



DCC Number: E080321-00-X

Date Prepared: 6-6-2008

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Tom Evans	Ken Mason	(509)372-8116	Enhanced LIGO SEI HAM	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
		1/2-13 aluminum nuts		25

Used In (next higher assembly):	SEI HAM
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Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	clean per LIGO document E960022-B		
2	Vacuum Bake		LLO	per E960022, 120C, 48 hrs		
3	Control Point		LLO	Review/Approve RGA scan	BO'R	7/7/08
4	Wrap & Tag vacuum clean		LLO			

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

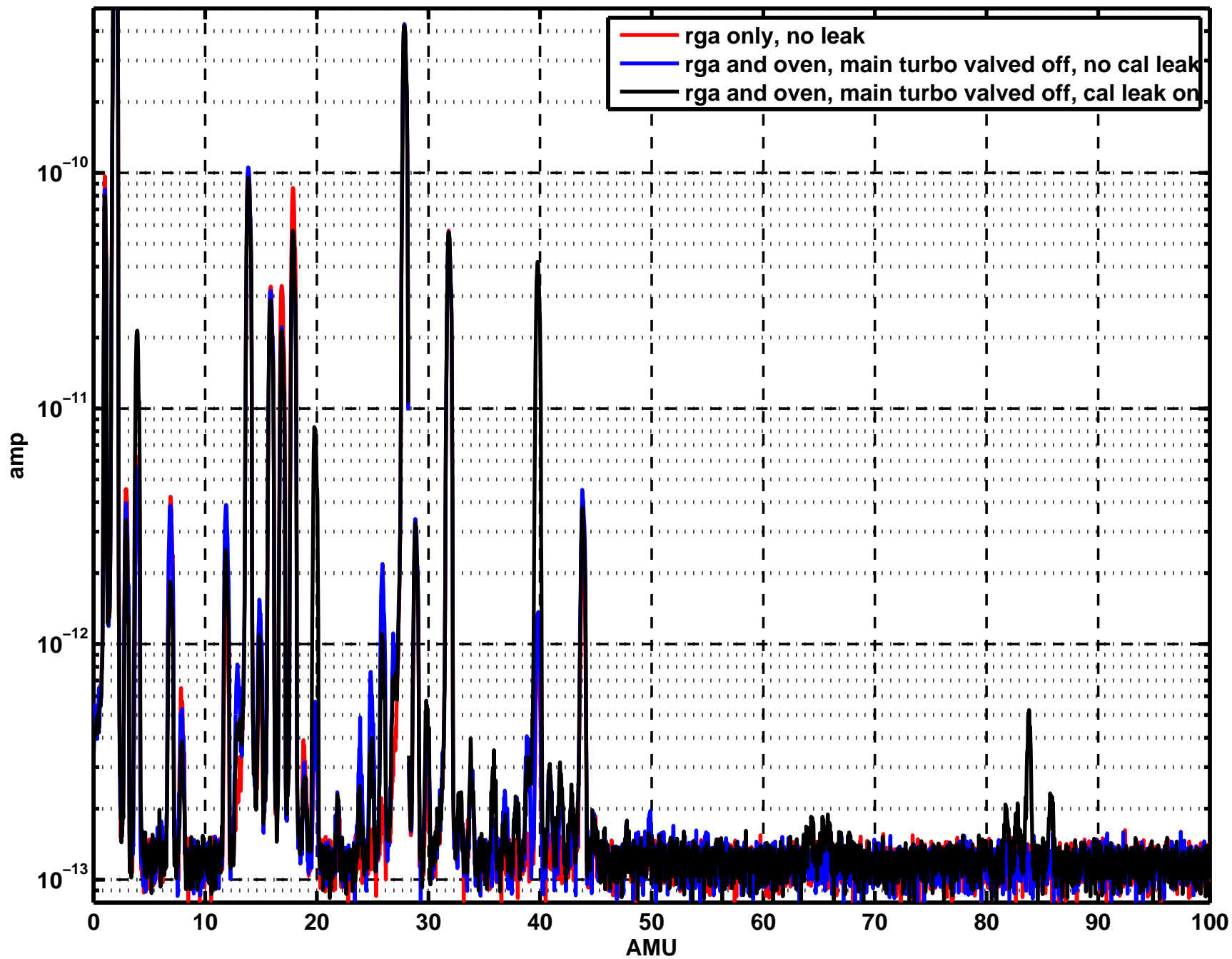
#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	parts Ship and Deliver/File paperwork			Please send to: LIGO Livingston File one copy of traveler with the DCC. Note: Ship original traveler with these parts.		
END: Go to Traveler or procedure associated with next higher assembly processing						

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

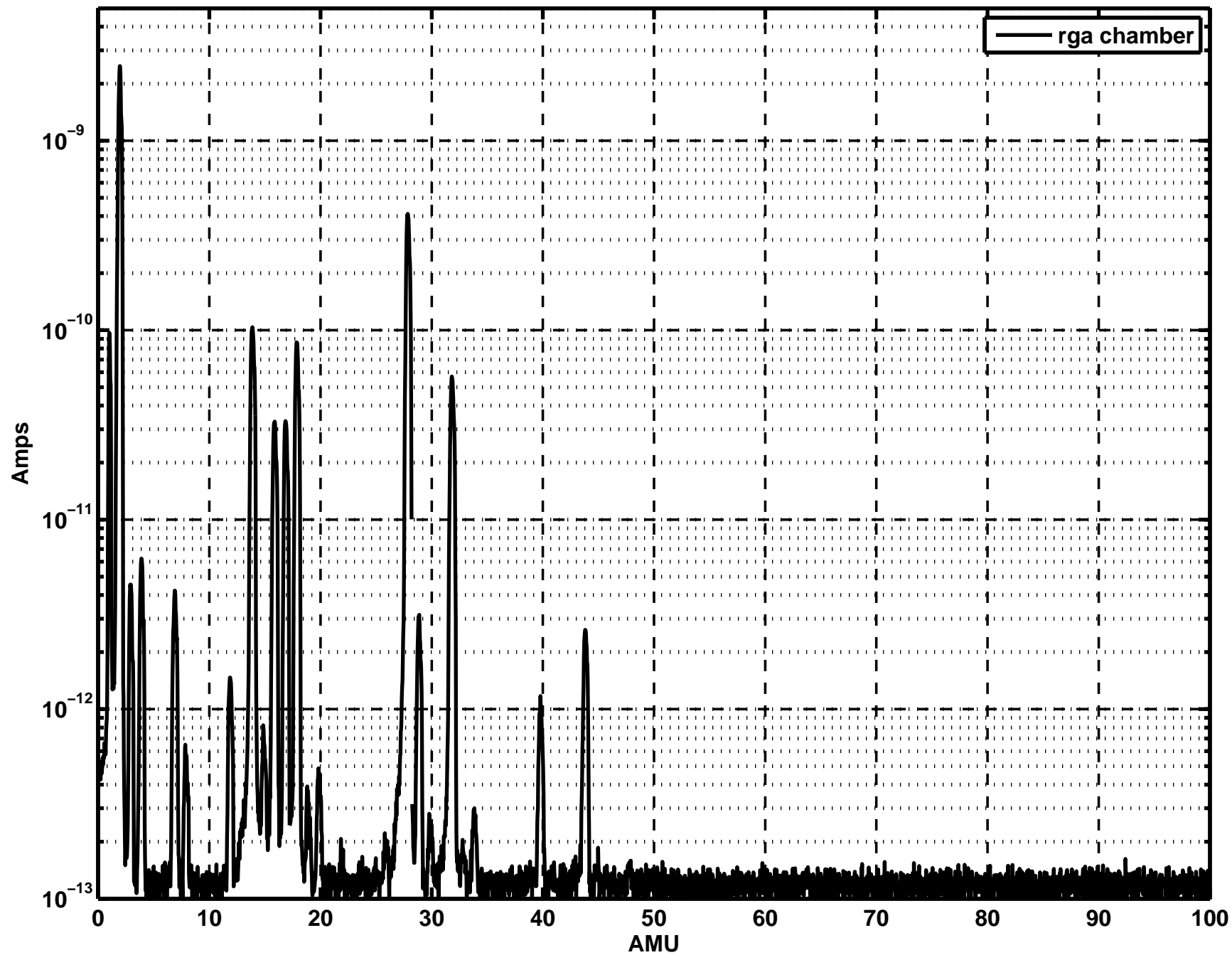
After cleaning these parts, give to Joe Hanson for LLO HAM6 ISI build.

