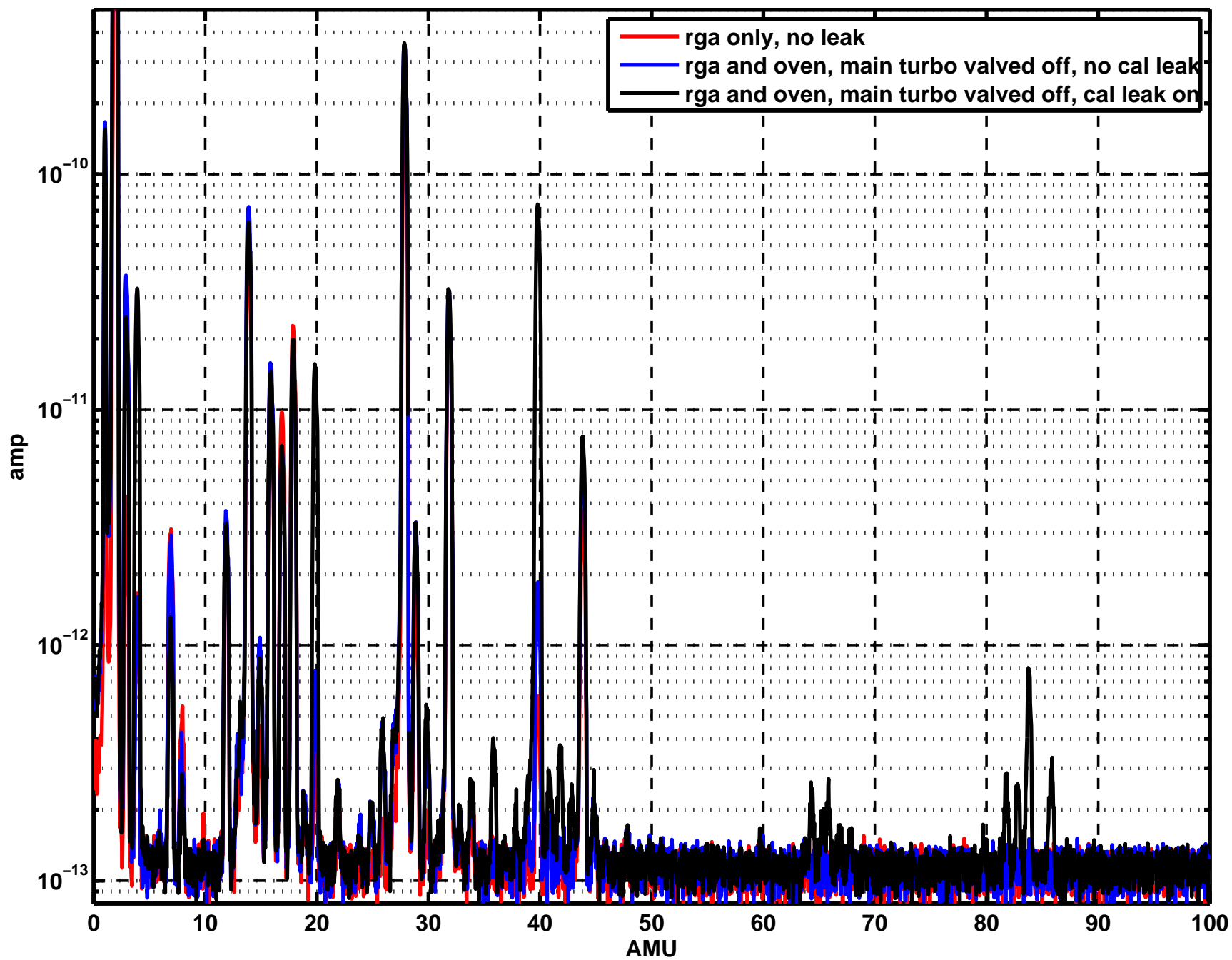
Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

After cleaning these parts, give to Joe Hanson for LLO HAM6 ISI build.

