

ECN NO.: D972211-C

INITIATOR: T. THOMPSON

DATE: 2-13-98

ENGINEERING CHANGE NOTICE (ECN)

NEXT ASSEMBLY NO.: 972001-1

CUSTOMER DRAWING NO.: D972211

DRAWING TITLE: BSC Downtube Weldment

REVISION: FROM B TO C



HYTEC
INCORPORATED

<u>ITEM</u>	<u>DESCRIPTION OF CHANGE</u> (FROM... ..TO... ..) (ADD... ..) (DELETE... ..)
1	Added section S-S, Sh 3
2	Added weld scallops to items #6, Sh 3
3	Increased weld configuration callouts for better clarity, All sheets
4	Added chamfer around access holes, R .06 MAX, Sh 2
5	Added chamfer around weld holes, R .13 MAX, Sh 2
6	Added weld callout configuration #14, Sh 5
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TITLE SIGNATURE DATE APPROVE

CHANGED BY: Roger Smith 3-25-98

CHECKED BY: Roger Smith 3-25-98

ENGINEER:

APPROVED:

PDF CREATED LOCATION: D:/LIGO/LIGO PDF

PDF SENT LOCATION: