



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES. R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07" HIGH CHARACTERS. EXAMPLE: D080643-001 - A VIBRATOR TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)

TOLERANCES:
X XX \pm 13
ANGULAR $\pm 0.25^\circ$

MATERIAL: AL ALLOY 5083 OR SIMILAR

FINISH: CLEAN, GREASE FREE
 \sqrt{Ra} (1/10) $Ra = 1.6$

NAME	DATE
DRAWN J. O'BELL	06/05/10
CHECKED J. O'D	...
APPROVED JOD	...

SYSTEM aLIGO
SUB-SYSTEM SUS
NEXT ASSY BS/FM TOOLING
PART NAME TOP PLATE
BS LS TOOLING
DRG. NO. D080643
SCALE 3:16 PROJECTION