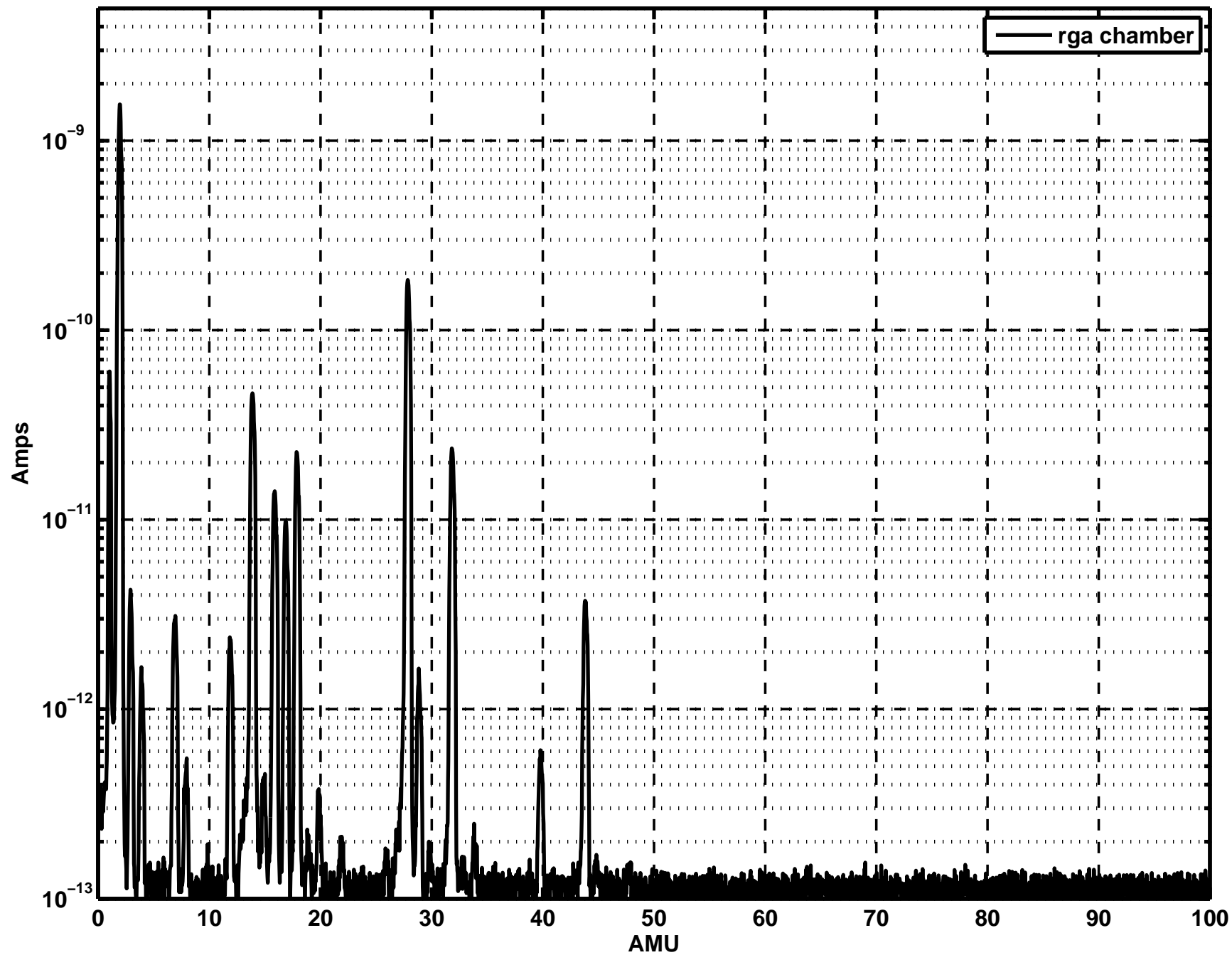
50 ea. Of these sent to LHO for their ISI build. These are weight bolts.

