	DCC Number: E080357-00-X
advancedligo	Date Prepared: 7 July 2008

Originator		Cognizant Engineer	Ext./Phone#	Project	Account	Number
Name Janeen Romie 225-686-3109	Gary	Traylor		Enhanced LIGO		
Dwg/Part Number	Rev	Part Description / Mate	rial	Serial N	Number	Qty
D970075	А	Dumbbell Standoff – Aluminum 6061-T6		N/a		125
Used In (next higher assembly): LOSs – D960132						
		PO/Contract	Number			

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.
Y	Y			

Process Flow:

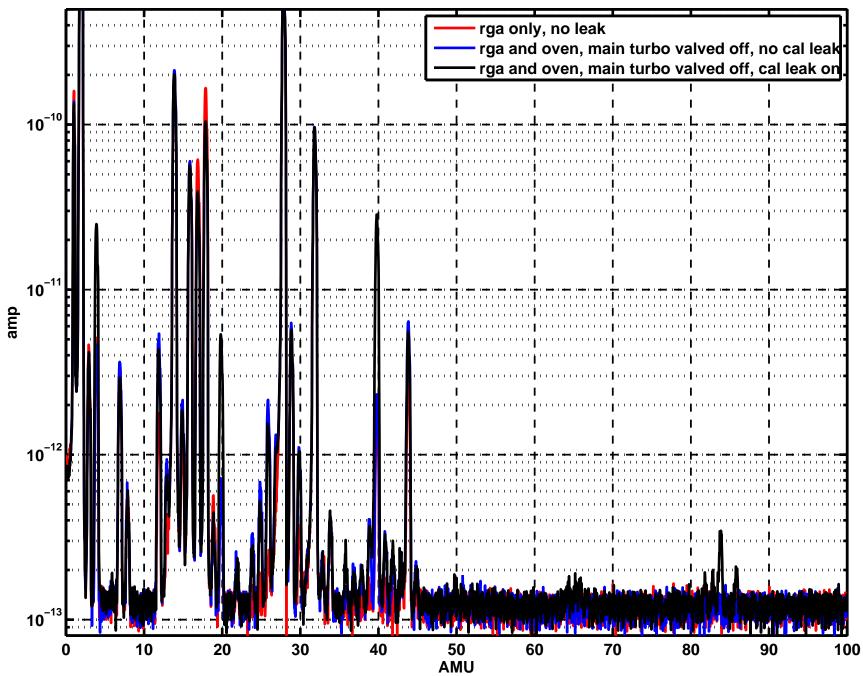
#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	Clean per E960022 for aluminum	T.E.	7/14/08
2	Vacuum Bake		LLO	Vacuum bake per E960022, 120 deg C for 48 hours	Т,Е,	7/18/08
3	Control Point			Review/Approve RGA scan	BO'R	7/19/08
4	Wrap & Tag vacuum clean				T.E.	7/18/08
	parts					
5	Ship and Deliver/File			Please send to: Gary Traylor	BO'R	7/23/08
	paperwork					
				File one copy of traveler with the DCC.		
				Note: Ship original traveler with these parts.		
EN	END: Go to Traveler or procedure associated with next higher assembly processing					

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

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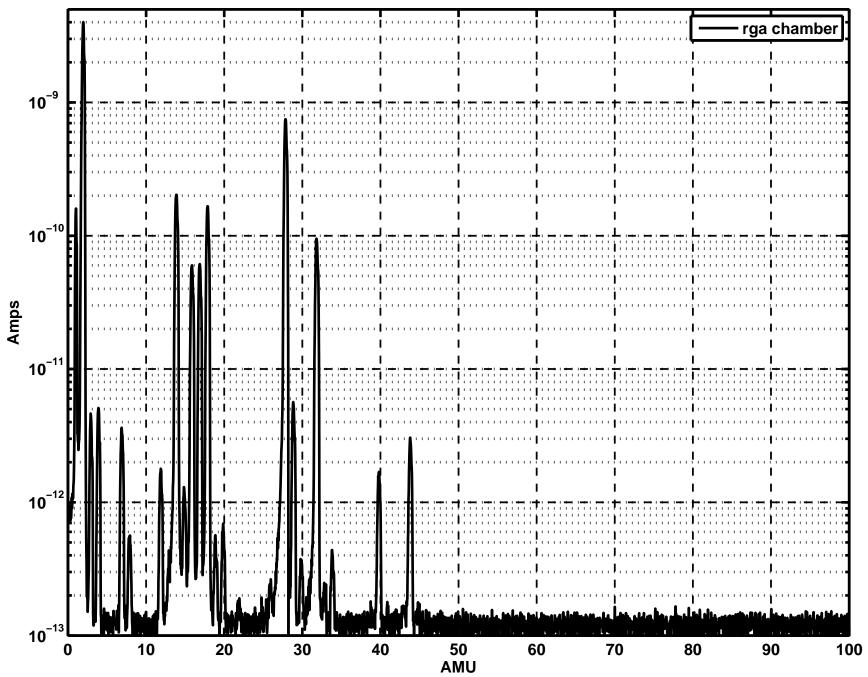
Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

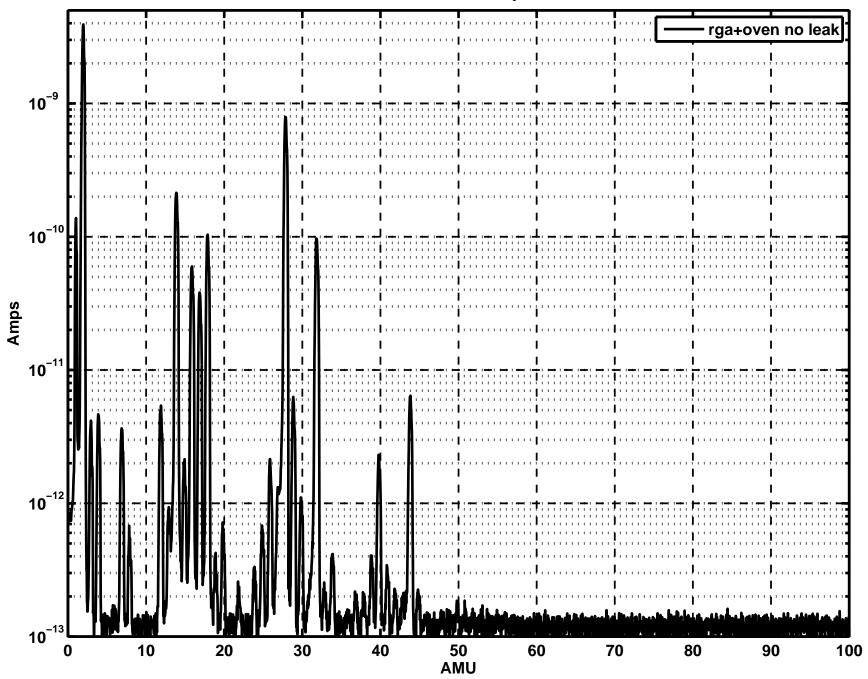


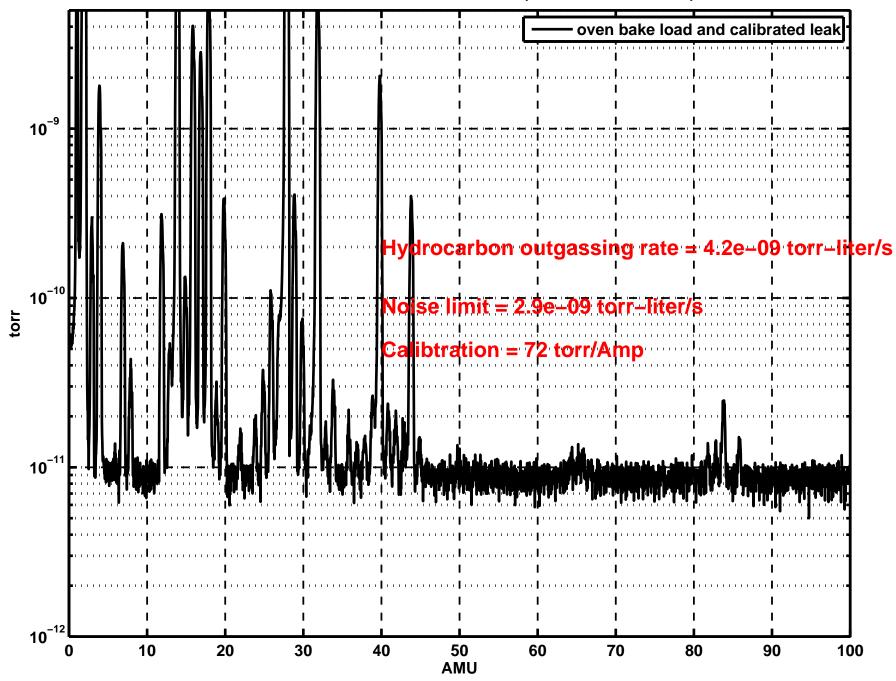
Load 18jul08

RGA Only



RGA+Oven Only





RGA of Oven Load with calibrated leak (main turbo valved off)