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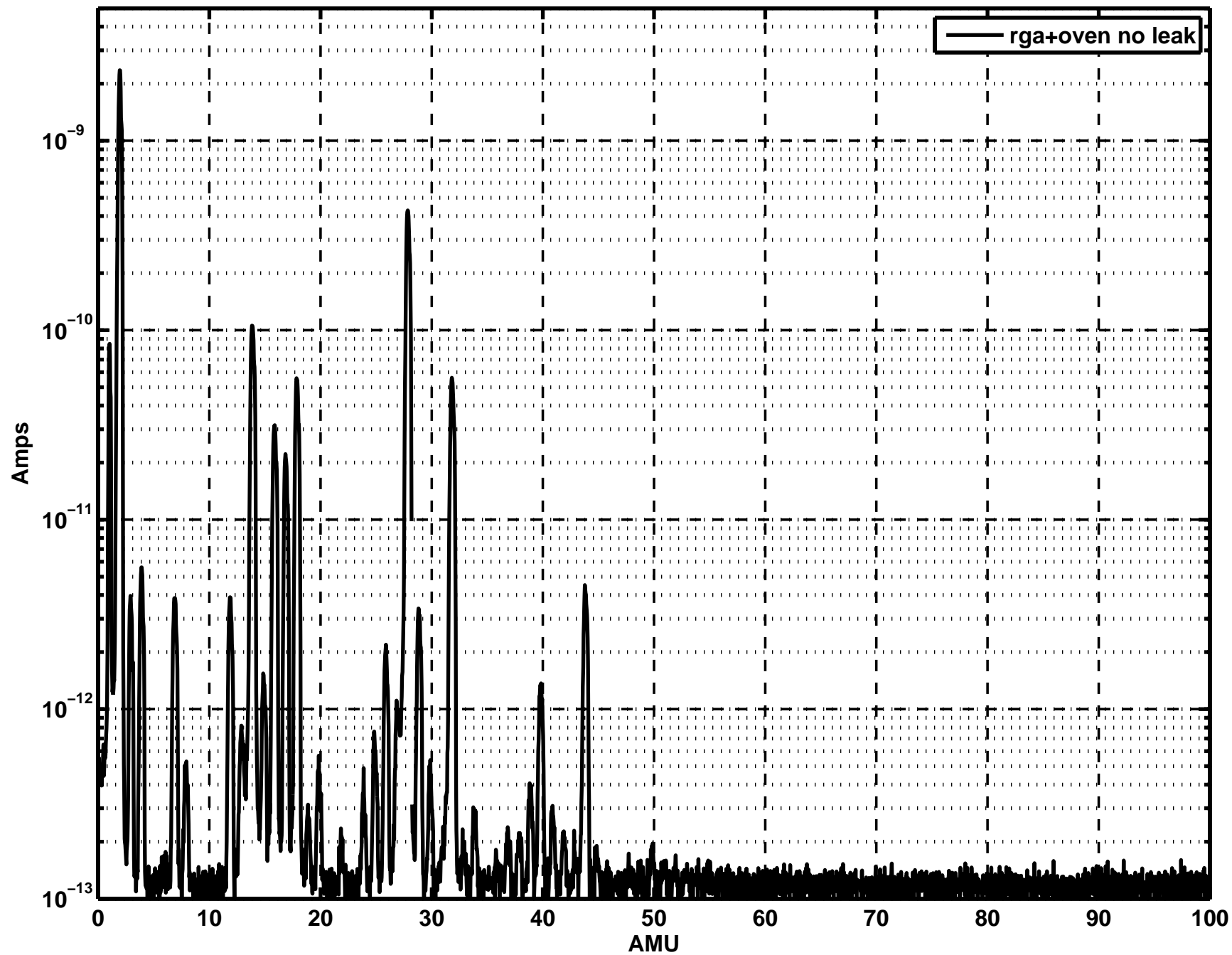
Load 16jun08



RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