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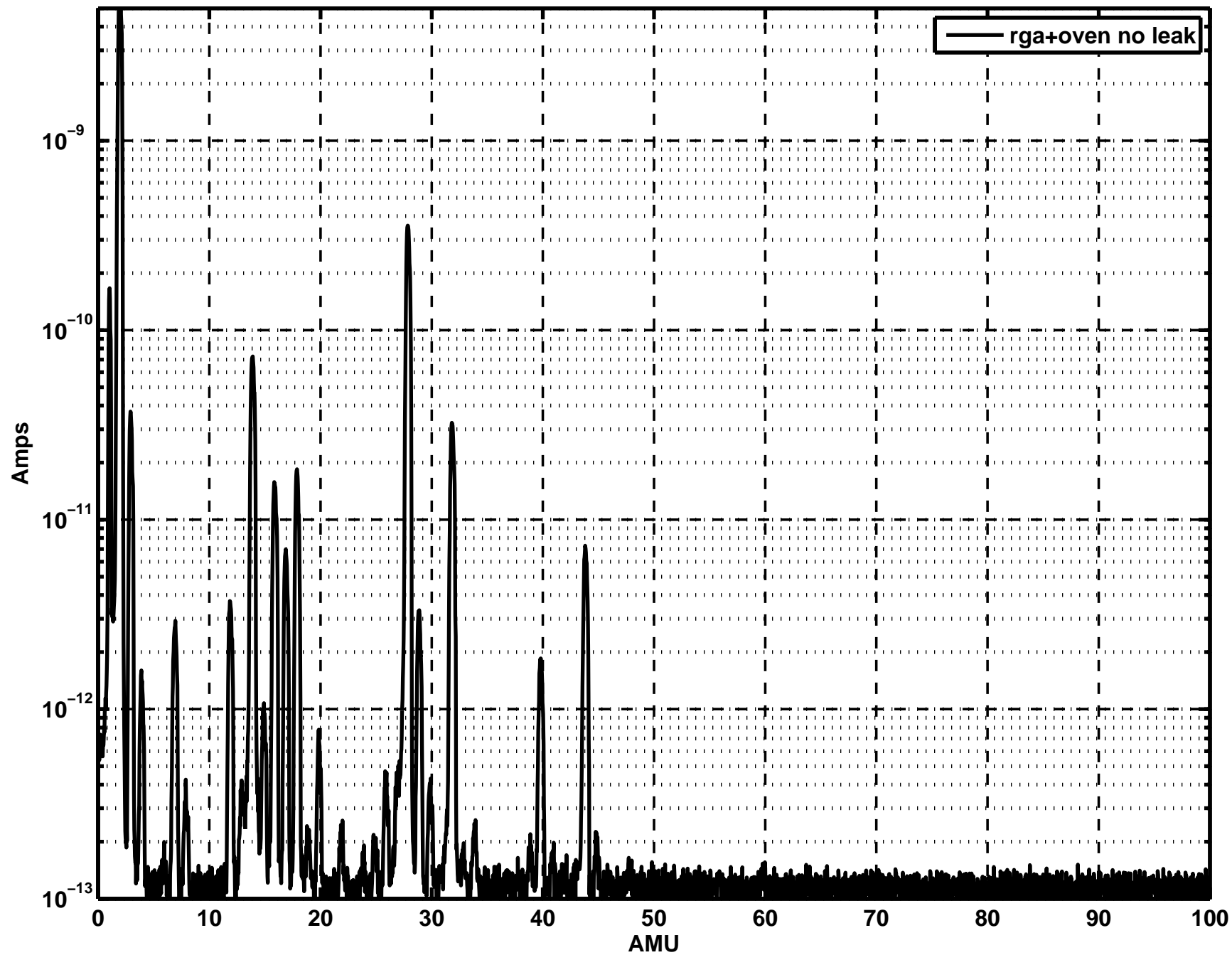
Load 1apr08



RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

