



DOCUMENT CHANGE NOTICE (DCN)

DOCUMENT No. (DOC-REV-GP. ID)	TITLE	NEW REV.
D960133-A-D	Large Optic Suspension Structure Assembly	B
D970551-A-D	Recycling Mirror LOS Structure Assembly	B

CHANGE DESCRIPTION (FROM/TO): Update documents to include streamlines to the manufacturing process.

D960133:
 1) Sheet 1, in the Notes section, Note 3, remove the first phrase "AFTER WELDING AND ANNEALING,"
 2) Sheet 2, in Section A-A, Add datums -B- and -C-. Add these datums to tolerance for circular hole array.
 Change 8X to 6X for quantity of .502/.500 diameter holes
 Remove boxed 4.250 and boxed 7.750 dimensions and add centerline symbols

D970551:
 1) Sheet 1, in the Notes section, Note 3, remove the first phrase "AFTER WELDING AND ANNEALING"
 2) Sheet 2, in Section A-A, Add datums -B- and -C-. Add positional tolerance including B and C datums.
 Add centerline symbols.
 Box 11.000 dimension and add boxed 5.500 dimension.

REASON FOR CHANGE: Changes due to a kick-off meeting with the vendor and meetings with company in charge of interface components.

ACTION: Incorporate change Attach DCN to drawing(s) Other action (specify):

DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)	DCN DISTRIBUTION															
<input checked="" type="checkbox"/> No hardware affected (record change only)	<table border="0"> <tr> <td>Althouse</td> <td>Barish</td> <td>Coles</td> </tr> <tr> <td>Coyne</td> <td>Lazarini</td> <td>Lindquist</td> </tr> <tr> <td>Lucas</td> <td>Sanders</td> <td>Shoemaker</td> </tr> <tr> <td>Stapfer</td> <td>Tyler</td> <td>Vogt</td> </tr> <tr> <td>Weiss</td> <td>Whitcomb</td> <td>Young</td> </tr> </table>	Althouse	Barish	Coles	Coyne	Lazarini	Lindquist	Lucas	Sanders	Shoemaker	Stapfer	Tyler	Vogt	Weiss	Whitcomb	Young
Althouse		Barish	Coles													
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Lucas		Sanders	Shoemaker													
Stapfer		Tyler	Vogt													
Weiss		Whitcomb	Young													
<input type="checkbox"/> List S/Ns which comply already:																
<input type="checkbox"/> List S/Ns to be reworked or scrapped:																
<input type="checkbox"/> List S/Ns to be built with this change:																
<input type="checkbox"/> List S/Ns to be retested per this change:																
<input type="checkbox"/>																
<input type="checkbox"/>																

Should be 17
/home/dcc/IN

SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT? No Yes (If yes, enter CR (CCB) or TCP (TRB) no.)

APPROVALS:	DATE	OTHER APPROVALS (specify)	DATE
ORIGINATOR: J. Hazel	2/3/98		
TASK LEADER:			
GROUP LEADER:			
DCC RELEASE:			



DOCUMENT CHANGE NOTICE (DCN)

DOCUMENT No. (DOC-REV-GP. ID)	TITLE	NEW REV.
D980067-A-W	Materials List - Assemblies C2-C12 - Miscellaneous Cord Sets and Adapters	B

CHANGE DESCRIPTION (FROM/TO): Revise quantities of power cords to reflect results of final review of layout.

REASON FOR CHANGE: Rev. A was released prior to review of overall equipment layout.

ACTION: Incorporate change Attach DCN to drawing(s) Other action (specify):

DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)	DCN DISTRIBUTION (X=incl. docs)
<input type="checkbox"/> No hardware affected (record change only)	<input checked="" type="checkbox"/> Althouse Barish Coles
<input type="checkbox"/> List S/Ns which comply already:	Coyne Lazzarini Lindquist
<input type="checkbox"/> List S/Ns to be reworked or scrapped:	Raab Sanders Shoemaker
<input checked="" type="checkbox"/> List S/Ns to be built with this change: All	Stapfer <input checked="" type="checkbox"/> Tyler Weiss
<input type="checkbox"/> List S/Ns to be retested per this change:	Whitcomb Zydowicz
<input type="checkbox"/>	<input checked="" type="checkbox"/> Jasnow <input checked="" type="checkbox"/> Lubinski
<input type="checkbox"/>	<input checked="" type="checkbox"/> D. Hittle & Assoc.
<input type="checkbox"/>	
<input type="checkbox"/>	
<input type="checkbox"/>	

SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT? No Yes (If yes, enter Change Request number)

APPROVALS:	DATE	OTHER APPROVALS (specify)	DATE
ORIGINATOR: W. Althouse <i>WZA</i>	2/9/98	WA SITE HEAD: F. Raab	
TASK LEADER:			
GROUP LEADER:			
DCC RELEASE:			